User's Guide



FTB4800 SERIES Stainless Single-Jet Meter



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WARNING: These products are not designed for use in, and should not be used for, human applications.

The FTB4800 series stainless single-jet meter provides accurate, wide range flow metering in an extremely rugged stainless steel package. Single-jet simplicity combined with high quality jewel bearings results in long life and relatively high tolerance for problem fluids. Typical applications are chemical batching, proportional chemical injection, fertilizer injection, proportioning of spray chemicals, and general flow rate monitoring.

The sensor is easily replaced from outside the meter and is compatible with most Omega indicators and transmitters, as well as most controls and PLC's that accept DC inputs. The standard rotor is PVDF and the shaft is a nickel-bonded tungsten carbide. The optional ceramic shaft increases resistance to some concentrated chemicals. The standard O-ring is PFA-coated FKM, with EPDM optional for compatibility with a variety of chemicals.

SPECIFICATIONS*

Connection	Ports	1/2", 3/4", and 1" female NPT thread (SAE optional)
Sensor Cabl	e	18 feet standard (Maximum cable run 2000 ft.)
Materials	Body	316 stainless steel
	Rotor	PVDF
	Shaft	Nickel-bonded tungsten carbide (ceramic optional)
	Bearings	Ruby ring and ball
	0-Ring	PFA-coated FKM (EPDM or Perflouroelastomer optional)
	Cover	316 stainless steel
Maximum Te	emperature	200° F (93° C)
Maximum P	ressure	500 psi (35 bar)
Accuracy		+/- 1% of full scale
Power		5-24 Vdc, 2 mA min
Outputs		Current sinking pulse, 6 - 24 Vdc
Regulatory		Mark (Standard Power Only)

FLOW RANGE

Model	K-Factor (pulses/gal)	Flow
-050	535	0.1-10 GPM (.38-38 LPM)
-075	390	0.2-15 GPM (.75-57 LPM)
-100	220	0.5-25 GPM (1.9-95 LPM)

GPM = Gallons/Minute LPM = Liters/Minute

*Specifications subject to change

DIMENSIONS





Model #	NPT Thread Size	A	В	С
-050	1/2 inch	4.10	.82	1.04
-075	3/4 inch	4.10	.82	1.04
-100	1 inch	5.00	.75	1.00

INSTALLATION

Piping Requirements. Standard fittings are female NPT. Straight pipe of at least five diameters upstream of the meter is recommended. Vertical, horizontal, or inverted (cover down) installations are all acceptable.



Warning: This meter has low-friction bearings. DO NOT, AT ANY TIME, test operation of the meter with compressed air! Doing so will subject it to rotational speeds many times those for which it was designed, and will cer-

tainly damage the rotor, shaft, and/or bearings.

K-Factor. The meter is factory calibrated. The K-factor is found on the label on the meter body and must be input into the control/display for accurate reading.



CONNECTIONS

Connecting to Other Control Devices.

It is often desirable to connect an FTB4800 flow sensor to a PLC or industrial computer board, and the sensors are well suited for this. Typically it can be connected directly, or with a single resistor added. The pickup sensors are current sinking (NPN) GMR devices that require 5-24 Volts DC and 2 mA current. They can connect directly to a PLC or computer board (see **Fig. 1**) if:

- 1. The sensor power supply on the PLC is 5 24 Vdc (24 Vdc is typical).
- 2. The sensor power supply can provide at least 2 mA (100mA is typical).
- 3. The sensor input on the PLC can accept a current sinking device.
- 4. The PLC frequency response > flow meter output frequency.

Figure 1

Input Designed for Current



If the PLC input only accepts current sourcing devices, a pullup resistor must be added (see **Fig. 2**). Typically, on a 24 Vdc input a 2.2 K Ohm resistor will be effective.

Figure 2



Since the three-wire pickup sensors are solid state, they do not exhibit switch bounce and can be used at relatively high frequencies.

If the PLC is equipped with a 4-20 mA analog input module, it is necessary to order the FTB4800 flow sensor with some form of 4-20 mA transmitter. Follow the connection diagrams for these products to connect to the analog input. **Rotor Replacement.** There is only one moving part to this meter. The bearings are made of ruby, which rarely wears out or needs replacement unless they have been physically damaged by severe shock. The shaft is integrally molded into the rotor, and shaft and rotor are replaced as one part. (You may wish to replace the bearings, using the bearing removal tool, while the meter is disassembled for rotor replacement). To replace the rotor, disconnect the meter and remove the four screws that hold the cover in place. Lift the cover and bearing plate and remove the rotor (see parts diagram below).

When putting in the new rotor, be sure that the ends of the shaft are in both bearings before tightening the cover. The rotor can be easily dropped into the bottom bearing. Starting the shaft into the upper bearing requires a bit of care. It is easier if the rotor is spinning, which can be done by lightly blowing into a port. When the upper bearing plate drops into place, hold it down and check for free spinning (by blowing lightly) before replacing the cover. Check that the O-ring is in its seat on the bearing plate before replacing the cover. Replace the cover, insert the four cap screws and tighten.

Sensor Replacement. The sensor ordinarily does not need

replacement unless it is electrically damaged. If replacement is necessary, unthread the sensor by hand. Thread the replacement sensor in and tighten by hand.



Reconnect the sensor according to the diagram below.

SENSOR CONNECTIONS



FTB4800 PARTS LISTING

Body, Stainless Steel	
-050 (1/2 inch)	30535
-075 (3/4 inch)	30536
-100 (1 inch)	30537
Bearing Assembly (2 required)	16772
Bearing Removal Tool (not shown)	26108
Rotor Assembly, PVDF/Carbide	11129
O-Ring, PFA-Coated FKM	31403
Cover (Stainless Steel) -050/-075	30533
Cover (Stainless Steel) -100	30770
Hex Screw (4 required)	30557
Sensor	26310
	-050 (1/2 inch) -075 (3/4 inch) -100 (1 inch) Bearing Assembly (2 required) Bearing Removal Tool (not shown) Rotor Assembly, PVDF/Carbide O-Ring, PFA-Coated FKM Cover (Stainless Steel) -050/-075 Cover (Stainless Steel) -100 Hex Screw (4 required)

*Alternate materials available for compatibility with a variety of chemicals.

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OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of **13 months** from date of purchase. OMEGA's WARRANTY adds an additional one (1) month grace period to the normal **one (1) year product warranty** to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

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Model and serial number of the product under warranty, and	 Model and serial number of the product, and Repair instructions and/or specific problems
 Repair instructions and/or specific problems relative to the product. 	relative to the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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