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User's Guide

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OS-MINI OS-MINI22 **Infrared Temperature Sensors**



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The OS-MINI Series is a range of miniature non-contact infrared temperature sensors with separate electronics modules.

All models have an adjustable emissivity setting and are capable of measuring a wide variety of target materials, including food, paper, textiles, plastics, leather, tobacco, pharmaceuticals, chemicals, rubber, coal, and asphalt.

General-purpose OS-MINI models measure non-reflective non-metals or painted or coated metals, at temperatures from -20°C to 1000°C.

OS-MINI22 models have a short measurement wavelength. They are ideal for measuring reflective surfaces such as uncoated iron and steel, as well as many other high-temperature applications. They are capable of measuring temperatures from 100°C to 2000°C.

The optional touchscreen interface provides temperature indication, alarms, sensor configuration and data logging to MicroSD Card. The optional high-temperature sensing head on general-purpose models may be used in ambient temperatures of up to 180°C without cooling. The low-noise cable on high ambient temperature models is resistant to interference from movement, so it is ideal for mounting on moving objects such as robot arms.

A choice of optics is available to measure small or large targets at short or long distances, and there is a choice of 4-20 mA, RS485 Modbus, and alarm relay outputs.

SPECIFICATION			
	OS-MINI	OS-MINI22	
Temperature Range	See table of Model Numbers		
Maximum Temperature Span (-D-MA models)	Full temperature range (up to	1550°C)	
Minimum Temperature Span (-D-MA models)	100°C		
Output	4 to 20 mA or RS485 Modbu	S	
Field of View	See table of Model Numbers		
Accuracy	± 1°C or 1%, whichever is greater	± 2°C or 1%, whichever is greater	
Repeatability	± 0.5°C or 0.5%, whichever is greater		
Emissivity Setting Range	0.20 to 1.00 0.10 to 1.00		
Emissivity Setting Method	 -MA models without display: via two rotary switches in electronics module -C4 models: via RS485 -D models: via touch screen 		
Response Time, t ₉₀	240 ms (90% response)		
Spectral Range	8 to 14 µm	2.0 to 2.6 µm	
Supply Voltage	24 V DC ± 5%		
Maximum Current Draw	100 mA		
Maximum Loop Impedance	-MA models: 900 Ω (4 to 20 mA output)		
Alarm Relays (-D models)	2 x Single Pole Changeover alarm relays rated 24 V DC, 1 A, isolated 500 V DC		

MECHANICAL			
	Sensing head	Electronics Module	
Construction	Stainless Steel 316	Die-cast Aluminium	
Major Dimensions	Ø18 x 45 mm	98(w) x 64(h) x 36(d) mm	
Mounting	M16 x 1 mm thread	Two M4 screws for wall mounting (see diagram)	
Cable Length (sensing head to electronics module)	1 m (standard), up to 30 m (optional)		
Weight with 1 m Cable	390 g (approx)		
Cable Connections	Removable screw terminal blocks (see Connections). Conductor size: 28 AWG to 18 AWG		
Output Cable Gland	Suitable for cable diameters 3.0 to 6.5 mm		

ENVIRONMENTAL				
	Sensing Head	Electronics Module (without touch screen)	Electronics Module (with touch screen)	
Environmental Rating	IP65 (NEMA 4)	IP65 (NEMA 4)	-	
Ambient Temperature Range	See table of Model Numbers	0°C to 60°C	0°C to 60°C	
Relative Humidity	Maximum 95% non-condensing	Maximum 95% non-condensing	Maximum 95% non-condensing	
CE Marked	Yes	Yes	Yes	
RoHS Compliant	Yes	Yes	Yes	

The OS-MINI series conforms to EMC Directive EN61326-1:2006 (Electrical equipment for measurement, control and laboratory use – Industrial) as well as industrial standards for electromagnetic immunity and emissions.

