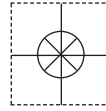


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CDTX-111 Conductivity Monitor



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WARNING: These products are not designed for use in, and should not be used for, human applications.

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CDTX-111 Intelligent On-line Conductivity Monitor

1. INTRODUCTION

The CDTX-111 is a microprocessor controlled conductivity measurement instrument. The unit utilizes a multifunction LED to display readings and provide feedback to the user. The unit includes fully configurable control, alarm and feedback with up to two relays and 4-20mA current output sources.

2. FEATURES AND TECHNICAL SPECIFICATIONS

2.1 Features

- (1) 3-1/2 LED digital with back-lit display*
- (2) Measured conductivity, resistivity, temperature*
- (3) 0 ~ 100°C automatic/manual temperature compensation*
- (4) Manual or Automatic buffer adjustment*
- (5) Restore factory setting function is available*
- (6) Galvanic separation between inputs and outputs and supply voltage*
- (7) Different input for excellent noise rejection*
- (8) High and low programmable alarm, 250V/10A relay output*

2.2 Technical Specifications

- (1) Ranges of measurement : 0~ 18 MΩ Ω · cm or 0~19.99uS/cm, 0~199.9uS/cm, 0~1999uS/cm*
- (2) Accuracy: ±0.5 % / ±0.2°C*
- (3) Linearity: ±0.1% of range*
- (4) Repeatability: ±0.1% of range*
- (5) Temperature compensation type: Auto / manual 0°C to 100°C*
- (6) Alarm Output: Two relays outputs (250V/10A), full range with hysteresis adjustable*
- (7) Current output: DC 4~20mA, Opto-isolated outputs, (750Ω Max. load)*
- (8) Ambient Operating temperature: -10~+55°C*
- (9) Humidity: ≤95%*

(10) Power supply: AC110~220V, 50/60Hz

3. INSTALLATION

The panel-mounting version is designed to be flush mounted and sealed in a square cut-out in a panel, and is held in place with the two screw clamps provided.

