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# LDP63200-2 LDP63200-4 Large DC Volt/Current/ Process Display



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The information contained in this document is believed to be correct, but OMEGA accepts no liability for any errors it contains, and reserves the right to alter specifications without notice.

WARNING: These products are not designed for use in, and should not be used for, human applications.





- 2.25" & 4" HIGH RED LED DIGITS
- PROGRAMMABLE SCALING AND DECIMAL POINTS
- PROGRAMMABLE USER INPUT
- DUAL 5 AMP FORM C RELAY
- ALUMINUM NEMA 4X/IP65 CASE CONSTRUCTION
- RS232/RS485 SERIAL COMMUNICATIONS
- UNIVERSALLY POWERED

# CE

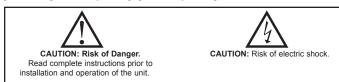
#### **GENERAL DESCRIPTION**

The Large Display is a versatile display available as a DC volt, current, or process meter with scaling, serial communications and dual relay outputs. The 5 digit displays are available in either 2.25" or 4" high red LED digits with adjustable display intensities. The 2.25" high models are readable up to 130 feet. The 4" high models are readable up to 180 feet. Both versions are constructed of a NEMA 4X/IP65 enclosure in light weight aluminum.

All models also come with dual Form  $\tilde{C}$  relay outputs and RS232 / RS485 serial communications.

#### SAFETY SUMMARY

All safety regulations, local codes and instructions that appear in this and corresponding literature, or on equipment, must be observed to ensure personal safety and to prevent damage to either the instrument or equipment connected to it. If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.





The protective conductor terminal is bonded to conductive parts of the equipment for safety purposes and must be connected to an external protective earthing system.

#### **SPECIFICATIONS**

- 1. **DISPLAY**: 5 digit, 2.25" (57 mm) or 4" (101 mm) intensity adjustable Red LED (-99999 to 99999)
- 2. POWER REQUIREMENTS:
- AC POWER: 50 to 250 VAC 50/60 Hz, 26 VA
- DC POWER: 21.6 to 250 VDC, 11 W

DC Out: +24 VDC @ 100 mA if input voltage is greater than 50 VAC/VDC +24 VDC @ 50 mA if input voltage is less than 50 VDC Isolation: 2300 Vrms for 1 min. to all inputs and outputs

### **DIMENSIONS** In inches (mm)

3. INPUT RANGES: Jumper Selectable

INPUT RANGE	ACCURACY @ 23 °C LESS THAN 85% RH	INPUT IMPEDANCE	MAX INPUT SIGNAL	RESOLUTION	TEMP. COEFFICIENT
200 mV	0.1% of span	1.027 M $\Omega$	75 VDC	10 µV	70 ppm /°C
2 V	0.1% of span	$1.027~M\Omega$	75 VDC	0.1 mV	70 ppm /°C
20 V	0.1% of span	1.027 M $\Omega$	250 VDC	1 mV	70 ppm /°C
200 V	0.1% of span	1.027 M $\Omega$	250 VDC	10 mV	70 ppm /°C
10 V	0.1% of span	538 KΩ	30 V	1 mV	70 ppm /°C

#### D.C. Currents: 200 µA, 2 mA, 20 mA, 200 mA

INPUT RANGE	ACCURACY @ 23 °C LESS THAN 85% RH	INPUT IMPEDANCE	MAX INPUT SIGNAL	RESOLUTION	TEMP. COEFFICIENT
200 µA	0.1% of span	1.111 KΩ	15 mA	10 nA	70 ppm /°C
2 mA	0.1% of span	111 Ω	50 mA	0.1 µA	70 ppm /°C
20 mA	0.1% of span	11 Ω	150 mA	1 µA	70 ppm /°C
200 mA	0.1% of span	1 Ω	500 mA	10 µA	70 ppm /°C

#### D.C. Process: 4 to 20 mA, 1 to 5 VDC, 0/1 to 10 VDC

INPUT RANGE	SELECT RANGE
4 - 20 mA	Use the 20 mA range
1 - 5 VDC	Use the 10V range
1 - 10 VDC	Use the 10V range