MODEL NUMBERS

The following combinations of ambient temperature range, optics, measured temperature range, output and interface are available:

Series	Operating Temperature Range and Optics	Electronics Module	Output	Measurement Temperature Range
	212 (2:1) 152 (15:1) 302 (30:1) 802 (close focus) Sensing head:	D with touch screen (blank)	MA 4-20 mA	LT (-20 to 100°C) MT (0 to 250°C) HT (0 to 500°C) XT (0 to 1000°C) (blank for D models)
OS-MINI General Purpose	OS-MINI 60°C max display		C4 RS485 Modbus	(blank)
(8-14 µm)	HA201 (20:1) Sensing head:	D with touch screen	MA 4-20 mA	HT (0 to 500°C) XT (0 to 1000°C) (blank for D models)
	180°C max ambient	(blank) without display	C4 RS485 Modbus	(blank)

	SN151 (15:1) PT models only			PT (100 to 400°C) SN151 models only
OS-MINI22 High Temperature (2.2 μm)	SN251 (25:1) SN751 (75:1) SN801 (close focus) Sensing head (all models): 70°C max ambient	D with touch screen (blank) without display	MA (4-20 mA) C4 (RS485 Modbus)	MT (250 to 1000°C) HT (450 to 2000°C)

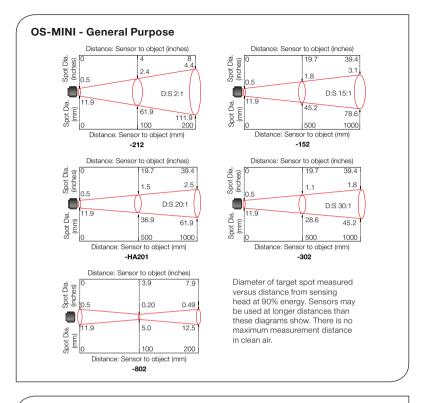
SENSING HEAD OPERATING TEMPERATURE RANGE

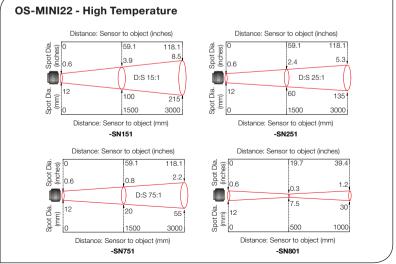
OS-MINI models: 0°C to 60°C

OS-MINI-HA201 models: 0°C to 180°C. They are available with -201 (20:1) optics only.

There is no need to supply cooling air or water, and the miniature sensing head is much smaller than bulky, cooled sensors.

OS-MINI22 models: 0°C to 70°C

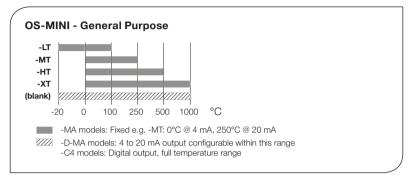


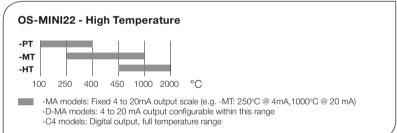


OUTPUT AND INTERFACE

- -MA 4 to 20 mA output, without display
- -D-MA 4 to 20 mA output and two alarm relay outputs, with touch screen interface
- -C4 RS485 Modbus output, without display
- -D-C4 RS485 Modbus output and two alarm relay outputs, with touch screen interface

MEASUREMENT TEMPERATURE RANGE





EXAMPLE: OS-MINI-HA201-D-MA

Operating Temperature Range and Optics	Electronics Module	Output	Measurement Temperature Range
OS-MINI-HA201	-D	-MA	(blank)
Ambient temperature 0°C to 180°C (sensing head), 20:1 optics	With touch screen interface and two alarm relay outputs	4-20 mA output	OS-MINI -D models: temperature range is rescalable within the limits: -20 to 1000 °C

EMISSIVITY ADJUSTMENT (-MA MODELS WITHOUT DISPLAY)

The emissivity setting on -MA models without touch screen display may be adjusted via two rotary switches inside the electronics box. To adjust the emissivity setting:

Set the left switch to the first digit after the decimal point (0.1). Set the right switch to the second digit after the decimal point (0.01).

To enter an emissivity setting of 1.00, set both switches to 0. If the selected emissivity setting is lower than the minimum, the sensor will default to an emissivity setting of 0.95.

For example:

Left switch	Right switch Emissivity setting	
6	3	0.63
0	0	1.00

TOUCH SCREEN (-D MODELS)

The optional backlit touchscreen interface mounted in the lid of the electronics module provides a large, bright display of the measured temperature, as well as options for full configuration of the sensor. The graph view shows the history of the measured temperature.

In alarm conditions, the display changes color to provide an immediate and obvious alarm indication. Alarm modes and levels can be configured via the touchscreen.

