

OMEGAT User's Guide



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NORWALK, CT MANCHESTER, UK

FTB-630 Series
Turbine Meter with
Available Pulse Output



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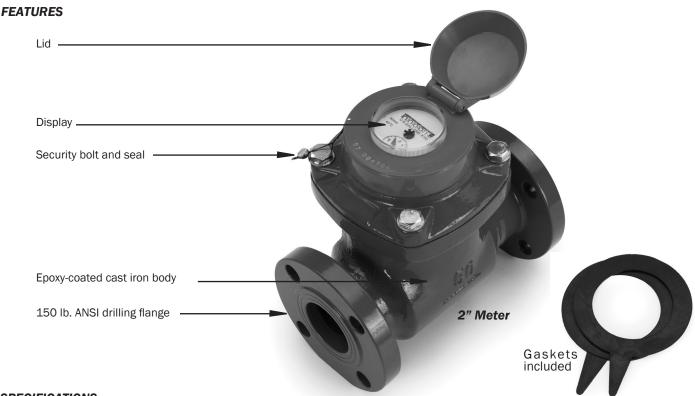
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GENERAL INFORMATION

FTB-630 Series turbine meters are dry-register mechanical totalizers that offer accurate, economical reading of high flows with low pressure loss. The horizontal-axis turbine drives a vertical shaft, which is magnetically coupled to the sealed register.

In addition to mechanical totalizing, registers can be equipped with magnetic pulse reed sensors well suited for remote total-izing, pacing of electronic metering pumps, and water treat-ment applications.

Bodies are manufactured of tough cast iron and epoxy coated for protection. Tungsten steel shafts and jewel bearings further enhance the durability of these meters. Simple removal of the top flange brings out all parts for inspection, repair, or replace-ment. The meter has a tamper-evident seal to call attention to unauthorized access.



SPECIFICATIONS

Materials Meter Body		Cast iron, epoxy coating	
Register Plate		ABS plastic	
Drive Magnet		Alnico	
Turbine		Plastic	
	Turbine Shafts	Tungsten steel	
	Bearings	Jewel	
Flanges		150 lb. ANSI drilling	
Maximum Pressure		200 psi (14 bar)	
Maximum Temperature		105° F (40° C)	
Accuracy* Above Transition		+/-2% of reading	
-	Below Transition	+/-5% of reading	
Reed Switch		100 mA @ 24 Vac/dc	

^{*}Specifications subject to change

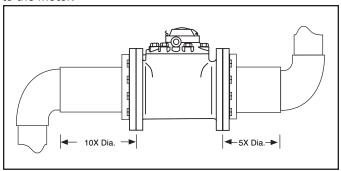
FLOW RANGE (GPM)

	2"	3"	4"	6"	8"
Minimum	2	5.3	8	20	33
Max. Continuous	132	352	528	1320	2200
Max. Intermittent	165	440	660	1650	2750
Transition*	16	24	40	80	140

^{*}The flow rate at which accuracy changes from \pm -2% of reading (above Transition) to \pm -5% of reading (below Transition).

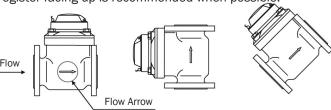
The following installation recommendations are adapted from the American Water Works Manual M6, and will result in the best meter life and accuracy.

Piping Conditions. It is recommended that the meter be installed with at least ten diameters of straight pipe upstream and five diameters downstream from elbows, tees, crosses, valves, and other fittings. If less straight pipe is available, or if debris are likely to go through the meter, installation of a stan-dard plate-type strainer directly upstream is recommended. If a basket-type strainer is used, it should be located at least five diameters upstream. Avoid conditions of trapped air or partially-filled pipe. This can occur when there is low flow and open discharge near to the meter.

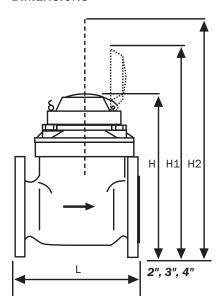


Flanges. The FTB-630 Series meter is compatible with any standard 150 lb. ANSI drilling, flat or raised face. Take care that gaskets (included) do not protrude into the meter due to misalignment. Adhering the gasket to the meter flange with gasket adhesive is a good practice that will aid installation.

Position. FTB-630 Series are all-position meters, and can be installed horizontally or vertically. Horizontal with register facing up is recommended when possible.



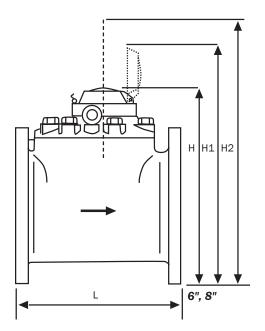
DIMENSIONS



	2"	3"	4"
L	9.625"	8.86"	9.84"
Н	10.08"	10.87"	11.26"
H1	12.91"	13.70"	14.09"
H2	15.75"	15.75"	15.75"
Wt.	31 lbs.	45 lbs.	47 lbs.

 $\mathbf{H1}$ = Lid clearance for reading display

H2 = Head clearance for replacing turbine insert



	6"	8"	
L	11.81"	13.78"	
Н	13.60"	14.78"	
H1	16.44"	17.62"	
H2	19.68"	19.68"	
Wt.	95 lbs.	131 lbs.	