- 4. OVERRANGE/UNDERRANGE INDICATION: Input Overrange Indication: "MM". Input Underrange Indication: "MM". Display Overrange/Underrange Indication: "....."/"-....."
- 5. A/D CONVERTER: 16 bit resolution
- A/D Conversion Rate: 6 readings/sec.
- 6. **DISPLAY RESPONSE TIME**: 500 msec min.
- USER INPUT: Software selectable pull-up (8.6 KΩ) or pull-down resistor (3.9 KΩ) that determines active high or active low input logic. Trigger levels: V<sub>IL</sub> = 1.0 V max; V<sub>IH</sub> = 2.4 V min; V<sub>MAX</sub> = 28 VDC Response Time: 5 msec typ.; 50 msec debounce (activation and release)

- - -	X Z	С. С. Д.	-	
SSURE STABILIZATION	N VENT			- 2.25 (57.15)

PART NUMBER	X (Length)	Y (Height)	Z (Center)
LDP63200-2	16 (406.4)	4 (101.6)	12 (304.3)
LDP63200-4	26 (660.4)	7.875 (200)	22 (558.8)

8. COMMUNICATIONS: Type: RS485 or RS232 Isolation To Sensor & User Input Commons: 500 Vrms for 1 min. Working Voltage: 50 V. Not Isolated from all other commons. Data: 7/8 bits Parity: no, odd or even Baud Rate: 300 to 38.4 K Bus Address: Selectable 0 to 99, Max. 32 meters per line (RS485) 9. MEMORY: Nonvolatile E<sup>2</sup>PROM retains all programming parameters and max/min values when power is removed. 10. OUTPUT: Type: Single FORM-C relay Isolation To Sensor & User Input Commons: 1400 Vrms for 1 min. Working Voltage: 150 Vrms Contact Rating: 5 amps @ 120/240 VAC or 28 VDC (resistive load), 1/8 H.P. @ 120 VAC (inductive load) Life Expectancy: 100,000 minimum operations **Response Time:** Turn On Time: 4 msec max. Turn Off Time: 4 msec max. 11. ENVIRONMENTAL CONDITIONS: Operating temperature: 0 to 65 °C Storage temperature: -40 to 70 °C Operating and storage humidity: 0 to 85% max. RH (non-condensing) Vibration According to IEC 68-2-6: Operational 5 to 150 Hz, in X, Y, Z direction for 1.5 hours, 2 g (1 g relay). Shock According to IEC 68-2-27: Operational 30 g (10 g relay), 11 msec in 3 directions. Altitude: Up to 2,000 meters 12. CONNECTIONS: Internal removable terminal blocks Wire Strip Length: 0.4" (10 mm) Wire Gage: 24-12 AWG copper wire, 90°C rated insulation only Torque: 5.3 inch-lbs (0.6 N-m) max. Cable Diameter: Outside diameter must be 0.181" (4.6 mm) to 0.312" (7.9 mm) to maintain NEMA 4 rating of cord grips. 13. CONSTRUCTION: Aluminum enclosure, and steel side panels with textured black polyurethane paint for scratch and corrosion resistance protection. Meets

14. CERTIFICATIONS AND COMPLIANCES:

SAFETY

UL Recognized Component, File #E70366, UL61010A-1, CSA C22.2 No. 61010-1 Recognized to U.S. and Canadian requirements under the Component Recognition Program of Underwriters Laboratories, Inc.

UL Listed, File # E313547, UL508, CSA C22.2 No. 14-M95 LISTED by Und. Lab. Inc. to U.S. and Canadian safety standards

Type 4X Enclosure rating (Face only), UL50

IEC 61010-1, EN 61010-1: Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1.

IP65 Enclosure rating (Face only), IEC 529 ELECTROMAGNETIC COMPATIBILITY

Emissions and Immunity to EN 61326: Electrical Equipment for Measurement, Control and Laboratory use.

#### **Immunity to Industrial Locations:** 1 (1000 4 0

Electrostatic discharge	EN 61000-4-2	Criterion B
		4 kV contact discharge
		8 kV air discharge
Electromagnetic RF fields	EN 61000-4-3	Criterion B
-		10 V/m
Fast transients (burst)	EN 61000-4-4	Criterion B
		2 kV power
		1 kV signal
Surge	EN 61000-4-5	Criterion A
-		1 kV L-L,
		2 kV L&N-E power
RF conducted interference	EN 61000-4-6	Criterion B
		3 V/rms
Voltage dip/interruptions	EN 61000-4-11	Criterion A
		0.5 cycle
Emissions:		-
Emissions	EN 55011	Class A

#### Emissions

Notes:

- 1. Criterion A: Normal operation within specified limits.
- 2. Criterion B: Temporary loss of performance from which the unit selfrecovers.