TOUCH SCREEN SPECIFICATIONS

Touch Screen Display Format	2.83" (72 mm) resistive touch TFT, 320 x 240 pixels, backlit
Configurable Parameters	Temperature range, temperature units, emissivity setting, reflected energy compensation, alarms, signal processing, Modbus address (-D-C4 models), date and time, data logging
Temperature Units	°C or °F configurable
Temperature Resolution	0.1°
Alarm Configuration	Two alarms with adjustable level, individually configurable as HI or LO. Alarm 2 can be set to target temperature or sensing head internal temperature
Signal Processing	Average, peak hold, valley hold, minimum, maximum

User Interface

Default View

Temperature View



Displays a large indication of the measured temperature. The background turns bright red when an alarm is activated.

Setting Temperature

Press "°C" to switch to °F and vice versa. The units are changed throughout the interface.

Selecting Displayed Temperature

Press the temperature display to select which reading is shown:

Filtered Temp

The measured temperature, with averaging and hold processing. This temperature is output by the sensor on the 4 to 20 mA output (-MA models).

Average Temp

The measured temperature with averaging but without hold processing.

Unfiltered Temp

The unprocessed measured temperature.

MicroSD Card status.



This icon is displayed when a MicroSD card is inserted, and flashes when data logging is in progress.



This icon is displayed when scheduled data logging is enabled and has yet to begin.

List View



Displays a list of the measured temperatures, alarm state and data logging state.

Filtered Temp: The measured temperature, with averaging and hold processing.

Unfiltered Temp: The unprocessed measured temperature.

Average Temp: The Unfiltered Temperature averaged over the period specified in "Output Processing".

Maximum Temp: The highest temperature measured during the hold period, with averaging.

Minimum Temp: The lowest temperature measured during the hold period, with averaging. **Sensor Temp:** The internal temperature of the sensing head.

Reflected Temp: The reflected energy compensation temperature, as specified in "Emissivity and Compensation".

Lock/Unlock



Prevents settings being changed via a four-digit numerical code.

The default password is 1234.



Change Password

Enter, confirm and save a new four-digit code.

Start/Stop Logging



Manually begins or ends data logging (requires MicroSD Card, available separately).

If Scheduled Start is enabled in Settings > Data Logging, then logging cannot be started manually.



To manually start logging, you must first disable Scheduled Start.

Graph



Displays the recent history of the Filtered Temperature and the Sensor Temperature. To scroll backwards and forwards in time, touch the graph and drag it. The graph stores the most recent 24 hours of temperature data.



Reset Graph

Clears and restarts the graph.



Real-Time Scrolling View

Returns the graph to the real-time scrolling view, showing the most recent measurements.

Acknowledge Alarms



Switches the relay outputs for triggered alarms to their normal, untriggered state. The background of the Temperature View, List View and Graph View will stay red, and the alarms will not be triggered again, until the alarms are reset (see "Alarms" below). Alarms can be acknowledged when the display is locked.

Settings



Access the configuration parameters. Press **Apply** to save the settings, or **Exit** to leave the screen without saving.

If **Settings** icon is grey, the interface is locked. See "**Lock/Unlock**".



Settings



Date & Time

Change the date and time for data logging purposes. The clock is reset when the power is switched off, unless a battery is fitted.

Output Processing



AVERAGING PERIOD

Set the time, in seconds, over which the measured temperature is averaged. Note: averaging prevents the sensor from following rapid temperature changes. Minimum: 0 (no averaging). Maximum: 60.

HOLD MODE

Peak

The sensor holds the maximum temperature steady for the Hold Period. After this, the sensor responds normally. If the sensor detects a higher temperature, it holds this temperature steady for the Hold Period.

Valley

Similar to Peak Hold mode except that the sensor outputs the minimum detected temperature steady for the Hold Period.

Off

Disables hold processing.

HOLD PERIOD

Set the time, in seconds, for the sensor to hold the temperature as above. Minimum: 0 (no hold processing). Maximum: 1200.

Data Logging



Sample Period

The time, in seconds, between samples. Minimum: 1. Maximum: 86,400 (1 day).

Number of Samples

The number of samples to collect before logging stops. Minimum: 0 (continuous logging). Maximum: 86,400 (1 day of data if Sample Period = 1 second).

Enable Scheduled Start

The sensor begins logging at the Date and Time specified. Logging can also be started and stopped manually.

Date and Time

The date and time for scheduled logging to start.

Emissivity and Compensation



Emissivity and Compensation

Enter the emissivity of the target. Target emissivity can be determined experimentally, or estimated using an emissivity table. For more information, contact Omega.

Enable Reflected Energy Compensation

If enabled, compensates for errors caused by reflected energy from hotter or colder objects.

Reflected Temperature

Enter the temperature of the surroundings of the target for Reflected Energy Compensation.

