LTCH

LTCH/ <u>UNLT</u>

CT.CL

NO/ N.C.

ACTV

ABOV/ BELO/

HI.LO/

BAND

A.P.ON

DSBL/ ENBL

ALR.L

VALUE

-<u>100.0</u>

ALR.H

VALUE

<u>400.0</u>

LTCH

LTCH/

<u>UNLT</u>

CT.CL

N.O./ N.C.

ACTV

ABOV/

BELO/

HI.LO/

BAND

ALR.L

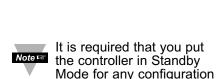
VALUE

-<u>100.0</u>

ALR.H

VALUE

<u>400.0</u>



DSBL/

ENBL

RESO

<u>LO/</u> HI

BUTN

PEAK/ GROS

DSBL/ ENBL

L PNt

<u>2, 3, 4,</u>

567

8, 9, 10

FLTR

1, 2, <u>4</u>, 8, 16, <u>3</u>2,

64, 128

† IN.RD

IN1

VALUE

(0000)

ACT/

VALUE

RD1

VALUE

(0000)

IN 2

CALC/

VALUE

(9999)

ACT/

VALUE

RD 2

VALUE

<u>(9999)</u>

RD1

VALUE

(0000)

OUT1

VALUE

(00.00)

RD2

VALUE

(9999)

OUT2

VALUE

(10.00)

IN10

CALC/

VALUE

(9999)

ACT/

VALUE

RD 10

VALUE

(9999)

changes other than Setpoints and Alarms

CALC/VALUE = Calculated input based on the transducer specification [Without Known Loads (DSBL)]

READING CONFIGURATION SETUP

Below is a flowchart showing how to navigate through the

submenus of the Reading Configuration menu item by

FFFF

|**△**| FFFF |**⊘**|

O RD 2

ENBL

0010

0128

2 RD 1

0

(operation example)

pressing the front buttons.

FF.FF

DEC 0

O DSBL

0002

0001

ACT/VALUE = Actual signal being received [Known Loads (ENBL)]

DISPLAY COLOR SETUP (examples)

<u>0000</u>

%HI

VALUE

0099

4-20 mA

DSBL/ ENBL

CTRL

ON/OFF /PID

ON/OFF

ACTV

RVRS/

DRCT

DEAD

VALUE

<u>020.0</u>

PID

ACTV

RVRS/

SP.DV

DSBL/

PID

ACTV

RVRS/ DRCT

PID

AUTO

ENBL

CYCL

VALUE

(0007)

PID

AUTO

ENBL

ANTI

DSBL/ ENBL

STRT

DSBL/ ENBL

CYCL

VALUE

(0007)

DPNG

VALUE

(0003)

VALUE

(00:00)

PID

AUTO

DSBL

PROP

VALUE

CYCL

VALUE

PID

AUTO

DSBL ANTI

DSBL/ ENBL

PROP

VALUE

020.0 REST

VALUE

<u>0180</u>

CH.ID

ERRO

FULL

DSBL/ ENBL

SP.ID

DSBL/ ENBL

RATE

VALUE

0000 CYCL

VALUE

0007 DPNG

VALUE

0003

GREEN

RED AMBER

2.CLR

GREEN

RED

<u>AMBER</u>

DAT F

STAT

YES/<u>NO</u> RDNG

YES/NO PEAK

YES/NO VALY

YES/NO UNIT

YES/NO

AD:DR

VALUE

<u>0001</u>

TR:TM

VALUE

<u>0016</u>

PRTY

NO

ODD EVEN

D.BIT

7.BIT 8.BIT

STOP

<u>1.BIT</u> 2.BIT

BUS.F

MBUS

YES/<u>NO</u> L.FEED

YES/<u>NO</u> ECHO

YES/NO STND

232C 485

MODE

CMD CONT

SEPR

CR

SPACE

Example 1:

Output 1 & Output 2: SSR Alarm setup: Absolute, Above, Alarm 2 HI Value "ALR.H" =200, Alarm 1 HI Value "ALR.H"=400 Color Display setup: Normal Color "N.CLR"=Green, Alarm 1 Color "1.CLR"=Amber, Alarm 2 Color "2.CLR"=Red