#### 15. WEIGHT:

LDP63200-2 - 4.5 lbs (2.04 kg)

LDP63200-4 - 10.5 lbs (4.76 kg)

# **1.0 INSTALLING THE METER**

#### INSTALLATION

The meter meets NEMA 4X/IP65 requirements when properly installed.

NEMA 4X/IP65 specifications. Installation Category II, Pollution Degree 2.

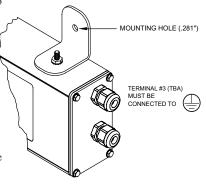
#### INSTALLATION ENVIRONMENT

The unit should be installed in a location that does not exceed the operating temperature. Placing the unit near devices that generate excessive heat should be avoided. The unit should only be cleaned with a soft cloth and neutral soap product. Do NOT use solvents.

Continuous exposure to direct sunlight may accelerate the aging process of the front overlay. Do not use tools of any kind (screwdrivers, pens, pencils, etc.) to operate the keypad of the unit.

#### **MOUNTING INSTRUCTIONS**

This display is designed to be wall mounted or suspended from a ceiling truss or other suitable structure capable of supporting the  $\hat{L}DP63200$ . Caution should be exercised when hanging the display to provide for the safety of personnel. If hanging the display, run the suspension cables (or chains) through the mounting bracket holes. For wall mounting use #10-32 size bolts.



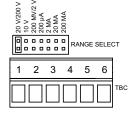
# **2.0 SETTING THE JUMPERS**

#### INPUT RANGE JUMPER

This jumper is used to select the proper input range. The input range selected in programming must match the jumper setting. Select a range that is high enough to accommodate the maximum signal input to avoid overloads. To access the jumper, remove the side cover of the meter.



Warning: Exposed line voltage exists on the circuit boards. Remove all power to the meter and load circuits before accessing inside of the meter.



# **3.0 WIRING THE METER**

### **EMC INSTALLATION GUIDELINES**

Although this meter is designed with a high degree of immunity to Electro-Magnetic Interference (EMI), proper installation and wiring methods must be followed to ensure compatibility in each application. The type of the electrical noise, source or coupling method into the meter may be different for various installations. The meter becomes more immune to EMI with fewer I/O connections. Cable length, routing, and shield termination are very important and can mean the difference between a successful or troublesome installation. Listed below are some EMC guidelines for successful installation in an industrial environment.

- 1. The meter should be properly connected to protective earth.
- 2. Use shielded (screened) cables for all Signal and Control inputs. The shield (screen) pigtail connection should be made as short as possible. The connection point for the shield depends somewhat upon the application. Listed below are the recommended methods of connecting the shield, in order of their effectiveness.
  - a. Connect the shield only at the panel where the unit is mounted to earth ground (protective earth).
  - b. Connect the shield to earth ground at both ends of the cable, usually when the noise source frequency is above 1 MHz.
  - c. Connect the shield to common of the meter and leave the other end of the shield unconnected and insulated from earth ground.
- 3. Never run Signal or Control cables in the same conduit or raceway with AC power lines, conductors feeding motors, solenoids, SCR controls, and heaters, etc. The cables should be ran in metal conduit that is properly grounded. This is especially useful in applications where cable runs are long and portable two-way radios are used in close proximity or if the installation is near a commercial radio transmitter.
- Signal or Control cables within an enclosure should be routed as far as possible from contactors, control relays, transformers, and other noisy components.
- 5. In extremely high EMI environments, the use of external EMI suppression devices, such as ferrite suppression cores, is effective. Install them on Signal and Control cables as close to the unit as possible. Loop the cable through the core several times or use multiple cores on each cable for additional protection. Install line filters on the power input cable to the unit to suppress power line interference. Install them near the power entry point of the enclosure. The following EMI suppression devices (or equivalent) are recommended:

Ferrite Suppression Cores for signal and control cables: Fair-Rite # 0443167251 TDK # ZCAT3035-1330A Steward # 28B2029-0A0 Line Filters for input power cables: Schaffner # FN2010-1/07 Schaffner # FN670-1.8/07 Corcom # 1 VR3

Note: Reference manufacturer's instructions when installing a line filter.