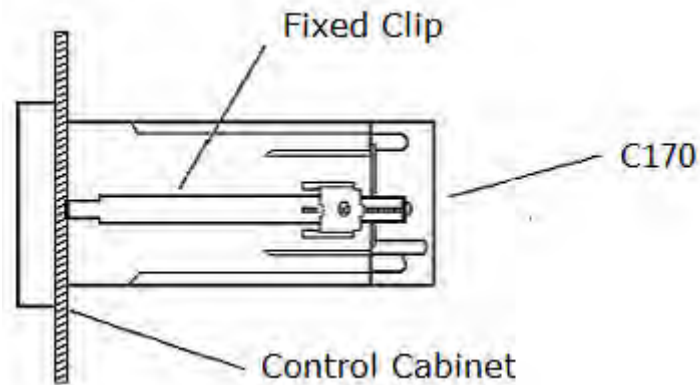


Figure 1: installation diagram

3.1 Dimensions

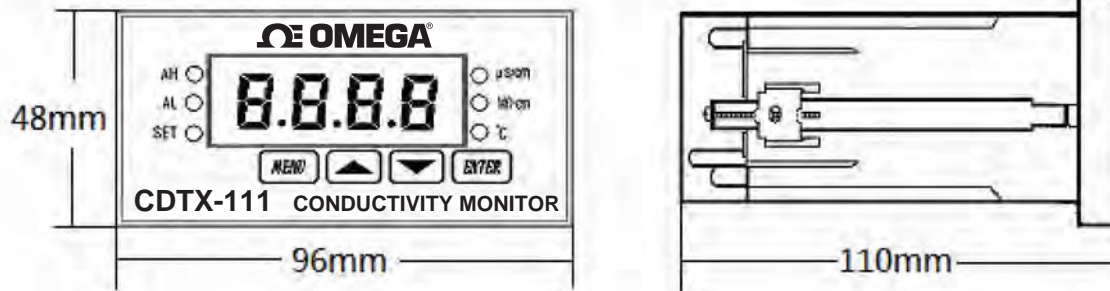


Figure 2 : overall dimensions panel-mounting

3.2 Panel Cut-out

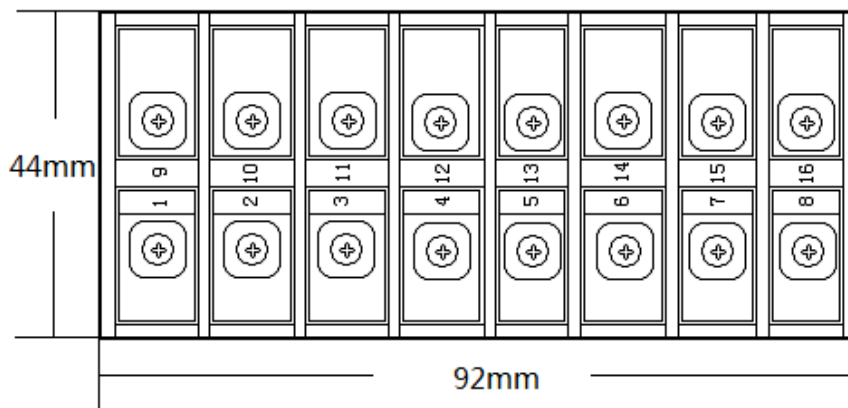


Figure 3: cut-out diagram

The panel cut-out for mounting the unit should be 92 mm x 44 mm (+1.0–0.0).

Two screw clamps are supplied and are fitted from the back of the instrument

3.3 User Interface and Description

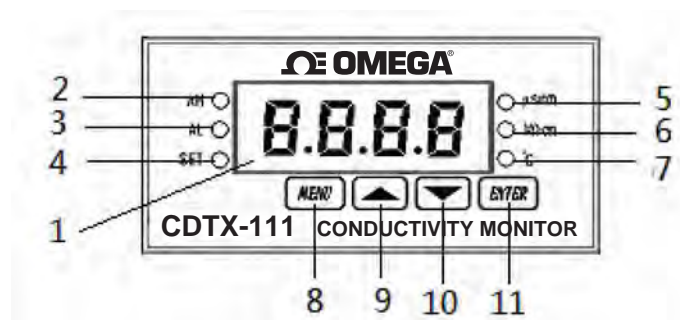








Figure 4: front panel diagram

Front panel description:

- (1) **LED digital Monitor**, displayed the measured values, and can also be displayed prompt function, parameter values and error codes in interactive.
- (2) **AH alarm light**, Under the conditions of setting high alarm, when the measured pH value of the solution is higher than the value of High alarm, the AH alarm light will be turned on and the high relay (N/O) close; When

the measured pH value of the solution is lower than the value of High alarm, furthermore lower than the hysteresis, the AH alarm light will be turned off and the high relay (N/O) open.

- (3) **AL** alarm light, Under the conditions of setting low alarm, when the measured pH value of the solution is lower than the value of low alarm, the AL alarm light will be turned on and the low relay (N/O) close; When the measured pH value of the solution is higher than the value of low alarm, furthermore higher than the hysteresis, the AL alarm light will be turned off and the low relay (N/O) open.*
- (4) **SET** indicator light, the light will be turned on when entering the setting state.*
- (5) **uS/cm** indicator light. When the light is lit in the measurement state, means the measured value is conductivity, and unit is uS/cm.*
