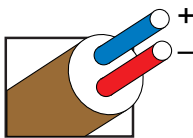


Revised Thermocouple Reference Tables

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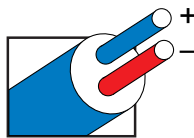
Reference Tables
N.I.S.T.
Monograph 175
Revised to ITS-90



Thermocouple Grade

Copper vs. Copper-Nickel

Extension Grade



MAXIMUM TEMPERATURE RANGE

Thermocouple Grade

- 328 to 662°F
- 200 to 350°C

Extension Grade

- 76 to 212°F
- 60 to 100°C

LIMITS OF ERROR (whichever is greater)

Standard: 1.0°C or 0.75% Above 0°C
1.0°C or 1.5% Below 0°C

Special: 0.5°C or 0.4%

COMMENTS, BARE WIRE ENVIRONMENT:

Mild Oxidizing, Reducing Vacuum or Inert; Good Where Moisture Is Present; Low Temperature and Cryogenic Applications

TEMPERATURE IN DEGREES °F REFERENCE JUNCTION AT 32°F

Thermoelectric Voltage in Millivolts

°F	-10	-9	-8	-7	-6	-5	-4	-3	-2	-1	0	°F	°F	0	1	2	3	4	5	6	7	8	9	10	°F
-450							-6.258	-6.257	-6.256	-6.255	-6.254	-450	150	2.712	2.737	2.761	2.786	2.810	2.835	2.860	2.884	2.909	2.934	2.958	150
-440	-6.254	-6.253	-6.252	-6.251	-6.250	-6.248	-6.247	-6.245	-6.243	-6.242	-6.240	-440	160	2.958	2.983	3.008	3.033	3.058	3.082	3.107	3.132	3.157	3.182	3.207	160
-430	-6.240	-6.238	-6.236	-6.234	-6.232	-6.230	-6.227	-6.225	-6.222	-6.220	-6.217	-430	170	3.207	3.232	3.257	3.282	3.307	3.332	3.357	3.382	3.407	3.432	3.457	170
-420	-6.217	-6.215	-6.212	-6.209	-6.206	-6.203	-6.200	-6.197	-6.194	-6.191	-6.187	-420	180	3.457	3.482	3.507	3.532	3.557	3.582	3.607	3.632	3.657	3.682	3.707	180
-410	-6.187	-6.184	-6.180	-6.177	-6.173	-6.166	-6.162	-6.158	-6.154	-6.150	-410	190	3.712	3.738	3.763	3.789	3.814	3.840	3.866	3.891	3.917	3.943	3.968	190	
-400	-6.150	-6.146	-6.141	-6.137	-6.133	-6.128	-6.124	-6.119	-6.115	-6.110	-400	200	3.968	3.994	4.020	4.046	4.071	4.097	4.123	4.149	4.175	4.201	4.227	200	
-390	-6.105	-6.100	-6.095	-6.090	-6.085	-6.080	-6.075	-6.069	-6.064	-6.059	-6.053	-390	210	4.227	4.253	4.279	4.305	4.331	4.357	4.383	4.409	4.435	4.461	4.487	210
-380	-6.053	-6.047	-6.042	-6.036	-6.030	-6.025	-6.019	-6.013	-6.007	-6.001	-5.994	-380	220	4.487	4.513	4.540	4.566	4.592	4.618	4.645	4.671	4.697	4.724	4.750	220
-370	-5.994	-5.988	-5.982	-5.976	-5.969	-5.963	-5.956	-5.950	-5.943	-5.937	-5.930	-370	230	4.750	4.776	4.803	4.829	4.856	4.882	4.909	4.935	4.962	4.988	5.015	230
-360	-5.930	-5.923	-5.916	-5.909	-5.902	-5.896	-5.888	-5.881	-5.874	-5.867	-5.860	-360	240	5.015	5.042	5.068	5.095	5.122	5.148	5.175	5.202	5.228	5.255	5.282	240