- 6. Long cable runs are more susceptible to EMI pickup than short cable runs. Therefore, keep cable runs as short as possible.
- 7. Switching of inductive loads produces high EMI. Use of snubbers across inductive loads suppresses EMI.

### WIRING OVERVIEW

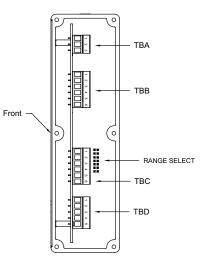
Electrical connections are made via pluggable terminal blocks located inside the meter. All conductors should conform to the meter's voltage and current ratings. All cabling should conform to appropriate standards of good installation, local codes and regulations. It is recommended that the power supplied to the meter (DC or AC) be protected by a fuse or circuit breaker. When wiring the meter, compare the numbers on the label on the back of the meter case against those shown in wiring drawings for proper wire position. Strip the wire, leaving approximately 0.4" (10 mm) bare lead exposed (stranded wires should be tinned with solder.) Insert the lead under the correct screw clamp terminal and tighten until the wire is secure. (Pull wire to verify tightness.) Each terminal can accept up to one #14 AWG (2.55 mm) wire, two #18 AWG (1.02 mm), or four #20 AWG (0.61 mm). Use copper conductors only, with insulation rated at 90°C.

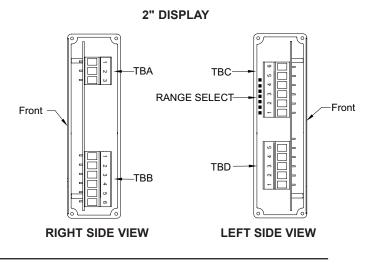
#### WIRING CONNECTIONS

Internal removable terminal blocks are used for power and signal wiring. Access to terminal blocks is through conduit fittings. Remove end plates with ¼" nut driver. For 4" versions, all wiring is on right side of unit. For 2" versions, power and relay wiring is on the right side and the input, serial, DC out and user input is on the left side.

Connect drain wire from shielded cable(s) to screw on side plate for proper grounding.

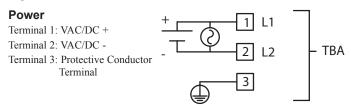
4" DISPLAY





# 3.1 POWER WIRING

The power wiring is made via the 3 position terminal block (TBA) located inside the unit (right side). The DC out power is located: LD2 - left side, LD4 - right side



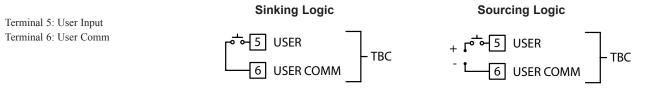
#### **DC Out Power**

Terminal 4: + 24 VDC OUT Terminal 6: User Common 4 +



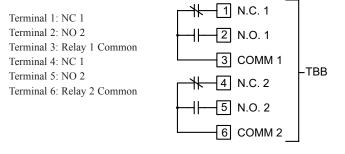
# 3.2 USER INPUT WIRING

The User Input is located: LDP63200-2 - left side, LDP63200-4 - right side



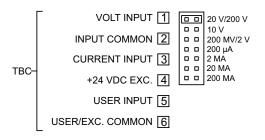
# 3.3 SETPOINT (OUTPUT) WIRING

The setpoint relays use a six position terminal block (TBB) located inside the (right side).



### 3.4 INPUT WIRING

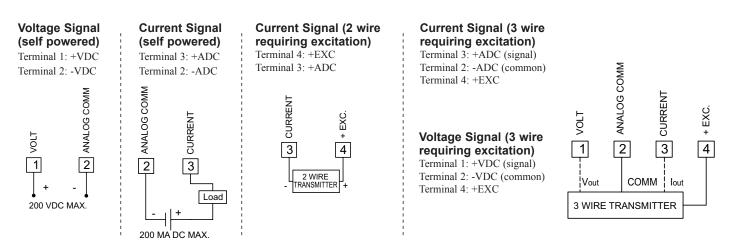
Before connecting signal wires, the Input Range Jumper should be verified for proper position.