- (6) **MΩ · cm** indicator light. When the light is lit in the measurement state, means the measured value is resistivity, and unit is MΩ · cm.*
- (7) indicator light. When the light is lit in the measurement state, means the measured value is Temperature; When the light is lit in the setting state, means the input parameter is Temperature.*
- (8) **MENU** , Press the **MENU** key to enter or exit the setting state.*
- (9)  , In setting state, using the  key the user can cycle through the front menu. To adjust a value, the  key is used to select a digit.*
- (10)  , In the setting state, using the  key the user can cycle through the next menu. To adjust a value, the  key is used to increment the digit.*
- (11) **ENTER** key is the enter button to confirm enter the menu and store the setting parameters.*

3.4 Connection

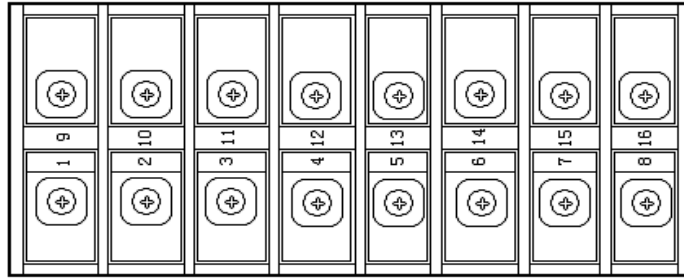


Figure 5: connection terminals diagram

Connection terminals wiring directions:

- (1) AH, High alarm relay (N/O, normally open)**
- (2) High/Low alarm relay (Common)**
- (3) AL, Low alarm relay (N/O, normally open)**
- (4) Spare**
- (5) Spare**
- (6) Ground**
- (7) Power supply terminal: Connect AC110 ~ 220V**
- (8) Power supply terminal: Connect the power supply phase**
- (9) Conductivity sensor line A (red)**
- (10) Conductivity sensor line A (yellow or white)**
- (11) Spare**
- (12) Temperature sensor 1 (blue or brown)**
- (13) Temperature sensor 2 (black)**
- (14) Spare**
- (15) 4~20mA current Output (-)**
- (16) 4~20mA current Output (+)**

⚠ CAUTION ! :

The specified performance of the CDTX-111 is entirely dependent on correct installation. For this reason, the installer should thoroughly read the instructions before attempting to make any electrical connections to the unit.