Display colors change sequences:

	GREEN	RED		AMBER
0	AL2.H=200		AL1.H=400	

Example 2:

Output 1: Relay, Set Point 1 = 200, Output 2: Relay, Set Point 2 = 200 Alarm 1 setup: Deviation, Band, "ALR.H" = 20 Alarm 2 setup: Deviation, Hi/Low, "ALR.H = 10", "ALR.L = 5" Color Display setup: "N.CLR"=Green, "1.CLR"=Amber. '2.CLR"=Red

Display colors change sequences:

AMBE	R REI	D GREEN	N GREE	N REI) AMBER
•->	•		•	•	
0	180	195	200	210	220

SPECIFICATION

Accuracy: 0.03% rda Resolution:

10 / 1 µV process Linearization Points:

10 points

Temperature Stability: 50 ppm/°C process Display iDRP Option:

4-digit, 9-segment LED 21 mm (0.83") 48H x 96W x 39D (1.89 x 3.78 x 1.55"), Red, green, and amber programmable colors for process variable, set point

and temperature units. Input Types:

Analog Voltage and Current

Voltage: 0 to 100 mV, 0 to 1 V (±100 mV), 0 to 10 Vdc

Input Impedance: 10 M Ω for 100 mV 1 M Ω for 1 or 10 Vdc

Current: 0 to 20 mA (5 Ω load)

Output 1:

Relay 250 Vac @ 3 A Resistive Load, SSR, Pulse, Analog Voltage and Current Output 2: Relay 250 Vac @ 3 A Resistive Load,

SSR, Pulse **Options: Communication**

RS-232 / RS-485 or 10BaseT or Excitation: 5 Vdc @ 40 mA, 10 Vdc @ 60 mA Exc. not available for Low Power Option

Line Voltage/Power: 90 - 240 Vac ±10%, 50 - 400 Hz*, or 110-375 Vdc, 4W

Low Voltage Power Option: 12 - 36 Vdc, 3 W** * Units can be powered safely with 24 Vac but No Certification for CE/UL are claimed.

Dimensions:

Standard Unit iSDR: 92.5H x 125.2D x 24.9mm W (3.64 x 4.93 x 0.98") Ethernet Unit iSDR-EI/C4EI: 92.5H x 125.2D x 39.8mm W (3.64 x 4.93 x 1.55")

Weight: g (0.__lb) Approvals:

UL, C-UL, CE per EN61010-1:2001

WARNING: These products are not designed for use in, and should not be used for, patient-connected applications.

This device is marked with the international caution symbol. It is important to read the Setup Guide before installing or commissioning this device, as the guide contains important information relating to safety and EMC.

It is the policy of OMEGA to comply with all worldwide safety and EMC/EMI regulations that apply. OEMGA is constantly pursuing certification of its products to the European New Approach Directives OMEGA will add the CE mark to every appropriate device upon certification.

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If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive

Contact points, tuses, and triacs.

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Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGAS CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondency.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit

FOR WARRANTY RETURNS, please have the following information available BEFORE contacting OMEGA:

- Model and serial number of the product under
- Repair instructions and/or specific problems
- FOR <u>NON-WARRANTY</u> REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:
- Purchase Order number to cover the COST of the
- Model and serial number of product, and Repair instructions and/or specific problems relative to the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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DIN Rail Strain & Process Controller



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Series



This Quick Start Reference provides information on setting up your instrument for basic operation. The latest complete Communication and Operational Manual as well as free Software and ActiveX Controls are available at www.omega.com/specs/iseries or on the CD-ROM enclosed with your shipment.

SAFETY CONSIDERATION



This device is marked with the international Caution symbol.

The instrument is protected in accordance with EN 61010-1:2001, electrical safety requirements for electrical equipment for measurement, control and laboratory. Remember that the unit has no power-on switch. Building installation should include a switch or circuit-breaker that must be compliant to IEC 947-1 and 947-3.