-350	-5.860	-5.853	-5.845	-5.838	-5.830	-5.823	-5.815	-5.808	-5.800	-5.792	-5.785	-350	250	5.282	5.309	5.336	5.363	5.389	5.416	5.443	5.470	5.497	5.524	5.551	250
-340	-5.785	-5.777	-5.769	-5.761	-5.753	-5.745	-5.737	-5.729	-5.721	-5.713	-5.705	-340	260	5.551	5.578	5.605	5.632	5.659	5.687	5.714	5.741	5.768	5.795	5.823	260
-330	-5.705	-5.697	-5.688	-5.680	-5.672	-5.663	-5.655	-5.646	-5.638	-5.629	-5.620	-330	270	5.823	5.850	5.877	5.904	5.932	5.959	5.986	6.014	6.041	6.068	6.096	270
-320	-5.620	-5.612	-5.603	-5.594	-5.585	-5.577	-5.568	-5.559	-5.550	-5.541	-5.532	-320	280	6.096	6.123	6.151	6.178	6.206	6.233	6.261	6.288	6.316	6.343	6.371	280
-310	-5.532	-5.523	-5.513	-5.504	-5.495	-5.486	-5.476	-5.467	-5.458	-5.448	-5.439	-310	290	6.371	6.399	6.426	6.454	6.482	6.510	6.537	6.565	6.593	6.621	6.648	290
-300	-5.439	-5.429	-5.420	-5.410	-5.400	-5.391	-5.381	-5.371	-5.361	-5.351	-5.341	-300	300	6.648	6.676	6.704	6.732	6.760	6.788	6.816	6.844	6.872	6.900	6.928	300
-290	-5.341	-5.332	-5.322	-5.312	-5.303	-5.291	-5.281	-5.271	-5.261	-5.250	-5.240	-290	310	6.928	6.956	6.984	7.012	7.040	7.068	7.096	7.124	7.152	7.180	7.209	310
-280	-5.240	-5.230	-5.219	-5.209	-5.198	-5.188	-5.177	-5.167	-5.156	-5.145	-5.135	-280	320	7.209	7.237	7.265	7.294	7.322	7.350	7.378	7.407	7.435	7.463	7.492	320
-270	-5.135	-5.124	-5.113	-5.102	-5.091	-5.081	-5.070	-5.059	-5.048	-5.036	-5.025	-270	330	7.492	7.520	7.549	7.577	7.606	7.634	7.663	7.691	7.720	7.748	7.777	330
-260	-5.025	-5.014	-5.003	-4.992	-4.980	-4.969	-4.958	-4.946	-4.935	-4.923	-4.912	-260	340	7.777	7.805	7.834	7.863	7.891	7.920	7.949	7.977	8.006	8.035	8.064	340
-250	-4.912	-4.900	-4.889	-4.877	-4.865	-4.854	-4.842	-4.830	-4.818	-4.806	-4.794	-250	350	8.064	8.092	8.121	8.150	8.179	8.208	8.237	8.266	8.294	8.323	8.352	350
-240	-4.794	-4.783	-4.771	-4.759	-4.746	-4.734	-4.722	-4.710	-4.698	-4.685	-4.673	-240	360	8.352	8.381	8.410	8.439	8.468	8.497	8.526	8.555	8.585	8.614	8.643	360
-230	-4.673	-4.661	-4.648	-4.636	-4.624	-4.611	-4.599	-4.586	-4.573	-4.561	-4.548	-230	370	8.643	8.672	8.701	8.730	8.759	8.789	8.818	8.847	8.876	8.906	8.935	370
-220	-4.548	-4.535	-4.523	-4.510	-4.497	-4.484	-4.471	-4.458	-4.445	-4.432	-4.419	-220	380	8.935	8.964	8.994	9.023	9.052	9.082	9.111	9.141	9.170	9.200	9.229	380
-210	-4.419	-4.406	-4.393	-4.380	-4.367	-4.353	-4.340	-4.326	-4.313	-4.300	-4.286	-210	390	9.229	9.259	9.288	9.318	9.347	9.377	9.406	9.436	9.466	9.495	9.525	390
