FTB-630 Series
Turbine Meter with
Available Pulse Output
Servicing North America:

U.S.A.
Headquarters: Omega Engineering, Inc.
Toll-Free: 1-800-826-6342 (USA & Canada only)
Customer Service: 1-800-622-2378 (USA & Canada only)
Engineering Service: 1-800-872-9436 (USA & Canada only)
Tel: (203) 359-1660 Fax: (203) 359-7700
e-mail: info@omega.com

For Other Locations Visit omega.com/worldwide
**GENERAL INFORMATION and SPECIFICATIONS**

**GENERAL INFORMATION**

**FTB-630 Series** turbine meters are dry-register mechanical totalizers that offer accurate, economical reading of high flows with low pressure loss. The horizontal-axis turbine drives a vertical shaft, which is magnetically coupled to the sealed register.

In addition to mechanical totalizing, registers can be equipped with magnetic pulse reed sensors well suited for remote totalizing, pacing of electronic metering pumps, and water treatment applications.

**FEATURES**

- Lid
- Display
- Security bolt and seal
- Epoxy-coated cast iron body
- 150 lb. ANSI drilling flange

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Materials</th>
<th>Meter Body</th>
</tr>
</thead>
<tbody>
<tr>
<td>Register Plate</td>
<td>ABS plastic</td>
</tr>
<tr>
<td>Drive Magnet</td>
<td>Alnico</td>
</tr>
<tr>
<td>Turbine</td>
<td>Plastic</td>
</tr>
<tr>
<td>Turbine Shafts</td>
<td>Tungsten steel</td>
</tr>
<tr>
<td>Bearings</td>
<td>Jewel</td>
</tr>
</tbody>
</table>

| Flanges           | 150 lb. ANSI drilling                  |
| Maximum Pressure  | 200 psi (14 bar)                      |
| Maximum Temperature | 105˚ F (40˚ C)                      |
| Accuracy          | +/-2% of reading                      |
| Reed Switch       | 100 mA @ 24 Vac/dc                    |

<table>
<thead>
<tr>
<th>Flow Range (GPM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2”</td>
</tr>
<tr>
<td>Minimum</td>
</tr>
<tr>
<td>Max. Continuous</td>
</tr>
<tr>
<td>Max. Intermittent</td>
</tr>
<tr>
<td>Transition</td>
</tr>
</tbody>
</table>

*Specifications subject to change

*The flow rate at which accuracy changes from +/−2% of reading (above Transition) to +/−5% of reading (below Transition).
The following installation recommendations are adapted from the American Water Works Manual M6, and will result in the best meter life and accuracy.

**Piping Conditions.** It is recommended that the meter be installed with at least ten diameters of straight pipe upstream and five diameters downstream from elbows, tees, crosses, valves, and other fittings. If less straight pipe is available, or if debris are likely to go through the meter, installation of a standard plate-type strainer directly upstream is recommended. If a basket-type strainer is used, it should be located at least five diameters upstream. Avoid conditions of trapped air or partially-filled pipe. This can occur when there is low flow and open discharge near to the meter.

**Flanges.** The FTB-630 Series meter is compatible with any standard 150 lb. ANSI drilling, flat or raised face. Take care that gaskets (included) do not protrude into the meter due to misalignment. Adhering the gasket to the meter flange with gasket adhesive is a good practice that will aid installation.

**Position.** FTB-630 Series are all-position meters, and can be installed horizontally or vertically. Horizontal with register facing up is recommended when possible.
Register Removal. Clip and remove the copper security wire from the flange bolt (see Caution note). Remove the security pin that holds the lid in place, twist the lid and lift it off. Lift the register free from the meter, noting orientation.

Field-Changing Pulse Rates. For the contacting head option, FTB-630 Series meters use a meter-mounted reed switch to provide a two-wire dry contact. To add a reed switch or change your pulse rate in the field, remove the register as described above. Then:

1. Choose desired pulse rate and switch position.

<table>
<thead>
<tr>
<th>Size (inches)</th>
<th>Size (mm)</th>
<th>Pulse Rate</th>
<th>Reed Switch Position</th>
</tr>
</thead>
<tbody>
<tr>
<td>2”</td>
<td>50</td>
<td>10</td>
<td>x1</td>
</tr>
<tr>
<td>3”</td>
<td>80</td>
<td>100</td>
<td>x10</td>
</tr>
<tr>
<td>4”</td>
<td>100</td>
<td>1,000</td>
<td>x100</td>
</tr>
<tr>
<td>6”</td>
<td>150</td>
<td>1,000</td>
<td>x100</td>
</tr>
<tr>
<td>8”</td>
<td>200</td>
<td>10,000</td>
<td>x1000</td>
</tr>
</tbody>
</table>

2. Insert the gray reed switch sensor into the side of the register nearest the dial with desired pulse rate.

3. Replace the register with the solid plastic tab seated in the retaining ring to prevent rotation.
4. Thread the reed switch cable through the channel in the retaining ring to the outside of the meter.
5. Reverse the procedure to close up the meter.

Recalibration. For meters used for revenue-billing purposes, some states require periodic calibration checking. This type of turbine meter is most commonly checked every four years. Testing may be done by a local mobile meter service or in a private or municipal meter shop. Changes in calibration should be made at an authorized meter shop.

2” meter

Turbine Insert Replacement. The entire turbine insert comes out as a unit without removing the meter from the pipe. Carefully noting position and retaining parts for reassembly...

1. Remove the lid and register as described.
2. After relieving pressure inside the meter, remove the four flange hex-screws and washers.
3. Lift the flange and insert out in one piece, rocking gently to break the seal.
4. Remove the four retaining ring screws, and lift the retaining ring and flange off the turbine insert.
5. Remove and replace the large O-ring around the top opening of the meter body.
6. Reassemble the retaining ring and flange on top of the new insert. Be sure the alignment notch in the retaining ring is directly above the screw in the insert’s top plate.
7. Replace the entire mechanism in the meter body with the drilled screw head in the same corner as the security pin.
8. Replace the lid with a twist of the wrist, insert the security pin in the tiny hole in the retaining ring, and thread the security wire through the screw head and the security pin. Affix lead seal and crimp.
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