4 to 20 mA Output (-D-MA models)



Set the temperature range limits for the 4 to 20 mA output.

Temperature at 4 mA

The lower temperature range limit.

Temperature at 20 mA

The upper temperature range limit.

Please note

The difference between the temperatures at 4 mA and at 20 mA must be at least 100°C. The temperature at 20 mA must be greater than the temperature at 4 mA.

Modbus Address (-D-C4 models)



The current Modbus address of the sensor is displayed. Enter a new address, then press Apply to save it to the sensor. Cycle the power to use the new address.

Minimum: 1. Maximum: 247.

Alarms



Configure the settings for Alarm 1 and Alarm 2 separately, and configure alarm logging settings.



Manually Reset Alarms

If an alarm has been triggered, allows both alarms to be triggered again. Alarms will not be triggered again until they are reset, either automatically or manually.

Alarm settings



Alarm 1 and Alarm 2

Alarm Set Point

The temperature at which the alarm is triggered.

Hysteresis

The temperature difference between the Alarm Set Point and the reset temperature. Hysteresis is only used when Automatic Reset is enabled. Please see the Alarm Operation diagrams below for more information. Minimum: 0°C (hysteresis disabled).

Filtered Temperature or Sensor Temperature (Alarm 2 only)

Select the temperature monitored by Alarm 2.

Alarm Type

High

The alarm is triggered when the temperature rises above the Alarm Set Point.

Low

The alarm is triggered when the temperature drops below the Alarm Set Point.

Off

The alarm is disabled.



Reset

Automatic

reset manually. Manual

Acknowledge

Reset

Alarm Logging



Alarm events can be logged to the MicroSD Card. Alarm log files and settings are independent from Data Logging.

The alarm is acknowledged and reset automatically when the temperature reaches the reset temperature (see Hysteresis). It can also be acknowledged or

The alarm is acknowledged by pressing **Acknowledge** on the Temperature View or List View, and reset by pressing **Reset** on the Alarms screen.

Log Trigger Time

The time that an alarm is triggered will be logged.

Log Data While Triggered

Data logging will start when an alarm is triggered. 1 sample is logged per second. Logging stops when both alarms are reset.

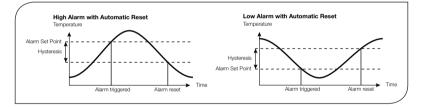
Log Acknowledge Time

The time that the alarm is acknowledged will be logged.

Log Reset Time

The time that the alarm is reset will be logged.

ALARM OPERATION WITH HYSTERESIS & AUTOMATIC RESET



The OS-MINI can be used as a standalone data logger.

-D models include a MicroSD card slot for data logging, which can be configured via the touch screen interface. The user can select the sample rate and the number of samples to be taken and schedule the data logging to start at a certain time.

With a 2 GB card, the user can store 28.4 million readings, which provides almost 1 year's worth of data at the fastest possible sample rate of 1 per second.

Data is stored on the MicroSD card in .csv format and can be viewed and edited easily using spreadsheet software.

A MicroSD card with SD card adapter is available as an optional accessory.

The MicroSD card slot and battery holder are located on the touch screen circuit board in the lid of the electronics module. Readings are time and date stamped using the sensor's internal clock. The clock is reset when the power is disconnected, or it will continue if the optional battery is fitted.

DATA LOGGING SPECIFICATIONS (-D MODELS)

Data Logging Interval	1 to 86,400 seconds (1 day)
MicroSD Card	Max. capacity: 32 GB (not included)
Internal Clock Battery	1 x BR 1225 3V (not included)
Variables Logged	Target temperature, sensing head temperature, electronics module temperature, max, min, average, emissivity setting, reflected energy compensation temperature
File format	.CSV
Configurable Parameters	Sample period, number of samples, scheduled start date and time
Modbus address range	1 to 247

USING THE OS-MINI AS A DATA LOGGER (-D MODELS)

- 1. Insert a MicroSD card into the holder on the circuit board inside the lid of the electronics module.
- 2. To retain the date and time when the sensor is switched off, fit a battery to the holder on the circuit board inside the lid.
- 3. Replace the lid and connect the sensor power supply.



4. To set the number of samples to be logged, the time period between samples, and, if required, to schedule data logging to automatically start, press **Settings** to access the Settings menu, then press **Data Logging** to access the Data Logging options.