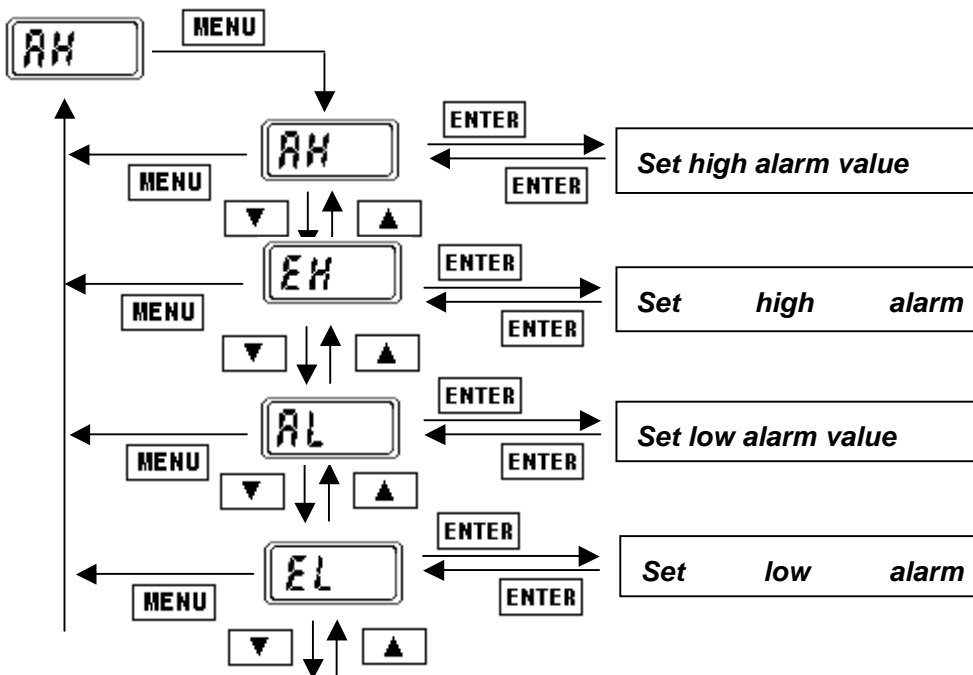
4. SETTING AND OPERATION

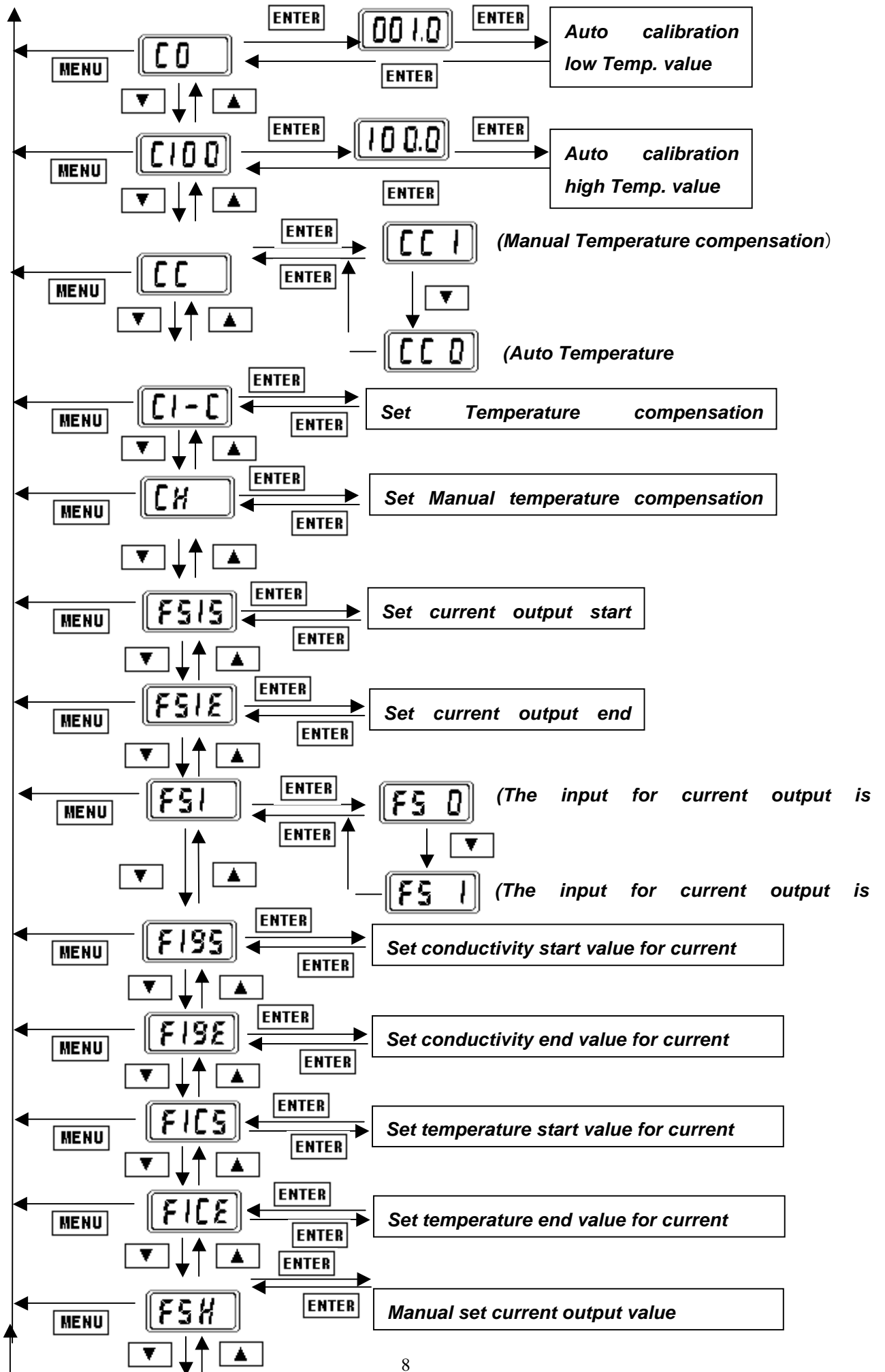
After installation, check the connection is correct, then put the sensor into the test solution, preheat for 10 minutes, you can perform the following operations.