H1 = Lid clearance for reading display

H2 = Head clearance for replacing turbine insert



CAUTION: Before breaking the tamperevident seal on your meter, be sure that you are in compliance with any regulatory requirements (if applicable).

Register Removal. Clip and remove the copper security wire from the flange bolt (see Caution note). Remove the security pin that holds the lid in place, twist the lid and lift it off. Lift the register free from the meter, noting orientation.

Field-Changing Pulse Rates. For the contacting head option, FTB-630 Series meters use a meter-mounted reed switch to provide a two-wire dry contact. To add a reed switch or change your pulse rate in the field, remove the register as described above. Then:

1. Choose desired pulse rate and switch position.

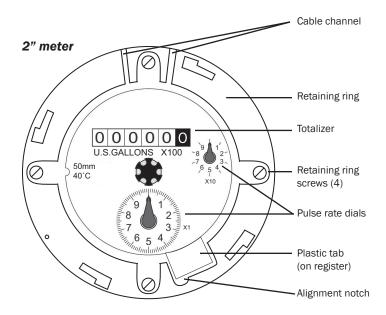
Setting Your Pulse Rate			
Size (inches)	Size (mm)	Pulse Rate	Reed Switch Position
2"	2" 50	10	x1
-		100	x10
3"	80	100	x10
3	80	1,000	x100
4"	!" 100	100	x10
7	100	1,000	x100
6" 150	150	100	x10
	130	1,000	x100
8" 200	200	1,000	x100
	200	10,000	x1000

2. Insert the gray reed switch sensor into the side of the register nearest the dial with desired pulse rate.



- 4. Replace the register with the solid plastic tab seated in the retaining ring to prevent rotation.
- 5. Thread the reed switch cable through the channel in the retaining ring to the outside of the meter.
- 6. Reverse the procedure to close up the meter.

Recalibration. For meters used for revenue-billing purposes, some states require periodic calibration checking. This type of turbine meter is most commonly checked every four years. Testing may be done by a local mobile meter service or in a private or municipal meter shop. Changes in calibration should be made at an authorized meter shop.



Turbine Insert Replacement. The entire turbine insert comes out as a unit without removing the meter from the pipe. Carefully noting position and retaining parts for reassembly...

- 1. Remove the lid and register as described.
- 2. After relieving pressure inside the meter, remove the four flange hex-screws and washers.
- 3. Lift the flange and insert out in one piece, rocking gently to break the seal.
- 4. Remove the four retaining ring screws, and lift the retaining ring and flange off the turbine insert.
- Remove and replace the large O-ring around the top opening of the meter body.
- Reassemble the retaining ring and flange on top of the new insert. Be sure the alignment notch in the retaining ring is directly above the screw in the insert's top plate.
- 7. Replace the entire mechanism in the meter body with the drilled screw head in the same corner as the security pin.
- 8. Replace the lid with a twist of the wrist, insert the security pin in the tiny hole in the retaining ring, and thread the security wire through the screw head and the security pin. Affix lead seal and crimp.

NOTES

WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of **13 months** from date of purchase. OMEGA's WARRANTY adds an additional one (1) month grace period to the normal **one** (1) **year product warranty** to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components in which wear is not warranted, include but are not limited to contact points, fuses, and triacs.

OMEGA is pleased to offer suggestions on the use of its various products. However, OMEGA neither assumes responsibility for any omissions or errors nor assumes liability for any damages that result from the use of its products in accordance with information provided by OMEGA, either verbal or written. OMEGA warrants only that the parts manufactured by the company will be as specified and free of defects. OMEGA MAKES NO OTHER WARRANTIES OR REPRESENTATIONS OF ANY KIND WHATSOEVER, EXPRESSED OR IMPLIED, EXCEPT THAT OF TITLE, AND ALL IMPLIED WARRANTIES INCLUDING ANY WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. LIMITATION OF LIABILITY: The remedies of purchaser set forth herein are exclusive, and the total liability of OMEGA with respect to this order, whether based on contract, warranty, negligence, indemnification, strict liability or otherwise, shall not exceed the purchase price of the component upon which liability is based. In no event shall OMEGA be liable for consequential, incidental or special damages.

CONDITIONS: Equipment sold by OMEGA is not intended to be used, nor shall it be used: (1) as a "Basic Component" under 10 CFR 21 (NRC), used in or with any nuclear installation or activity; or (2) in medical applications or used on humans. Should any Product(s) be used in or with any nuclear installation or activity, medical application, used on humans, or misused in any way, OMEGA assumes no responsibility as set forth in our basic WARRANTY/DISCLAIMER language, and, additionally, purchaser will indemnify OMEGA and hold OMEGA harmless from any liability or damage whatsoever arising out of the use of the Product(s) in such a manner.

RETURN REQUESTS/INQUIRIES

Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA'S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR **WARRANTY** RETURNS, please have the following information available BEFORE contacting OMEGA:

- 1. Purchase Order number under which the product was PURCHASED,
- 2. Model and serial number of the product under warranty, and
- 3. Repair instructions and/or specific problems relative to the product.

FOR **NON-WARRANTY** REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:

- 1. Purchase Order number to cover the COST of the repair,
- 2. Model and serial number of the product, and
- 3. Repair instructions and/or specific problems relative to the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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