5. To save data logging settings, press Apply



6. To manually start data logging, press **Go** on the Temperature View or List View.



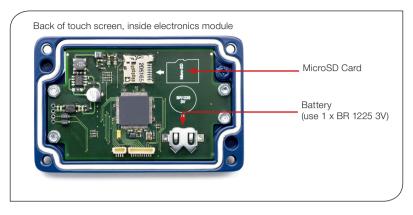
7. While logging is in progress, the **Logging Icon** flashes on the Temperature View and List View.



8. To stop data logging, press Stop.

 To transfer data to a computer, remove the MicroSD Card from the sensor, insert the card into the SD Card adapter (supplied with MicroSD Card, accessory model MSD) and insert the adapter into an SD Card reader.

INSTALLATION OF MICROSD CARD AND BATTERY (-D MODELS)

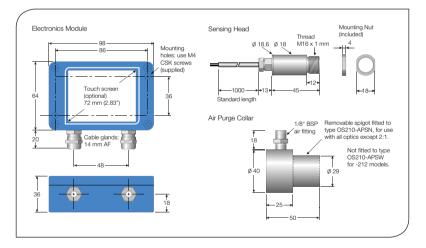


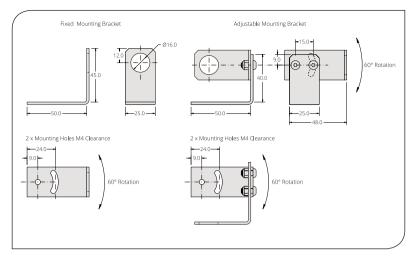
Data is saved to the MicroSD Card in .csv format. This file format can be opened or imported by spreadsheet software such as Microsoft Excel.

A new folder is created on the MicroSD Card for each day that data is logged.

A new log file is created every time logging is started. The start time is used as the file name.

DIMENSIONS & ACCESSORIES





A range of accessories to suit different applications and industrial environments is available. These may be ordered at any time and added on-site. The following accessories are available from Omega:

Mounting brackets (see above for dimensions): Allows rotational adjustment in one or two dimensions. Model number: OS210-FBS (fixed), OS210-ABS (adjustable)

Air purge collar (see above for dimensions): The air purge collar is used to keep dust, fumes, moisture, and other contaminants away from the lens. It must be screwed fully onto the sensing head. Air flows into the 1/8" BSP fitting and out of the front aperture. Air flow should be 5 to 15 l/min. Clean or 'instrument' air is recommended. Model OS210-APSW is for use with sensors with 2:1 optics. Model OS210-APSN is for use with all other models.

Laser sighting tool: When fitted to the sensor during installation or re-alignment, the laser sighting tool pinpoints the centre of the measured spot. Model number: OS210-LSTS.

MicroSD Card: Stores logged data. For use with -D models. Includes SD Card adapter. Model number: MINI-MSD.

Protective plastic window: Helps protect the lens from mechanical or chemical damage. Quick and easy to replace. For use with general-purpose models only. Model number: OS210-PW

Dual laser sighting bracket: Allows continuous laser sighting at the same time as using the sensor. Model number: OS-MINI-LSF (fixed), OS-MINI-LSA (adjustable)

6-sensor touch screen hub (-C4 models): Multi-channel temperature display, configuration and logging for up to 6 Modbus sensors. Model number: OS-MINI-TSD.

OPTIONS

The following options are available. Options are factory installed and must be ordered with the sensor.

Calibration Certificate: Traceable certificate showing the measured temperature at three points across the sensor's temperature range. Model number: CAL-3-IR.

Extended Cable (30 m maximum total cable length): 1 m cable is supplied with each sensor as standard. Extra cable can be added to this in increments of 1 m. Contact Omega for model numbers.

INSTALLATION

The installation process consists of the following stages:

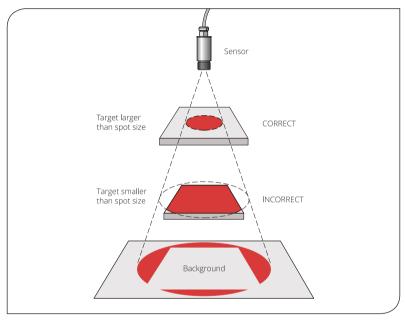
Preparation Mechanical installation Electrical installation

Please read the following sections thoroughly before proceeding with the installation.

PREPARATION

Ensure that the sensor is positioned so that it is focused on the target only.

DISTANCE AND SPOT SIZE



The size of the area (spot size) to be measured determines the distance between the sensor and the target. The spot size must not be larger than the target. The sensor should be mounted so that the measured spot size is smaller than the target.