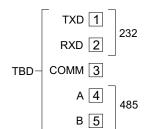
**CAUTION:** Analog common is NOT isolated from user input common. In order to preserve the safety of the meter application, the DC common must be suitably isolated from hazardous live earth referenced voltage; or input common must be at protective earth ground potential. If not, hazardous voltage may be present at the User Input and Input Common terminals. Appropriate considerations must then be given to the potential of the input common with respect to earth ground. Always connect the analog signal common to terminal 2.

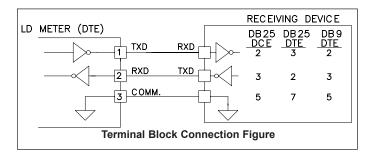
# 3.5 INPUT SIGNAL WIRING



### 3.6 SERIAL WIRING

The serial connections are made via terminal block TBD located inside the unit on the left side for the LDP63200-2 and on the right side for the LDP63200-4.





#### **RS485** Communications

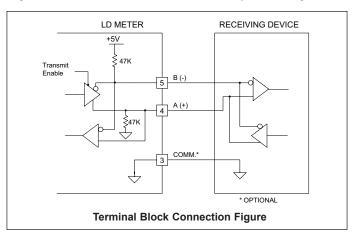
The RS485 communication standard allows the connection of up to 32 devices on a single pair of wires, distances up to 4,000 ft. and data rates as high as 10M baud (the LDP63200 is limited to 38.4k baud). The same pair of wires is used to both transmit and receive data. RS485 is therefore always half-duplex, that is, data cannot be received and transmitted simultaneously.

#### **RS232** Communications

RS232 is intended to allow two devices to communicate over distances up to 50 feet. Data Terminal Equipment (DTE) transmits data on the Transmitted Data (TXD) line and receives data on the Received Data (RXD) line. Data Computer Equipment (DCE) receives data on the TXD line and transmits data on the RXD line. The LD emulates a DTE. If the other device connected to the meter also emulates a DTE, the TXD and RXD lines must be interchanged for communications to take place. This is known as a null modem connection. Most printers emulate a DTE device while most computers emulate a DTE device.

Some devices cannot accept more than two or three characters in succession without a pause in between. In these cases, the meter employs a busy function.

As the meter begins to transmit data, the RXD line (RS232) is monitored to determine if the receiving device is "busy". The receiving device asserts that it is busy by setting the RXD line to a space condition (logic 0). The meter then suspends transmission until the RXD line is released by the receiving device.



# **4.0** REVIEWING THE FRONT BUTTONS AND DISPLAY



#### BUTTON DISPLAY MODE OPERATION

PAR Access Programming Mode

SEL Index display through selected displays

**RST▼** Resets display

#### **PROGRAMMING MODE OPERATION**

Store selected parameter and index to next parameter Advance through selection list/select digit position in parameter value Increment selected digit of parameter value

#### **OPERATING MODE DISPLAY DESIGNATORS**

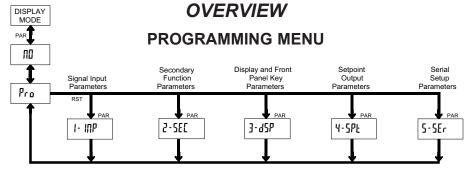
MAX - Maximum display capture value

MIN - Minimum display capture value

"1" - To the left of the display indicates setpoint 1 output activated. "2" - To the left of the display indicates setpoint 2 output activated.

Pressing the SELA button toggles the meter through the selected displays. If display scroll is enabled, the display will toggle automatically every four seconds between the enabled display values.

# **O PROGRAMMING THE METER**



#### **PROGRAMMING MODE ENTRY (PAR BUTTON)**

It is recommended all programming changes be made off line, or before installation. The meter normally operates in the Display Mode. No parameters can be programmed in this mode. The Programming Mode is entered by pressing the PAR button. If it is not accessible, then it is locked by either a security code or a hardware lock.

#### MODULE ENTRY (SEL & & PAR BUTTONS)

The Programming Menu is organized into five modules. These modules group together parameters that are related in function. The display will alternate between Pro and the present module. The SELA button is used to select the desired module. The displayed module is entered by pressing the PAR button.

#### MODULE MENU (PAR BUTTON)

Each module has a separate module menu (which is shown at the start of each module discussion). The PAR button is pressed to advance to a particular parameter to be changed, without changing the programming of preceding parameters. After completing a module, the display will return to Pro NO. Programming may continue by accessing additional modules.