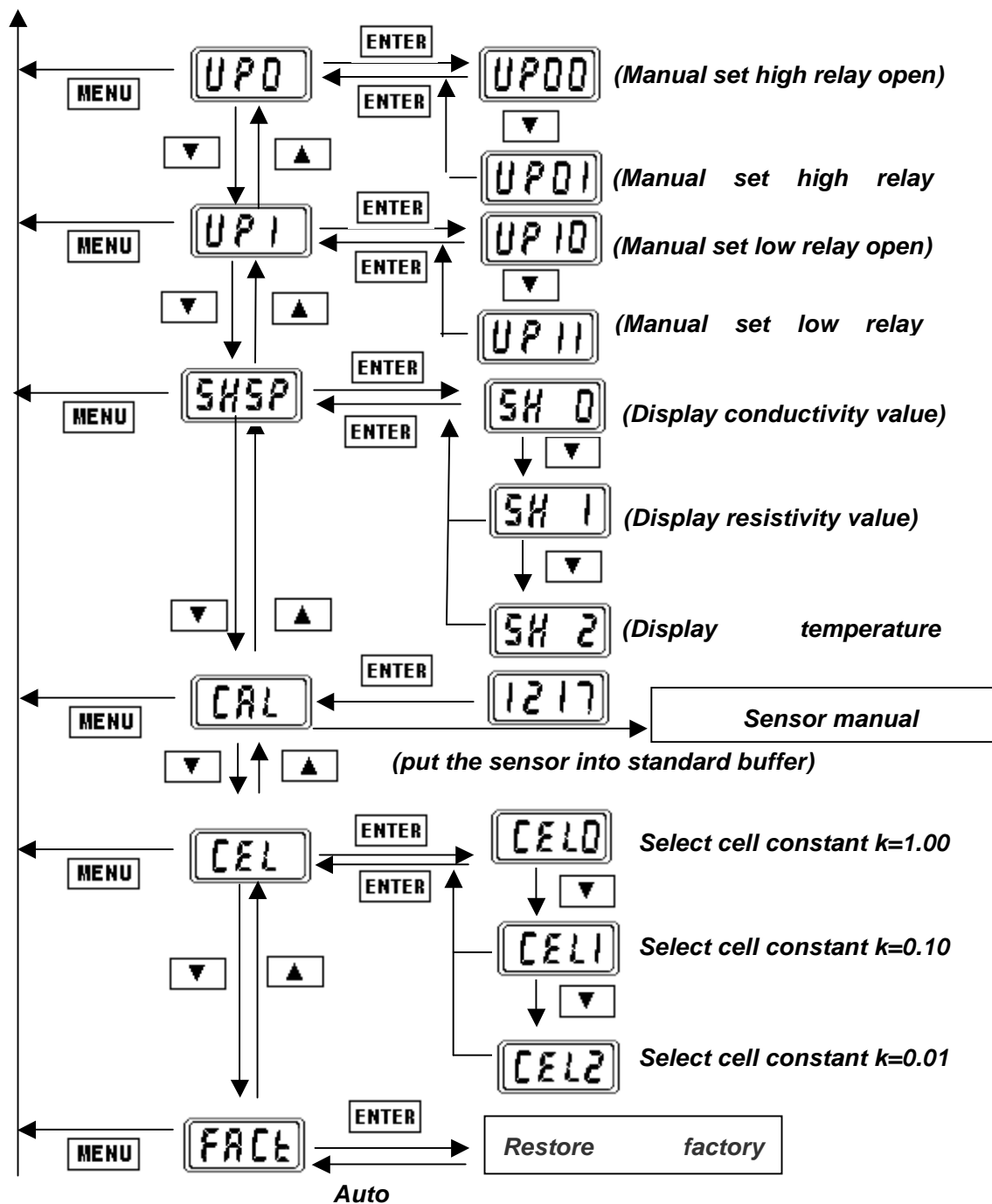
4.1 Switch Measuring and Setting Mode

Instrument has two states: measuring state and setting state. After powering up the device enters the measuring state automatically. In the measuring state, press **MENU** to enter the setting state. In the setting state, press **MENU** to return to the measuring state.

4.2 Menu Structure







4.3 Parameter Setting and Operation

4.3.1 Set Alarm

The CDTX-111 monitor has two alarm outputs designated high alarm (AH) and low alarm (AL). The alarm value and alarm hysteresis can be set within the currently selected measuring range.

Table 1 Alarm value setting program

Code	Content	Set range	Unit
<u>AH</u>	High alarm value	0~18.00/0~1999	$M\Omega \cdot cm / \mu S/cm$
<u>EH</u>	High alarm hysteresis	0~18.00/0~1999	$M\Omega \cdot cm / \mu S/cm$
<u>AL</u>	Low alarm value	0~18.00/0~1999	$M\Omega \cdot cm / \mu S/cm$
<u>EL</u>	Low alarm hysteresis	0~18.00/0~1999	$M\Omega \cdot cm / \mu S/cm$

***Note: The setting should meet $AH-EH \geq AL+EL$**

Alarm Relay

During normal operation when the alarm is not active, the alarm output will be in its NORMAL condition, the N/O (normal open) contact will be open. When the alarm is active, the alarm output will be in its ALARM condition and therefore the N/O contact will be closed.

Alarm Hysterisis

In a normal condition an alarm turns on and off at the same value. For example, if a high alarm turns on at 2000 $\mu S/cm$ the alarm occurs when the reading increases to 2000 $\mu S/cm$. When it decreases through 2000 $\mu S/cm$ the alarm turns off.

Some applications may demand that the alarm turns off at a different value, for a high alarm this would be value lower than the alarm value, and for a low alarm this would be a value higher than the alarm value.

The hysteresis value determines the difference between the alarm switch on point and the alarm switch off point. In the case of a high alarm, hysteresis

causes the alarm to turn off at a value that is less than the alarm value. For a low alarm, hysteresis causes the alarm to turn off at a value greater than the alarm value.