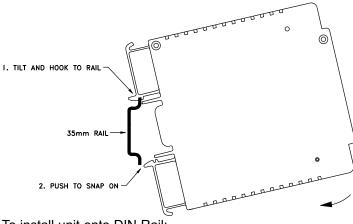
SAFETY:

- · Do not exceed voltage rating on the label located on the side of the instrument housing.
- Always disconnect power before changing signal and power connections.
- Do not use this instrument on a work bench without its case for safety reasons.
- · Do not operate this instrument in flammable or explosive atmospheres.
- Do not expose this instrument to rain or moisture.

EMC:

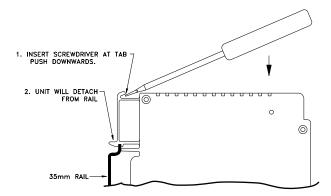
- · Whenever EMC is an issue, always use shielded cables.
- Never run signal and power wires in the same conduit.
- · Use signal wire connections with twisted-pair cables.
- Install Ferrite Bead(s) on signal wire close to the instrument if EMC problems persist.

MOUNTING



To install unit onto DIN Rail:

- 1) Tilt unit, position mounting slot onto DIN Rail, as shown.
- 2) Push unit towards DIN Rail and it will snap into place.



To remove unit from DIN Rail:

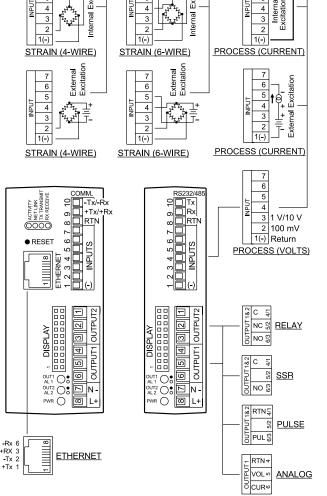
- 1) Insert flat screw-driver into tab and push downwards.
- 2) Unit will detach from DIN Rail.

WIRING

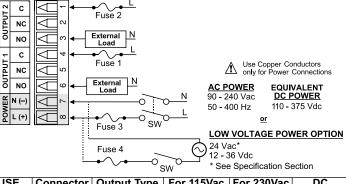
Wire the instrument according to the figure shown below.



Warning: Do not connect ac power to your device until you have completed all input and output connections. This device must only be installed by a specially trained electrician with corresponding qualifications. Failure to follow all instructions and warnings may result in injury!



Connect the main power connections as shown in the figure below.

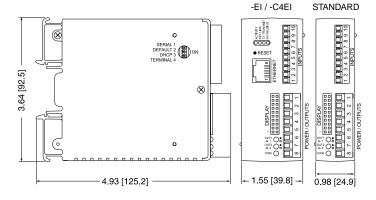


FUSE	Connector	Output Type	For 115Vac	For 230Vac	DC
FUSE 1	Output 1	Relay	3 A(T)	3 A(T)	-
FUSE 2	Output 2	Relay	3 A(T)	3 A(T)	-
FUSE 3	Power	N/A	100 mA(T)	100 mA(T)	100 mA(T)
FUSE 4	Power	N/A	N/A	N/A	400 mA(T)



If instrument has the communication option, the internal excitation is not available. Use external excitation to power your transducer.

DIMENSIONS



CONFIGURATION



The following steps for configuring your device are explained by using the optional Remote Programmer Display (iDRP), you may also configure your device through the Networking or Communication option (-C24, -C4EI or -EI).