#### **SELECTION / VALUE ENTRY**

For each parameter, the display alternates between the present parameter and the selections/value for that parameter. The SEL▲ and RST▼ buttons are used to move through the selections/values for that parameter. Pressing the PAR button, stores and activates the displayed selection/value. This also advances the meter to the next parameter.

For numeric values, the value is displayed with one digit flashing (initially the right most digit). Pressing the **RST**▼ button increments the digit by one or the user can hold the **RST** button and the digit will automatically scroll. The SEL▲ button will select the next digit to the left. Pressing the PAR button will enter the value and move to the next parameter.

#### **PROGRAMMING MODE EXIT (PAR BUTTON)**

The Programming Mode is exited by pressing the PAR button with Pro 10 displayed. This will commit any stored parameter changes to memory and return the meter to the Display Mode. (If power loss occurs before returning to the Display Mode, verify recent parameter changes.)

#### PROGRAMMING TIPS

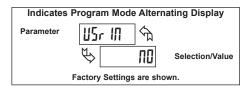
It is recommended to start with Module 1 and proceed through each module in sequence. When programming is complete, it is recommended to record the parameter programming and lock out parameter programming with the user input or programming security code.

#### FACTORY SETTINGS

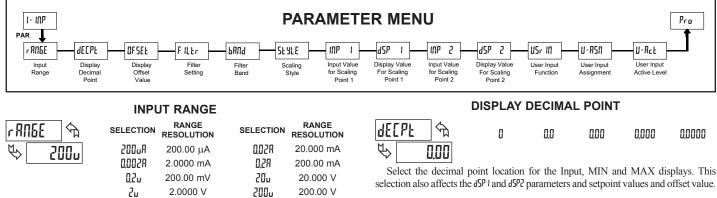
Factory Settings may be completely restored in Module 2. This is useful when encountering programming problems.

#### ALTERNATING SELECTION DISPLAY

In the explanation of the modules, the following dual display with arrows will appear. This is used to illustrate the display alternating between the parameter on top and the parameter's Factory Setting on the bottom. In most cases, selections and values for the parameter will be listed on the right.



#### **MODULE 1 - SIGNAL INPUT PARAMETERS ( 1- 10P)** 5.1



Select the input range that corresponds to the external signal. This selection should be high enough to avoid input signal overload but low enough for the desired input resolution. This selection and the position of the Input Range Jumper must match.

10.000 V

10.



#### **DISPLAY OFFSET VALUE**



The display can be corrected with an offset value. This can be used to compensate for signal variations or sensor errors. This value is automatically updated after a Zero Display to show how far the display is offset. A value of zero removes the effects of offset. The decimal point follows the dELPt selection.

#### FILTER SETTING

123



If the displayed value is difficult to read due to small process variations or noise, increased levels of filtering will help to stabilize the display. Software filtering effectively combines a fraction of the current input reading with a fraction of the previous displayed reading to generate the new display.

Filter values represent no filtering (0), up to heavy filtering (3). A value of 1 for the filter uses 1/4 of the new input and 3/4 of the previous display to generate the new display. A filter value of 2 uses 1/8 new and 7/8 previous. A filter value of 3 uses 1/16 new and 15/16 previous.

#### FILTER BAND



#### 0 to 199

The filter will adapt to variations in the input signal. When the variation exceeds the input filter band value, the filter disengages. When the variation becomes less than the band value, the filter engages again. This allows for a stable readout, but permits the display to settle rapidly after a large process change. The value of the band is in display units, independent of the Display Decimal Point position. A band setting of '0' keeps the filter permanently engaged at the filter level selected above.

SCALING STYLE

#### SEYLE ά PEA

REA RPLY

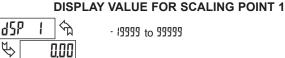
If Input Values and corresponding Display Values are known, the Key-in (YEY) scaling style can be used. This allows scaling without the presence or changing of the input signal. If Input Values have to be derived from the actual input signal source or simulator, the Apply (RPLY) scaling style must be used.

#### **INPUT VALUE FOR SCALING POINT 1**

INP 1 ᠬ 0 to 29999 \$ 0.00

For Key-in (EEY) style, enter the first Input Value using the front panel buttons. (The Input Range selection sets the decimal location for the Input Value).