AMBIENT TEMPERATURE

The sensing head withstands up to 60°C, 70°C, or 180°C, without cooling, depending on the choice of model. See "Model Numbers" for more information.

Avoid thermal shock. Allow 20 minutes for the unit to adjust to large changes in ambient temperature.

ATMOSPHERIC QUALITY

Smoke, fumes, dust or steam can contaminate the lens and cause errors in temperature measurement. In these types of environment the air purge collar should be used to help keep the lens clean.

INTERFERENCE FROM MOVEMENT

The low-noise sensing head cable on OS-MINI-HA201 models is resistant to interference caused by movement. The sensing head may be mounted on moving machinery such as robot arms without affecting the accuracy of the measured temperature.

ELECTRICAL INTERFERENCE

The OS-MINI is tested to industrial standards for electromagnetic compatibility (EMC) as shown in Specifications at the beginning of this manual.

To minimise electromagnetic interference or 'noise', the sensor should be mounted away from motors, generators and such like.

POWER SUPPLY

Be sure to use a 24 V DC (100 mA) power supply.

MECHANICAL INSTALLATION

All sensors come with a 1 m cable and a mounting nut as standard. Longer cables are available to order. The sensor can be mounted on brackets or cut-outs of your own design, or you can use the fixed or adjustable mounting bracket accessories.

GROUNDING

Note: The sensor housing must be connected to earth at one point, either the housing of the sensing head, the electronics module, or the output cable shield termination. To avoid ground loops, please ensure the sensor is grounded at only one of these points.

WIRING (ALL MODELS)

Check the distance between the sensing head and the electronics module, and between the electronics module and the instrumentation. If necessary, the sensor can be ordered with a longer cable between the sensing head and the electronics module.

Do not extend or shorten the sensing head cable. The head and electronics module are calibrated as a pair, and modifying the sensing head cable can affect the measurement accuracy. Contact Omega for assistance.

The output cable from the electronics module should have an outer diameter between 3.0 and 6.5 mm, with conductors of size 28 to 18 AWG.

The terminal blocks in the electronics module may be removed from the circuit board for easy wiring.

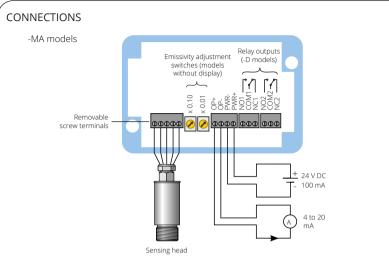
Do not connect or disconnect the touch screen circuit board from the main circuit board while the sensor is on.

WIRING (-C4 MODELS)

When connecting several sensors in a single Modbus network, all of the sensors should be connected via a junction box to a single network bus cable, running from the furthest sensor to the Modbus Master.

Up to 247 sensors may be connected to a single Modbus network. Each sensor must have a unique Modbus address. The Modbus address may be changed via the touch screen interface on -D models, or via Modbus.

To help prevent data reflections, please ensure the cable between each sensor and the main network bus is as short as possible. The network bus should be terminated with a resistor of 120Ω between the RS+ and RS- wires. The PWR- wire of the bus should be connected to the signal ground of the Modbus Master.



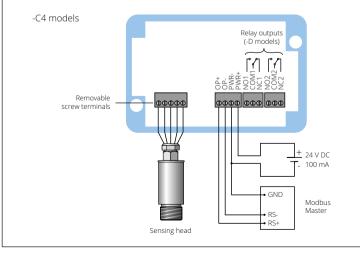
Sensing Head Cable Colour Codes

Depending on the sensing head type, there will be 4 or 5 wires, with the following combinations of colour codes:

Terminal label	Colours		
TP+	Yellow Blue with white li		
TP-	Green White with blue		
TH+	Brown/Red Blue		
GND	White White		
VCC	Grey (OS-MINI22 only)		

Always turn off the power before modifying electrical connections.

When reconnecting the sensing head to the electronics module, ensure the shield drain wire is terminated to the inside of the cable gland.



