



PRG700 Series Pressure Regulators

INSTRUCTION
SHEET

M-4807/0809

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INSTALLATION

The Omega Engineering Inc's high-flow Pressure Regulator is designed for air service only. The maximum supply pressure is 250 PSI. Clean all pipe lines thoroughly to remove dirt and scale before installation is made. Apply a small amount of compound to the male threads only. Install regulator in air line; body is fitted with a 1/4" or 3/8" NPT for inlet and outlet connections. Regulator can be mounted in any position without affecting its operation. Avoid undersized fittings that will limit flow through the regulator and cause pressure drop downstream. The use of a filter to remove dirt and liquid in the air line ahead of the regulator is recommended for best performance. If an air lubricator is used, it should be located downstream beyond the regulator in order to avoid interference with the regulator performance.

OPERATION

The PRG700 is a high capacity regulator that provides a uniform output pressure independent of supply pressure variations. Before putting the regulator into service for the first time, relieve pressure on the range spring by turning the knob counterclockwise. To operate, turn the pressure adjusting knob slowly in a clockwise direction until required downstream pressure is obtained. Turned in this direction, the range spring compresses causing increased output pressure.

MAINTENANCE

The regulator is easily disassembled for the occasional cleaning or removal of foreign matter. Before this is done, however, shut off valve upstream of the regulator to prevent escape of air when regulator is disassembled. There is no need to remove the regulator from the pipe line; remove the two No. 8-32 screws on the bottom of the unit and pull out the pintle assembly. Wash inner valve assembly with solvent exercising care to avoid damaging diaphragms and valve facings. (Avoid such solvents as acetone, carbon tet, trichlorethylene.) Replace assembly carefully.

The vent hole in the bonnet should be kept clean. A slight flow of air through this hole is necessary for the proper operation of the regulator.

WARNING: These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under Specifications. Before using these products with fluids other than air, for non-industrial applications, life-support systems, or other applications not within published specifications, consult Omega Engineering Inc.



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It is the policy of OMEGA Engineering, Inc. to comply with all worldwide safety and EMC/EMI regulations that apply. OMEGA is constantly pursuing certification of its products to the European New Approach Directives. OMEGA will add the CE mark to every appropriate device upon certification.

The information contained in this document is believed to be correct, but OMEGA accepts no liability for any errors it contains, and reserves the right to alter specifications without notice.
WARNING: These products are not designed for use in, and should not be used for, human applications.



WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of **13 months** from date of purchase. OMEGA's WARRANTY adds an additional one (1) month grace period to the normal **one (1) year product warranty** to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components in which wear is not warranted, include but are not limited to contact points, fuses, and triacs.

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RETURN REQUESTS / INQUIRIES

Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA'S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR **WARRANTY** RETURNS, please have the following information available BEFORE contacting OMEGA:

1. Purchase Order number under which the product was PURCHASED,
2. Model and serial number of the product under warranty, and
3. Repair instructions and/or specific problems relative to the product.

FOR **NON-WARRANTY** REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:

1. Purchase Order number to cover the COST of the repair,
2. Model and serial number of the product, and
3. Repair instructions and/or specific problems relative to the product.

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