1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE ABLESTIK 286 WH PTA known as ECCOBOND 286 PTA WHT 4# GALLON
ID number: 1188148

Product type: Epoxy resin
Restriction of Use: None identified
Region: United States

Company address:
Henkel Electronic Materials LLC
14000 Jamboree Road
Irvine, CA 92606

Contact information:
Telephone: +1 (888) 943-6535
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkel.com/electronics

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
WARNING: CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS
<table>
<thead>
<tr>
<th>SKIN IRRITATION</th>
<th>HAZARD CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2</td>
</tr>
</tbody>
</table>

HAZARD CATEGORY:
| EYE IRRITATION | 2A               |
|                |                  |

<table>
<thead>
<tr>
<th>SKIN SENSITIZATION</th>
<th>1</th>
</tr>
</thead>
</table>

PICTOGRAM(S)

Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.

Response: IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Not prescribed
Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.


See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

ID number: 1188148
Product name: LOCTITE ABLESTIK 286 WH PTA known as ECCOBOND 286 PTA WHT 4# GALLON
4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.


6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.
8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy resin</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.</td>
<td>20 MPPCF TWA 0.8 mg/m3 TWA</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

**Engineering controls:**
Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:**
Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:**
Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**
Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: White
Odor: Slight
Odor threshold: Not available.
pH: Not available.
Vapor pressure: Negligible vapor pressure at ambient temperatures.
Boiling point/range: Not determined
Melting point/range: Not available.
Specific gravity: 1.21
Vapor density: > 1.0 (Air = 1)
Flash point: > 93.3 °C (> 199.94 °F)
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Evaporation rate: Not available.
Solubility in water: Insoluble
Partition coefficient (n-octanol/water): Not available.
VOC content: 5.8 g/l
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.


Incompatible materials: Strong oxidizing agents. Strong acids and strong bases.

Reactivity: Not available.

Conditions to avoid: Elevated temperatures. Store away from incompatible materials.
11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact: Causes skin irritation. May cause allergic skin reaction in susceptible individuals.
Eye contact: Causes serious eye irritation.
Ingestion: May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects
--- | --- | ---
Epoxy resin | None | Allergen, Irritant
Silica, amorphous, fumed, crystal-free | None | Nuisance dust

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)
Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)
Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Epoxy resin
# 15. REGULATORY INFORMATION

## United States Regulatory Information

<table>
<thead>
<tr>
<th>TSCA 8 (b) Inventory Status</th>
<th>All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA 12 (b) Export Notification</td>
<td>None above reporting de minimis</td>
</tr>
<tr>
<td>CERCLA/SARA Section 302 EHS</td>
<td>None above reporting de minimis</td>
</tr>
<tr>
<td>CERCLA/SARA Section 311/312</td>
<td>Immediate Health</td>
</tr>
<tr>
<td>CERCLA/SARA Section 313</td>
<td>None above reporting de minimis</td>
</tr>
<tr>
<td>California Proposition 65</td>
<td>No California Proposition 65 listed chemicals are known to be present.</td>
</tr>
</tbody>
</table>

## Canada Regulatory Information

| CEPA DSL/NDSL Status | All components are listed on or are exempt from listing on the Canadian Domestic Substances List. |

# 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Tricia Voghell, Regulatory Affairs Specialist

Issue date: 08/28/2014

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE ABLESTIK 286 PTB known as ECCOBOND 286 PTB 7# GALLON
Product type: Epoxy Hardener
Restriction of Use: None identified
Company address: Henkel Electronic Materials LLC
14000 Jamboree Road
Irvine, CA 92606
IDH number: 1188149

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE. MAY CAUSE AN ALLERGIC SKIN REACTION.

<table>
<thead>
<tr>
<th>HAZARD CLASS</th>
<th>HAZARD CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td>SKIN CORROSION</td>
<td>1B</td>
</tr>
<tr>
<td>SERIOUS EYE DAMAGE</td>
<td>1</td>
</tr>
<tr>
<td>SKIN SENSITIZATION</td>
<td>1</td>
</tr>
</tbody>
</table>

PICTOGRAM(S)

Precautionary Statements

Prevention: Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.
Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.


See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 1188149
4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.


6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.
7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

Storage: For safe storage, store at or below 25 °C (77°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum oxide, fibrous</td>
<td>1 mg/m³ TWA Respirable fraction.</td>
<td>5 mg/m³ PEL Respirable fraction. 15 mg/m³ PEL Total dust.</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>3,3'-Oxybis(ethyleneoxy)bis(propylamine)</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Epoxy resin</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>10 mg/m³ TWA Inhalable dust. 3 mg/m³ TWA Respirable fraction.</td>
<td>20 MPPCF TWA 0.8 mg/m³ TWA</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Epoxy resin</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>10 mg/m³ TWA</td>
<td>15 mg/m³ PEL Total dust.</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical state: | Paste |
| Color: | White |
| Odor: | Amine |
| Odor threshold: | Not available. |
| pH: | Not available. |
| Vapor pressure: | (25 °C (77°F)) Negligible |
| Boiling point/range: | Not available. |
| Melting point/ range: | Not applicable |
| Specific gravity: | 2.000 |
| Vapor density: | Not applicable |
| Flash point: | > 135 °C (> 275°F) |
| Flammable/Explosive limits - lower: | Not available. |
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not available. |
| Evaporation rate: | Not available. |
| Solubility in water: | Soluble |
| Partition coefficient (n-octanol/water): | Not determined |
10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.


Reactivity: Not available.

Conditions to avoid: High temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

- **Inhalation:** May cause respiratory tract irritation.
- **Skin contact:** Causes skin burns. May cause allergic skin reaction.
- **Eye contact:** Causes serious eye damage. Burns of the eye may cause blindness.
- **Ingestion:** Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed.

### Hazardous Component(s) and LD50s and LC50s

<table>
<thead>
<tr>
<th>Component</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum oxide, fibrous</td>
<td>None</td>
<td>Irritant, Nuisance dust, Corrosive</td>
</tr>
<tr>
<td>3,3’-Oxybis(ethyleneoxy)bis(propylamine)</td>
<td>None</td>
<td>Corrosive</td>
</tr>
<tr>
<td>Epoxy resin</td>
<td>None</td>
<td>Allergen, Irritant</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>None</td>
<td>Nuisance dust</td>
</tr>
<tr>
<td>Epoxy resin</td>
<td>None</td>
<td>Allergen, Irritant</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>None</td>
<td>Irritant, Respiratory, Some evidence of carcinogenicity</td>
</tr>
</tbody>
</table>

### Hazardous Component(s) and NTP Carcinogen, IARC Carcinogen, OSHA Carcinogen

<table>
<thead>
<tr>
<th>Component</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum oxide, fibrous</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>3,3’-Oxybis(ethyleneoxy)bis(propylamine)</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Epoxy resin</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Epoxy resin</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>No</td>
<td>Group 2B</td>
<td>No</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Not available.
13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)
Proper shipping name: Amines, liquid, corrosive, n.o.s. (3,3’-oxybis(ethyleneoxy)bis(propylamine))
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

International Air Transportation (ICAO/IATA)
Proper shipping name: Amines, liquid, corrosive, n.o.s. (3,3’-oxybis(ethyleneoxy)bis(propylamine))
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

Water Transportation (IMO/IMDG)
Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (3,3’-oxybis(ethyleneoxy)bis(propylamine))
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum oxide, fibrous (CAS# 1344-28-1).
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Debbie Friday, Regulatory Affairs Specialist
Issue date: 07/08/2014
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