MODBUS OVER SERIAL LINE (RS485)

Interface		
Baud rate	9600	
Format	8 data, No parity, 1 stop bit	
Reply delay (ms)	20	
Supported functions		
Read register	0x03, 0x04	
Write single register	0x06	
Write multiple register	0x10	
Mask write register	0x16	
Read/write	0x17	

The following list includes all available addresses:

R = Read

W = Write (single, multiple or read/write)

MW = Mask write

Address	Length (words)	Description	R/W/MW
0x00	1	MODBUS slave address	R/W*
0x02	2	$\begin{array}{l} \textbf{Sensor identification register} \\ Bits 019 - Serial number \\ Bits 2023 - Sensor type \\ (12 = OS-MINI, 14 = OS-MINI22) \\ Bits 2426 - Sensor field-of-view / temperature range \\ For OS-MINI : 0 = 2:1, 1 = 15:1, 2 = 30:1 \\ For OS-MINI : 0 = 20:1 \\ For OS-MINI-HA201 : 0 = 20:1 \\ For OS-MINI-HA201 : 0 = 20:1 \\ For OS-MINI22: 0 = x51-MT, 1 = x51-HT, \\ 2 = 151-LT, 3 = 151-PT \\ Bits 2832 - Reserved \end{array}$	R
0x06	1	Unfiltered object temperature	R
0x08	1	Sensor temperature	R
0x0A	1	Maximum temperature over hold period	R
0x0C	1	Minimum temperature over hold period	R
0x0E	1	Average temperature over hold period	R
0x10	1	Filtered object temperature	R
0x12	1	PCB temperature	R
0x14	1	Emissivity (1 LSB = 0.0001) Minimum 0.2000, Maximum 1.0000	R/W
0x16	1	Reflected temperature	R/W
0x18	1	Sensor status register Bits 01 - Reserved Bit 2 - Hold processing on (1)/off (0) Bit 3 - Hold peaks (1)/valleys (0) Bits 46 - Reserved Bit 7 - Reflected energy compensation on (1)/off (0) Bits 815 - Reserved	R/W/MW

Address	Length (words)	Description	R/W/MW
0x1A	1	Average period (1 LSB = 0.05 seconds) Minimum 0.05 seconds, Maximum 60.00 seconds	R/W
0x1C	1	Hold period (1 LSB = 0.05 seconds) Minimum 0.05 seconds, Maximum 1200.00 seconds	R/W
0x1E	1	Temperature at 4 mA OS-MINI: Minimum -20°C, Maximum 900°C OS-MINI22: Minimum 100°C, Max 1900°C	R/W
0x20	1	Temperature at 20 mA OS-MINI: Minimum 80°C, Maximum 1000°C OS-MINI22: Minimum 200°C, Max 2000°C	R/W
0x22	1	Alarm 1 setpoint Minimum -20°C, Maximum 1000°C Minimum 100°C, Maximum 2000°C	R/W
0x24	1	Alarm 1 hysteresis OS-MINI: Minimum 0°C, Maximum 1000°C OS-MINI22: Minimum 0°C, Maximum 1550°C	R/W
0x26	1	Alarm 1 status register Bit 0 – Relay triggered (R) Bit 1 – Visible alarm active (R) Bit 2 – Alarm triggered (R) Bit 3 – Auto reset (1)/manual reset (0) (R/W/MW) Bit 4 – Alarm acknowledge (R/W/MW) Bit 5 – Alarm reset (R/W/MW) Bit 6 – Alarm reset (R/W/MW) Bit 8 – High alarm (1)/low alarm (0) (R/W/MW) Bit 9 – Alarm enabled (1)/disabled (0) Bits 1015 – Reserved	R/W/MW
0x28	1	Alarm 2 status register Bit 0 – Relay triggered (R) Bit 1 – Visible alarm active (R) Bit 2 – Alarm triggered (R) Bit 3 – Auto reset (1)/manual reset (0) (R/W/MW) Bit 4 – Alarm acknowledge (R/W/MW) Bit 5 – Alarm reset (R/W/MW) Bit 6 – Reserved Bit 7 – Filtered object temperature (1)/head temperature (0) (R/W/MW) Bit 8 – High alarm (1)/low alarm (0) (R/W/MW) Bit 9 – Alarm enabled (1)/disabled (0) Bits 1015 – Reserved	R/W/MW
0x2A	1	Alarm 2 setpoint OS-MINI: Minimum -20°C, Maximum 1000°C OS-MINI22: Minimum 100°C, Max 2000°C	R/W
0x2C	1	Alarm 2 hysteresis OS-MINI: Minimum 0°C, Maximum 1000°C OS-MINI22: Minimum 0°C, Maximum 1550°C	R/W

* Single register writes only. New address will not take effect until next power on.

