Safety Data Sheet

1. Product Identification

1) Product Name
  Lithium Thionyl Chloride Battery (Li-SOCl₂, Non-Rechargeable, 3.6V)
  Single Cells or Multi Packs of following models

  Small Size Battery
  XL-050F, XLP-050F, XL-050H, XL-210F, XL-2450F

  Medium Size Battery
  XL-055F, XLP-055F, XL-060F, XLP-060F, XL-060H, XL-100F

  Big Size Battery

2) Manufacturer: XenoEnergy Co., Ltd.
   470-20, Moosong-Dong, Hwaseong-Shi, Kyunggi-Do, 445-020, Korea

3) Emergency Contact
   International: +82-70-8277-6310
   470-20, Moosong-dong, Hwaseong-city, Kyeonggi-do, Korea, 445-020
   USA or Canada: +1 (860) 945-1177
   680, Main Street, Suite #206, Watertown, CT 06795, USA

2. Hazard Identification

The Lithium Thionyl Chloride Batteries have hermetically sealed structure, so they are not hazardous when they are used in the recommendations of the manufacturer.

Do not short circuit, recharge, puncture, incinerate, crush, immerse, force discharge or expose to temperatures above the declared operating temperature range of the product. Risk of fire or explosion.

Under normal usage conditions, the electrode materials and liquid electrolyte cannot be leaked to the outside. Risk of exposure only in case of abuse (mechanical, thermal, electrical) which leads to the activation of safety valves and/or the rupture of the battery container.
3. Composition and Information on Ingredients

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS No.</th>
<th>Approximate percent of total weight (%)</th>
<th>Hazard Symbol</th>
<th>R-phrases</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lithium Metal</td>
<td>7439-93-2</td>
<td>3-5</td>
<td>F, C</td>
<td>14/15-34</td>
</tr>
<tr>
<td>Thionyl Chloride</td>
<td>7719-09-7</td>
<td>33-45</td>
<td>C</td>
<td>14-34-37</td>
</tr>
<tr>
<td>Aluminum Chloride</td>
<td>7446-70-0</td>
<td>2-5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lithium Chloride</td>
<td>7447-41-8</td>
<td>1-2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon</td>
<td>1333-86-4</td>
<td>3-5</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Hazard Symbols: C Corrosive / F Highly flammable
R-Phrases: R 14 Reacts violently with water
R 14/15 Reacts violently with water liberating extremely flammable gases
R 34 Causes burns
R 37 Irritating to respiratory system

4. First Aid Measures

**Eye Contact** - Immediately flush eye with plenty of water for at least 15 minutes. Seek medical attention.

**Skin Contact** - Immediately flush skin with plenty of running water for at least 15 minutes. Seek medical attention.

**Inhalation** - Immediately remove to fresh air. If necessary, administer oxygen and seek medical attention.

**Ingestion** - Immediately wash mouth with plenty of water and drink plenty of water. Seek medical attention

5. Fire Fighting Measures

Lith-X (Class D extinguishing media) and Dried Sand are effective extinguishing media on fires involving a few lithium batteries. If cells are already catching a fire, do not use Water, CO₂, Halon and Dry Powder or Soda Ash Extinguishers.

If the fire is in adjacent area and the fire is not progressed, CO₂ Extinguishers or copious amounts of cold water can be effective extinguishing media to cool down burning Li-SOCl₂ cells and batteries.
6. Accidental Release Measures

Under abusive conditions, the battery contained materials may leak.

Put the leaked batteries into small container or plastic bag adding the neutralizing agents of Sodium carbonate (Na₂CO₃), chalk (CaCO₃) or lime (CaO) powder.

7. Handling and Storage

Handling – Do not crush, puncture or short circuit. Do not directly heat or solder, over charge the battery or forced discharge. Do not throw into fire.

Storage - Store in a cool (below 30°C) and ventilated area with less temperature and moisture effect. Do not place near heating equipment or direct sunlight for a long time. Keep the batteries in original battery package.

Others - Lithium Thionyl Chloride batteries are not rechargeable batteries and should not be charged. Avoid the deformation of batteries by pressure. Keep the recommended usage conditions and temperatures by the manufacturer.

8. Exposure Controls and Personal Protection

Respiratory Protection - As any fire situation is happened, use self-contained breathing apparatus.

Eye Protection - Safety glasses are recommended.

Protective Gloves - In case of leakage, wear gloves.