Button	Functions in Configuration Mode
	 To enter the Menu, the user must first press obutton. Use this button to advance/navigate to the next
€ MENU	menu item. The user can navigate through all the top level menus by pressing ② .
	 While a parameter is being modified, press to escape without saving the parameter.
	 Press the up button to scroll through "flashing" selections. When a numerical value is displayed press this key to increase value of a parameter
PK/GRS	 that is currently being modified. Holding the button down for approximately 3 seconds will speed up the rate at which the
(UP)	setpoint value is incremented.
	 In the Run Mode pressing a causes the display to flash the PEAK or GROSS value – press again to return to the Run Mode.
	 Press the down button to go back to a previous Top Level Menu item.
	Press this button twice to reset the controller to the Run Mode.
	When a numerical value is flashing (except setpoint value) press to scroll digits from left to right allowing the user to select the desired digit to
TARE (DOWN)	modify. • When a setpoint value is displayed press ▼ to
	decrease value of a setpoint that is currently being modified. Holding the D button down for approximately 3 seconds will speed up the rate at
	which the setpoint value is decremented. • In the Run Mode pressing • causes the display
	 to flash TARE value to tare your reading (zeroing). Press the enter button to access the submenus
	from a Top Level Menu item. Press 2 to store a submenu selection or after
•	entering a value — the display will flash a 5 t R d message to confirm your selection.
ENTER	 To reset flashing PEAK or GROSS press ②.
	 In the Run Mode, press twice to enable Standby Mode with flashing 5E 6 4.



Reset: Except for Alarms, modifying any settings of the menu configuration will reset the controller prior to resuming Run Mode.