MODBUS OVER SERIAL LINE - NOTES

- 1. All temperatures are in tenths of degrees C
- 2. Writing to unlisted registers could cause malfunction
- 3. All write and mask operations are saved to non-volatile memory
- 4. For further information please refer to http://www.modbus.org/specs.php
- Use address 255 to communicate with any connected sensor. Use address 0 to broadcast to all connected sensors (no response expected)

OPERATION

Once the sensor is in position and the appropriate power, air and cable connections are secure, the system is ready for continuous operation by completing the following simple steps:

- 1. Turn on the sensor power supply
- 2. Turn on the connected instrumentation
- 3. Read, monitor or log the temperature

IMPORTANT

Be aware of the following when using the sensor:

- If the sensor is exposed to significant changes in ambient temperature (hot to cold, or cold to hot), allow 20 minutes for the temperature to stabilise before taking or recording measurements.
- 2. Do not operate the sensor near large electromagnetic fields (e.g. around arc welders or induction heaters). Electromagnetic interference can cause measurement errors.
- 3. Wires must be connected only to the appropriate terminals.

VIEWING THROUGH A WINDOW

The sensor is capable of measuring the temperature of a target through a window made of a material that is transmissive to infrared radiation at 8-14 microns (OS-MINI models) or 2.0-2.6 microns (OS-MINI22 models). The emissivity setting of the sensor should be adjusted to compensate for the presence of the window. Please contact Omega for more information on using the sensor with a window.

MAINTENANCE

Our customer service representatives are available for application assistance, calibration, repair, and solutions to specific problems. Contact our Service Department before returning any equipment. In many cases, problems can be solved over the telephone. If the sensor is not performing as it should, try to match the symptom below to the problem. If the table does not help, call Omega for further advice.

Troubleshooting			
Symptom	Probable Cause	Solution	
No output	No power to sensor	Check power supply	
Erroneous temperature	Incorrect wire connection	Check wire colour codes	
Erroneous temperature	Field of view obstruction	Remove obstruction	
Erroneous temperature (analogue output)	Output temperature scale mismatch	Re-scale input temperature range on measurement instrument to match sensor	

LENS CLEANING

Keep the lens clean at all times. Any foreign matter on the lens would affect measurement accuracy. Blow off loose particles (if not using the air purge accessory) with an air 'puffer'.

WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of **25 months** from date of purchase. OMEGA's WARRANTY adds an additional one (1) month grace period to the normal **two (2) year product warranty** to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components in which wear is not warranted, include but are not limited to contact points, fuses, and triacs.

OMEGA is pleased to offer suggestions on the use of its various products. However, OMEGA neither assumes responsibility for any omissions or errors nor assumes liability for any damages that result from the use of its products in accordance with information provided by OMEGA, either verbal or written. OMEGA warrants only that the parts manufactured by the company will be as specified and free of defects. OMEGA MAKES NO OTHER WARRANTIES OR REPRESENTATIONS OF ANY KIND WHATSOEVER, EXPRESSED OR IMPLIED, EXCEPT THAT OF TITLE, AND ALL IMPLIED WARRANTIES INCLUDING ANY WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. LIMITATION OF LIABILITY: The remedies of purchaser set forth herein are exclusive, and the total liability of OMEGA with respect to this order, whether based on contract, warranty, negligence, indemnification, strict liability or otherwise, shall not exceed the purchase price of the component upon which liability is based. In no event shall OMEGA be liable for consequential, incidental or special damages.

CONDITIONS: Equipment sold by OMEGA is not intended to be used, nor shall it be used: (1) as a "Basic Component" under 10 CFR 21 (NRC), used in or with any nuclear installation or activity; or (2) in medical applications or used on humans. Should any Product(s) be used in or with any nuclear installation or activity, medical application, used on humans, or misused in any way, OMEGA assumes no responsibility as set forth in our basic WARRANTY/DISCLAIMER language, and, additionally, purchaser will indemnify OMEGA and hold OMEGA harmless from any liability or damage whatsoever arising out of the use of the Product(s) in such a manner.

RETURN REQUESTS/INQUIRIES

Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA'S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR **WARRANTY** RETURNS, please have the following information available BEFORE contacting OMEGA:

- 1. Purchase Order number under which the product was PURCHASED,
- 2. Model and serial number of the product under warranty, and
- Repair instructions and/or specific problems relative to the product.

FOR **NON-WARRANTY** REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:

- 1. Purchase Order number to cover the COST of the repair,
- 2. Model and serial number of the product, and
- 3. Repair instructions and/or specific problems relative to the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering. OMEGA is a trademark of OMEGA ENGINEERING. INC.

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- Refractometers
- Pumps & Tubing
- Air, Soil & Water Monitors
- Industrial Water & Wastewater Treatment
- PH, Conductivity & Dissolved Oxygen Instruments