For Apply (RPLY) style, the meter shows the previously stored Input Value. To retain this value, press the SEL▲ button to advance to the next parameter. To change the Input Value, press the **RST▼** button and apply the input signal to the meter. Adjust the signal source externally until the desired Input Value appears. Press the SEL▲ button to enter the value being displayed.



Enter the first Display Value by using the front panel buttons. This is the same for YEY and RPLY scaling styles. The decimal point follows the dE[Pt selection.

#### **INPUT VALUE FOR SCALING POINT 2**



0 to 29999

For Key-in (ES) style, enter the known second Input Value using the front panel buttons.

For Apply (RPLY) style, the meter shows the previously stored Input Value for Scaling Point 2. To retain this value, press the SEL▲ button to advance to the next parameter. To change the Input Value, press the **RST▼** button and apply the input signal to the meter. Adjust the signal source externally until the desired Input Value appears. Press the SELA button to enter the value being displayed.

#### **DISPLAY VALUE FOR SCALING POINT 2**



ISSSS to SSSSS

Enter the second Display Value by using the front panel buttons. This is the same for YEY and RPLY scaling styles. The decimal point follows the dECPL selection.

#### General Notes on Scaling

- 1. When using the Apply (APLY) scaling style, input values for scaling points must be confined to the range limits shown.
- 2. The same Input Value should not correspond to more than one Display Value. (Example: 20 mA can not equal 0 and 20.)
- 3. For input levels beyond the programmed Input Values, the meter extends the Display Value by calculating the slope from the two coordinate pairs ( INP 1 / dSP I & INP2 / dSP2).

**USER INPUT FUNCTION** 

1 5	
nO	
MODE	DESCRIPTION
No Function	User Input disabled.
Program Mode Lock-out	See Programming Mode Access chart (Module 3).
Zero Input (Edge triggered)	Zero the Input Display value causing Display Reading to be Offset.
Reset (Edge triggered)	Resets the assigned value(s) to the current input value.
Display Hold	Holds the assigned display, but all other meter functions continue as long as activated (maintained action).
Display Select (Edge Triggered)	Advance once for each activation.
Display Intensity Level (Edge Triggered)	Increase intensity one level for each activation.
Print Request	Serial transmit of the active parameters selected in the Print Options menu (Module 5).
Print and Reset	Same as Print Request followed by a momentary reset of the assigned value(s).
Setpoint 1 Reset	Resets setpoint 1 output.
Setpoint 2 Reset	Resets setpoint 2 output.
Setpoint 1 and 2 Reset	Reset both setpoint 1 and 2 outputs.
	MODE   No Function   Program Mode Lock-out   Zero Input (Edge triggered)   Reset (Edge triggered)   Display Hold   Display Select (Edge Triggered)   Display Intensity Level (Edge Triggered)   Print Request   Print and Reset   Setpoint 1 Reset   Setpoint 2 Reset

#### USER INPUT ASSIGNMENT

U-}	75N	প্মি	H I	X I-LO
Ø	I	5P	LO	dSb

Select the value(s) to which the User Input Function is assigned. The User Input Assignment only applies if a selection of reset, display hold, or print and reset is selected in the User Input Function menu.

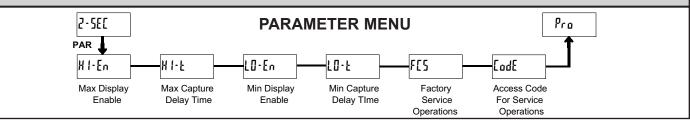
#### **USER INPUT ACTIVE LEVEL**



Select whether the user input is configured as active low or active high.

9

# 5.2 MODULE 2 - Secondary Function Parameters (2-581)





#### MAX DISPLAY ENABLE

YES

ПΟ

Enables the Maximum Display Capture capability.

প্ম H 1-F ⊌ 20

# MAX CAPTURE DELAY TIME

0.0 to 9999 seconds

When the Input Display is above the present MAX value for the entered delay time, the meter will capture that display value as the new MAX reading. A delay time helps to avoid false captures of sudden short spikes.



### MIN DISPLAY ENABLE

ПΟ YES

Enables the Minimum Display Capture capability.



#### MIN CAPTURE DELAY TIME

0.0 to 999.9 seconds

When the Input Display is below the present MIN value for the entered delay time, the meter will capture that display value as the new MIN reading. A delay time helps to avoid false captures of sudden short spikes.