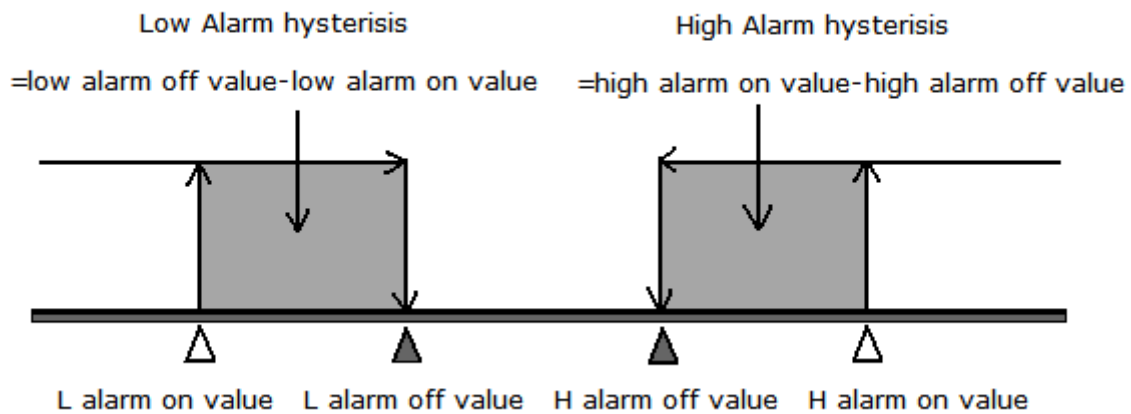


Figure 6 alarm with hysteresis

4.3.2 Calibration

Calibration Intervals

The CDTX-111 Monitor and Sensor combination once calibrated will require calibration checking/recalibration at 3-6 monthly intervals, however this does depend on the application. The calibration of the instrument can be effected by seasonal variations in the measured effluent, however only knowledge of the application can determine the re-calibration interval required.

4.3.2.1 CAL—conductivity sensor manual calibration

Preparing For Calibration:

- ☹ Value known conductivity buffer 100ml;
- ☹ Pure water 300~500ml;
- ☹ Use pure water to wash the sensor, and then make it dry;
- ☹ Use thermometer to measure the temperature of buffer;
- ☹ Select manual temperature compensation in the instrument menu and input the temperature value of buffer, set the temperature compensation coefficient is 0.

Specific operations: select CAL in the menu and put the dry and clean sensor into the known conductivity buffer solution, press **ENTER** to enter its program, then the instrument displays the measured value of the solution, and in flashing mode which is different from the measurement states. After the measurement data is stable then press **ENTER** again, now only the first digit flashing in the display data means it is modify bit. Press **DOWN** to choose the modification bit, press **UP** key to modify the data, make the display value as same as the conductivity value of the solution, press **ENTER** to store the calibration data(This value is stored even after power failure), and return to the setting state.

4.3.2.2 C0、C100—temperature calibration

CDTX-111 has temperature measurement function, for the automatic temperature compensation, and also can be displayed on the monitor. Temperature calibration requires a high and a low constant temperature environment. Such as ice water mixture (0°C) and boiling distilled water (100°C). C0 is used to calibrate 0°C. select C0 in the menu and put the sensor into 0°C environment, press **ENTER** to store the calibration data , and return to the setting state. The Method of calibrate 100°C is as same as calibrate 0°C.

Table 2 Temperature calibration program content

Code	Content	Direction
C0	Auto calibrate temperature=0°C	Use Ice water mixture (0°C) to calibrate
C100	Auto calibrate temperature=100°C	Use boiling water (100°C) to calibrate

4.3.2.3 CC—auto/manual temperature compensation switch

*CDTX-111 has Auto and manual temperature compensation function. The user can select between two modes of compensation by the CC in the menu. Press **ENTER** into CC and display CC0 or CC1. CC0 is Auto temperature compensation, CC1 is manual temperature compensation. Press **UP** to switch it, then press **ENTER** to store and return to the setting state.*

4.3.2.4 C1-C—set temperature compensation coefficient

*The temperature compensation coefficient is different for each type of solution, so the temperature compensation coefficient is designed to be adjustable (25°C as the reference), and the range is 0~±10%. Select C1-C in the menu, press **ENTER** into it and display the original value, use **DOWN** and **UP** to modify it, then press **ENTER** to store and return to the setting state. The temperature compensation coefficient works both in automatic and manual temperature compensation.*

The Calculation Method of coefficient

$$\xi = \frac{\text{cond.35}-\text{cond.25}}{\text{Cond.25}} \times 100\%$$

Remark: *cond.25=the conductivity value at t=25°C;
cond.35=the conductivity value at t=35°C*

4.3.2.5 CH—set manual temperature

In this mode the instrument should be set with the “CC1” and the user

can set the solution temperature (0~100°C) in the **CH** menu. Press **ENTER** into **CH** and display the original value, use **UP** and **DOWN** to modify it, then press **ENTER** to store and return to the setting state.

Table 3 Temperature compensation program

Code	Content	Direction
CC	Auto/manual temp. compensation switch	0=Auto/1=manual
C1-C	Temp. compensation coefficient setting	Range: 0~±10%
CH	Manual temperature setting	Range: 0~100°C

4.3.3 Set Current Output

CDTX-111 has one 4~20mA current output. The user can select the input source: conductivity or temperature. And the current output can be set work over the whole range of the input source.