DISPLAY ABBREVIATIONS

SP1	Set Point 1 Value	SP2	Set Point 2 Value
CNFG	Configuration Menu	INPt	Input Type (Range)
INPt	Input Type (range)	0 - 0.1	100 mV Input
			Voltage
0 - 1.0	1 V Input Voltage	0 - 10	10 V Input Voltage
0 - 20	20 mA Input Current		
Rtio	Ratiometric Operation	RESO	Display Resolution
bUtN	Button Peak/Gross	PEAk	Peak Value
GROS	Gross Value		
RdG	Reading Configuration		
dEC	Decimal Point	F.FFF	Decimal Point
		FFFF	Position
LOAd	Input Load	EnbL	Scaling with Knowr
	•		Loads (Actual Value
DSbL	Scaling without Known	L.PNt	Linearization Points
	Loads (Calculated Value)		
0002	Number of Linearization	FLtR	Filter Constant
0010	Points		
0001	Filter Constant Value	IN.Rd	Input/Reading Scale
0128			and Offset Menu
IN 1	Input 1	Rd 1	Reading 1
IN 2	Input 2	Rd 2	Reading 2
 IN 10	Input 10	Rd 10	Reading 10
ANLG	Analog Output	CURR	Current Output
VoLt	Voltage Output	Rd 1	Reading 1
Out.1	Output 1	Rd 2	Reading 2
Out.2	Output 2		rtouding 2
ALR1	Alarm 1 Menu	AbSo	Absolute Mode
dEV	Deviation Mode	LtcH	Latched Mode
UNLt	Unlatched Mode	Ct.CL	Contact Closure
N.o.	Normally Open	N.c.	Normally Closed
ActV	Active Type	AboV	Active Above
bELo	Active Below	Hi.Lo	Above High/Below
			Low
I. A NI I	Above or Below Band	A.P.oN	Alarm Enable/Disable
DANG			
bANd	Above of Below Baria		at Power On
		ALR.H	at Power On Alarm High Value
ALR.L	Alarm Low Value Alarm 2 Menu	ALR.H	at Power On Alarm High Value
ALR.L ALR.2	Alarm Low Value	ALR.H b.tlM	
ALR.L ALR.2	Alarm Low Value Alarm 2 Menu Loop Break Menu		Alarm High Value Loop Break Time
ALR.L ALR.2 LOOP	Alarm Low Value Alarm 2 Menu	b.tlM	Alarm High Value Loop Break Time
ALR.L ALR.2 LOOP R.AdJ	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust	b.tlM SP.dN	Alarm High Value Loop Break Time Set Point Deviation
ALR.L ALR.2 LOOP R.AdJ OUt1	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu	b.tlM SP.dN SELF o°HI	Alarm High Value Loop Break Time Set Point Deviation Manual Control
ALR.L ALR.2 LOOP R.AdJ OUt1 o°LO	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low	b.tlM SP.dN SELF o°HI	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type	b.tIM SP.dN SELF o°HI ON.OF	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action	b.tIM SP.dN SELF o°HI ON.OF PId RVRS ANt1	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID	b.tIM SP.dN SELF o°HI ON.OF PId RVRS ANt1 A.tUN	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID	b.tIM SP.dN SELF o°HI ON.OF PId RVRS ANt1	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID	b.tIM SP.dN SELF o°HI ON.OF PId RVRS ANt1 A.tUN	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time	b.tIM SP.dN SELF o°HI ON.OF PId RVRS ANt1 A.tUN PROP	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band	b.tIM SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu	b.tIM SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RATE dPNG	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time	b.tIM SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu	b.tIM SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.Id	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id FULL	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu Full ID	b.tIM SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.Id SP.Id	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu	b.tIM SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.Id	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID Communication is
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id FULL COMM	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu Full ID Communication Option*	b.tIM SP.dN SP.dN SELF ₀°HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.Id SP.Id NONE	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID Communication is Not Installed
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id FULL COMM	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu Full ID Communication Option*	b.tIM SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.Id SP.Id NONE	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID Communication is Not Installed Normal Color Displa
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id FULL COMM	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu Full ID Communication Option*	b.tIM SP.dN SP.dN SELF ₀°HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.Id SP.Id NONE	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID Communication is Not Installed Normal Color Displa Alarm 2 Color
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id FULL COMM COLR 1.CLR	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu Full ID Communication Option* Display Color Selection Alarm 1 Color Display	b.tIM SP.dN SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.ld SP.ld NONE N.CLR 2.CLR	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID Communication is Not Installed Normal Color Displa Alarm 2 Color Display
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id FULL COMM	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu Full ID Communication Option*	b.tIM SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.Id SP.Id NONE	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID Communication is Not Installed Normal Color Display Display Color is
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id FULL COMM COLR 1.CLR	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu Full ID Communication Option* Display Color Selection Alarm 1 Color Display Display Color is Red	b.tIM SP.dN SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.ld SP.ld NONE N.CLR 2.CLR	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID Communication is Not Installed Normal Color Display Alarm 2 Color Display
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id FULL COMM COLR 1.CLR REd	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu Full ID Communication Option* Display Color Selection Alarm 1 Color Display Display Color is Red	b.tIM SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.Id SP.Id NONE N.CLR 2.CLR AMbR	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID Communication is Not Installed Normal Color Display Alarm 2 Color Display Display Color is Amber
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id FULL COMM COLR 1.CLR REd GRN dSbL	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu Full ID Communication Option* Display Color Selection Alarm 1 Color Display Display Color is Red Display Color is Green Disable	b.tIM SP.dN SELF o*HI ON.OF PId RVRS ANt1 A.tUN PROP RATE dPNG SOAK CH.Id SP.Id NONE N.CLR 2.CLR AMbR	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID Communication is Not Installed Normal Color Display Alarm 2 Color Display Display Color is Amber
ALR.L ALR.2 LOOP R.AdJ OUt1 °LO CtRL 4 -20 ActN dRct AUto StRt RESt CYCL dEAd OUt2 RAMP Id FULL COMM COLR 1.CLR REd	Alarm Low Value Alarm 2 Menu Loop Break Menu Reading Adjust Output 1 Menu Percent Low Control Type Amplitude Control Action Type Direct Action Auto PID Start Auto Tune PID Reset Setup Cycle Time Dead Band Output 2 Menu Ramp Time ID Code Menu Full ID Communication Option* Display Color Selection Alarm 1 Color Display Display Color is Red Display Color is Green Disable Error	b.tIM SP.dN SP.dN SP.dN ON.OF PId RVRS ANt1 A.tUN PROP RAtE dPNG SOAk CH.Id SP.Id NONE N.CLR 2.CLR AMbR ENbL + OL	Alarm High Value Loop Break Time Set Point Deviation Manual Control Percent High On/Off Control PID Control Reverse Action Anti Integral Auto Tune PID Proportional Band Rate Setup Damping Factor Soak Time Change ID Code Set Point ID Communication is Not Installed Normal Color Display Alarm 2 Color Display Display Color is Amber

* For abbreviations of Communication Option see Communication Manual