-200	-4.286	-4.273	-4.259	-4.246	-4.232	-4.218	-4.205	-4.191	-4.177	-4.163	-4.149	-200	400	9.525	9.555	9.584	9.614	9.644	9.673	9.703	9.733	9.763	9.793	9.822	400
-190	-4.149	-4.136	-4.122	-4.108	-4.094	-4.080	-4.066	-4.052	-4.037	-4.023	-4.009	-190	410	9.822	9.852	9.882	9.912	9.942	9.972	10.002	10.032	10.062	10.092	10.122	410
-180	-4.009	-3.995	-3.980	-3.966	-3.952	-3.937	-3.923	-3.908	-3.894	-3.879	-3.865	-180	420	10.122	10.152	10.182	10.212	10.242	10.272	10.302	10.332	10.362	10.392	10.423	420
-170	-3.865	-3.850	-3.836	-3.821	-3.806	-3.791	-3.777	-3.762	-3.747	-3.732	-3.717	-170	430	10.423	10.453	10.483	10.513	10.543	10.574	10.604	10.634	10.664	10.695	10.725	430
-160	-3.717	-3.702	-3.687	-3.672	-3.657	-3.642	-3.626	-3.611	-3.596	-3.581	-3.565	-160	440	10.725	10.755	10.786	10.816	10.847	10.877	10.907	10.938	10.968	10.999	11.029	440
-150	-3.565	-3.550	-3.535	-3.519	-3.504	-3.488	-3.473	-3.457	-3.441	-3.426	-3.410	-150	450	11.029	11.060	11.090	11.121	11.151	11.182	11.213	11.243	11.274	11.304	11.335	450
-140	-3.410	-3.394	-3.379	-3.363	-3.347	-3.331	-3.315	-3.299	-3.283	-3.267	-3.251	-140	460	11.335	11.366	11.396	11.427	11.458	11.489	11.519	11.550	11.581	11.612	11.643	460
-130	-3.251	-3.235	-3.219	-3.203	-3.187	-3.171	-3.154	-3.138	-3.122	-3.105	-3.089	-130	470	11.643	11.673	11.704	11.735	11.766	11.797	11.828	11.859	11.890	11.921	11.952	470
-120	-3.089	-3.072	-3.056	-3.040	-3.023	-3.006	-2.990	-2.973	-2.956	-2.940	-2.923	-120	480	11.952	11.982	12.013	12.044	12.075	12.106	12.137	12.169	12.200	12.231	12.262	480
-110	-2.923	-2.906	-2.889	-2.873	-2.856	-2.839	-2.822	-2.805	-2.788	-2.771	-2.754	-110	490	12.262	12.293	12.324	12.355	12.386	12.418	12.449	12.480	12.511	12.543	12.574	490
-100	-2.754	-2.737	-2.719	-2.702	-2.685	-2.668	-2.651	-2.633	-2.616	-2.598	-2.581	-100	500	12.574	12.605	12.636	12.668	12.699	12.730	12.762	12.793	12.824	12.856	12.887	500
-90	-2.581	-2.564	-2.546	-2.529	-2.511	-2.493	-2.476	-2.458	-2.440	-2.423	-2.405	-90	510	12.887	12.919	12.950	12.982	13.013	13.045	13.076	13.108	13.139	13.171	13.202	510
-80	-2.405	-2.387	-2.369	-2.351	-2.334	-2.316	-2.298	-2.280	-2.262	-2.244	-2.225	-80	520	13.202	13.234	13.265	13.297	13.328	13.360	13.392	13.423	13.455	13.487	13.518	520
-70	-2.225	-2.207	-2.189	-2.171	-2.153	-2.134	-2.116	-2.098	-2.079	-2.061	-2.043	-70	530	13.518	13.550	13.582	13.614	13.646	13.6						



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