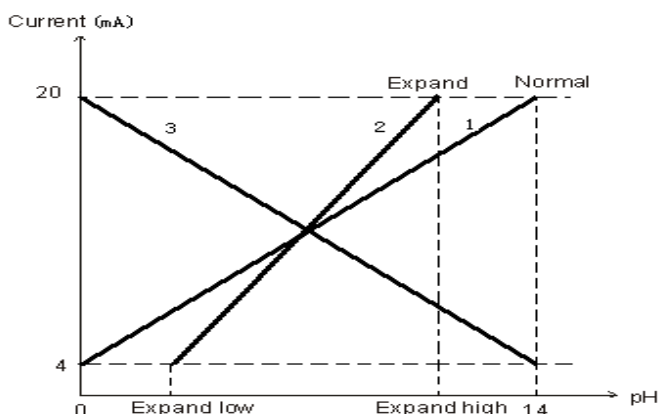


Figure 7 Current span curve

The output can be set work over the whole of selected measurement range (curve1) or a portion of it by setting of the output start and end values (curve2). It is also possible to configure the output to work reverse to normal, i.e. a 4 – 20 mA output where 20 mA corresponds to the zero display value and 4 mA corresponding to the full scale value. (curve3).

4.3.3.1 FSIS、FSIE—set current output start and end value

Select FSIS in the menu, press **ENTER** into it and display the original current output start value, use **DOWN** and **UP** to modify it, then press **ENTER** to store and return to the setting state.

The same method select FSIE to set the current output end value.

4.3.3.2 FSI—select the input for the current output

Select FSI in the menu, press **ENTER** into it and display FS 0 or FS 1. FS 0 is conductivity iutput, FS 1 is temperature as the input. Press **UP** to switch it, then Press **ENTER** to store and return to the setting state.

Table 6 Set current output

Code	Content	Direction
<u>FSIS</u>	Current output start value	4.00~20.00 mA
<u>FSIE</u>	Current output end value	4.00~20.00 mA
<u>FSI</u>	The input for the current output	0: conductivity 1: temperature

4.3.3.3 FlgS、FlgE、FICS、FICE—set input value range for the current output

After selecting the input parameters, you can set its start value and end value. Select FlgS in the menu, press **ENTER** into it and display the original conductivity start value, use **DOWN** and **UP** to modify it, then press **ENTER** to store and return to the setting state. The same method select FlgE to set the conductivity end value.

Likewise, select FICS and FICE to set the temperature start and end value for current output.

Table 7 Set input range for the current output

Code	Content	Range
FlgS	Conductivity start value	0~1999uS/cm (k=1.0)
FlgE	Conductivity end value	0~1999uS/cm (k=1.0)
FICS	Temperature start value	0~100°C
FICE	Temperature end value	0~100°C

4.3.4 SHSP—Measurement Mode

CDTX-111 has conductivity, resistivity, TDS and temperature four modes of measurement and display functions, it can be selected in the SHSP program. Select SHSP in the menu, press **ENTER** into it and display SH 0 or SH 1 or SH 2. SH 0 is conductivity mode, SH 1 is resistivity mode, SH 2 is temperature mode. Press **UP** to switch it, then Press **ENTER** to store and return to the setting state. The indicator light also changes to indicate that the display state changes. The corresponding parameters in the setting also will automatically change.

***NOTE:** The sensor should be changed when switch the measurement mode.

Table 8 Measurement Mode

Code	Content	Indicator light	Cell constant
SH 0	Display conductivity	uS(mS)/cm	K=0.01/0.1/1.0
SH 1	Display resistivity value	MΩ · cm lights	K=0.01
SH 2	Display Temperature	C/F lights	K=0.01/0.1/1.0

4.3.5 FACT—Restore Factory Setting

Select FACT in the menu, press **ENTER** into it and display HHHH. At this moment the instrument is being restored factory setting, about 10 seconds it will automatically returns to FACT, restore factory setting is completed. After this process, all value the user set before becomes the factory

calibration value. This function is generally used for replace with new sensor or data confusion. Generally after restored factory setting, it need recalibration before using.

5. ERROR CODES

When the instrument detects an error condition, an error code will be displayed. All the error codes are described below.

Table 9 Error codes

Code	Content	Solve methods
Er02	Measurement value out of range	Check whether the choice of cell constant is suitable and replace the correct one
Er03	Temperature sensor failure	1. Check whether the temperature sensor connected with the monitor properly 2. Check whether the temp. compensation (menu CC) setting correct

6. SENSOR

We use foreign advance technology to manufacture our conductivity sensor. The quality of the sensor is excellence and it can be used in industry province with all kind of conductivity monitor.