Other Protective Clothing: In the event of leakage, wear chemical apron.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting Point</td>
<td>N/A</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>N/A</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>N/A</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>N/A</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>N/A</td>
</tr>
<tr>
<td>Physical State</td>
<td>Solid</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>N/A</td>
</tr>
<tr>
<td>PH</td>
<td>N/A</td>
</tr>
<tr>
<td>Appearance</td>
<td>Geometric Solid Object</td>
</tr>
<tr>
<td>Odor</td>
<td>If leaked, giving off pungent corrosive odor</td>
</tr>
</tbody>
</table>
10. Stability and Reactivity

**Stability** - Stable (hermetically sealed type, used in recommended conditions)

**Condition to Avoid** - Give too much force, drop, crush & disassemble, short-circuit, recharge, fire & heat above 100°C (212°F), incinerate and etc.

**Material to Avoid** - Alkali, water, mineral acid

**Hazardous Decomposition Products** -
* Reaction of lithium metal with water: Hydrogen (H₂) / Lithium oxide (Li₂O) and Lithium hydroxide (LiOH)

* Thermal decomposition over 150°C: Hydrochloric acid (HCl) and Sulfur dioxide (SO₂)

* Electrolyte (Lithium tetrachloroaluminate, LiAlCl₄) with water: Hydrochloric acid (HCl) fumes, Lithium oxide (Li₂O), Lithium hydroxide (LiOH) and Aluminum hydroxide (Al(OH)₃)

11. Toxicological Information

Not Applicable

In the event of rupture or leakage, corrosive fumes from the battery can cause

**Inhalation** - Burn or irritation of the respiratory system

**Eye Contact** - Redness, tearing, burns

**Skin** - Skin irritation and burns

**Ingestion** - Tissue damage to throat and gastro-respiratory track

**Medical conditions generally aggravated by exposure** - eczema, skin allergies, lung injuries, asthma and other respiratory disorders may occur.

12. Ecological Information

1) Lithium Thionyl Chloride batteries do not have environmental hazard under normal usage and proper disposal.

2) Lithium Thionyl Chloride batteries do not contain mercury, cadmium or other heavy metals.

13. Disposal

1) Dispose under the regulation in each country.
2) Dispose by incineration or burial at permitted waste treatment and disposal sites

14. Transportation

1) Product Category: Lithium Metal Batteries (with All UN Test Approval)

2) UN ID No. UN3090 or UN3091
   - UN 3090: LITHIUM METAL BATTERIES
   - UN 3091: LITHIUM METAL BATTERIES CONTAINED IN EQUIPMENT, or
     LITHIUM METAL BATTERIES PACKED WITH EQUIPMENT

   - Lithium metal cells and batteries are considered as Dangerous Goods with UN3090 and UN3091.

   - Depending on their lithium metal contents, some cells or batteries may be regarded as non-dangerous goods without Class 9 nomination.

3) Regulation

A. Air Transportation: IATA 56th Edition 2015, Dangerous Goods Regulations

   Small Size Battery: Lithium Contents Cells ≤0.3g
   - Packing Instruction 968 Section II (Special Exception)
     - No Passenger Cargo, Cargo Aircraft Only
     - Package ≤ Net 2.5kg // Label - Lithium Battery Handling Label, Cargo Aircraft Only label

   Medium Size Battery: Lithium Contents 0.3g < Cells ≤1g
   - Packing Instruction 968 Section IB (Special Exception)
     - No Passenger Cargo, Cargo Aircraft Only
     - Package ≤ Net 2.5kg // Label - Lithium Battery Handling Label, Class 9 Label, Cargo Aircraft Only label // DG Declaration
     - Package Instruction 968 Section II (Special Exception)
       - Lithium contents 0.3 < Cells ≤ 1g, 0.3g < Batteries ≤ 2g:
         - No Passenger Cargo, Cargo Aircraft Only
           Only Package ≤ 8 cells or ≤ 2 batteries // Label - Lithium Battery Handling Label, Cargo Aircraft Only label

   Big Size Battery: Lithium Contents Cells >1g
   - Packing instruction 968 Section IA
     - No Passenger Cargo, Cargo Aircraft Only
     - Package ≤ Net 35kg // Label - No Lithium Battery Handling Label, Class 9 Label, Cargo Aircraft Only label // DG Declaration & Certification
B. Sea Transportation: IMDG – Code 2002

Small & Medium Size Battery: Lithium Contents Cells ≤1g
⇒ Special Provision 188 (Exception)
- Lithium Metal cells <1g, batteries <2g – Not subject to Class 9 (Non-DG)
- Packing Group I

Big Size Battery: Lithium Contents Cells >1g
⇒ Class 9 / Packing Group II

C. Road or Rail Transportation: ADR / RID 2012

Small & Medium Size Battery: Lithium Contents Cells ≤1g
⇒ Special Provision 188 (Exception)
- Lithium Metal cells <1g, batteries <2g – Not subject to Class 9 (Non-DG)
- Packing Group I

Big Size Battery: Lithium Contents Cells >1g
⇒ Class 9 / Packing Group II

15. Regulatory Information

N/A

16. Other Information

For further information, please contact to XenoEnergy Co., Ltd.