6.1 Sensor Features

- 🔊 High sensitivity and accuracy with reliability and durability**
- 🔊 Stainless material**
- 🔊 Quickly response (within two seconds) and stability**
- 🔊 Unique structure preventing the sensor from pollution and blockage**
- 🔊 Easy to assemble and clean**

6.2 Sensor Parameters

Table 10 Sensor parameters

	CDE-100-001	CDE-100-01	CDE-100-1
Parameter	Resistivity	Conductivity	Conductivity
Medium	Pure Water	Water	Water
cell constant	0.01	0.1	1.0
Range	0~18MΩ or 0~19.99us/cm	0~199.9us/c m	0~1999 us/cm
Temp. range	0~60°C	0~60°C	0~60°C
Temperature Measurement	0~60°C	0~60°C	0~60°C
Compensation Resistor	10K	10K	10K
Quantity of threads	1	1	1
Thread Size	1/2" NPT	1/2" NPT	1/2" NPT
Max pressure	0.6MPa	0.6MPa	0.6MPa
Cables Length	5m	5m	5m
Max Length	50m	20m	20m

6.3 The Use Situation of Conductivity Sensor

Table 11 The conductivity of different liquid in 25°C

situation	conductivity
Pure water	0.05 us/cm
Boiler water	0.05~1 us/cm
Deionized water	0.5 us/cm
Distilled water	0.1~10 us/cm
Softened water	1~80 us/cm
Mineral water	10 us/cm
Beverages	0.5~1 ms/cm
Waste water	0.9~9 ms/cm
KCL Solution	1.4ms/cm
Brine	1~80ms/cm
Industrial process water	7~140ms/cm
Seawater	53 ms/cm
10%NaOH	355 ms/cm
31%HNO3	865 ms/cm

6.4 Sensor Dimension (Unit: mm)

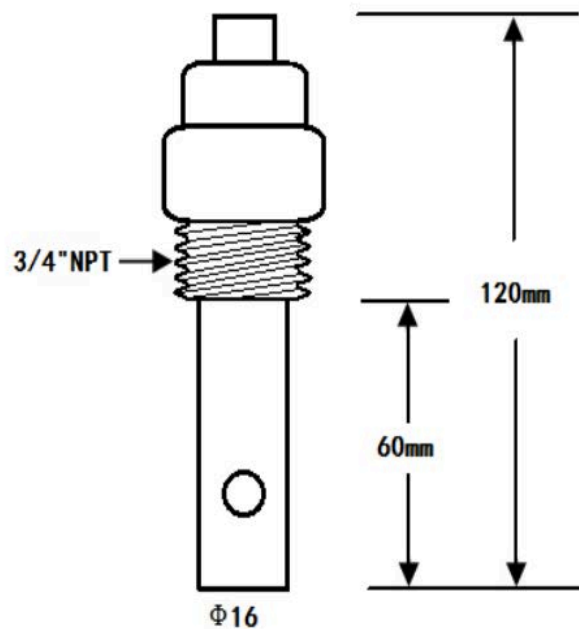


Figure 7 Sensor dimension for k=0.01/0.1/1.0

6.5 Maintenance

- (1) Attaching sensors are precision devices, can not disassemble in order to avoid changing the cell constant, causing measurement errors.**
- (2) Sensors can not be immersed in the strong acid or alkali to avoid surface damage of the sensors, affecting the cell constant and sensitivity.**
Correct method: When the sensor is dirty, immerse in the 10% hydrochloric acid for a short time, then rinse with pure water that maintain the sensor surface clean.
- (3) Sensors cable is a dedicated cable, can not be replaced or extended by users self.**
- (4) Instrument should be installed in a relatively dry environment or the control box, to avoid instrument failure or measurement error caused by damp.**

7 STANDARD CONFIGURATION

- ☛ CDTX-111 monitor**
- ☛ Mounting fixing of monitor**
- ☛ Operation guide**
- ☛ Inspection report**

8 OPTIONAL CONFIGURATION

- ☛ Conductivity sensor CDE-100-01/CDE-100-1 (cable length 5 meters)**
- ☛ Resistivity sensor CDE-100-001 (cable length 5 meters)**
- ☛ Extension cable**

WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of **13 months** from date of purchase. OMEGA's WARRANTY adds an additional one (1) month grace period to the normal **one (1) year product warranty** to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components in which wear is not warranted, include but are not limited to contact points, fuses, and triacs.

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1. Purchase Order number under which the product was PURCHASED,
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- Industrial Water & Wastewater Treatment
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