#### FACTORY SERVICE OPERATIONS



Select YE5 to perform either of the Factory Service Operations shown below.

#### **RESTORE FACTORY DEFAULT SETTINGS**



Entering Code 66 will overwrite all user settings with the factory settings. The meter will display rESEE and then return to LodE 00. Press the **PAR** button to exit the module.

#### VIEW MODEL AND VERSION DISPLAY



Entering Code 50 will display the model (LDA) and version (x.x) of the meter. The display then returns to LodE 00. Press the PAR button to exit the module.

#### CALIBRATION



The LDP63200 uses stored calibration values to provide accurate measurements. Over time, the electrical characteristics of the components inside the display will slowly change with the result that the stored calibration values no longer accurately define the input circuit. For

most applications, recalibration every 1 to 2 years should be sufficient. Calibration of the unit involves a calibration which should only be performed

by individuals experienced in calibrating electronic equipment. Allow 30 minute warm up before performing any calibration related procedure. The following procedures should be performed at an ambient temperature of 15 to 35 °C (59 to 95 °F)

CAUTION: The accuracy of the calibration equipment will directly affect the accuracy of the LDP63200.

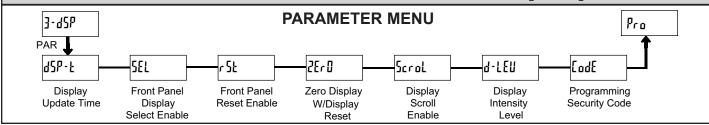
#### **Current Calibration**

- 1. Connect the negative lead of a precision DC current source with an accuracy of 0.01% or better to the COMM terminal. Leave the positive lead of the DC current source unconnected.
- 2. With the display at Lode 40, press the PAR button. Unit will display ERL NO
- 3. Press the **RST** button to select the range to be calibrated.
- 4. Press the PAR button. Display reads QDA
- 5. With the positive lead of the DC current source unconnected, press PAR. Display reads [RL[ for about 8 seconds.
- 6. When the display reads the selected range, connect the positive lead of the DC current source to the current input and apply full-scale input signal for the range. (Note: For 200 mA range, apply 100 mA as indicated on the display.) Press PAR. Display reads [RL[ for about 8 seconds.
- 7. Repeat steps 3 through 6 for each input range to be calibrated. When display reads [AL ND, press the PAR button to exit calibration.

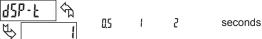
#### Voltage Calibration

- 1. Connect a precision DC voltage source with an accuracy of 0.01% or better to the volt input and COMM terminals of the LD. Set the output of the voltage source to zero.
- 2. With the display at Lode 48, press the PAR button. Unit will display [AL NO.
- 3. Press the **RST** button to select the range to be calibrated.
- 4. Press the PAR button. Display reads IDu.
- 5. With the voltage source set to zero (or a dead short applied to the input), press PAR. Display reads [ALL for about 8 seconds.
- 6. When the display reads the selected range, apply full-scale input signal for the range. (Note: For 200V range, apply 100V as indicated on the display.) Press PAR. Display reads [RL[ for about 8 seconds.
- 7. Repeat steps 3 through 6 for each input range to be calibrated. When display reads [AL ND, press the PAR button to exit calibration

# 5.3 MODULE 3 - DISPLAY AND FRONT PANEL BUTTON PARAMETERS (3.45P)



# DISPLAY UPDATE TIME



This parameter sets the display update time in seconds.

#### FRONT PANEL DISPLAY SELECT ENABLE (SEL)



The \$E5 selection allows the SEL button to toggle through the enabled displays.

### FRONT PANEL RESET ENABLE (RST)

r St	্দ	ND 8 1	LO	dSP
\$	dSP	Νi	H I-FO	

This selection allows the RST button to reset the selected value(s).

#### ZERO DISPLAY WITH DISPLAY RESET

257	· []	<u></u> ←			
$\swarrow$		ПΟ	951	5 NO	

This parameter enables the **RST** button or user input to zero the input display value, causing the display reading to be offset.

Note: For this parameter to operate, the **RST** button or User Input being used must be set to dSP and the Input value must be displayed. If these conditions are not met, the display will not zero.

#### DISPLAY SCROLL ENABLE

00



The  $\frac{1}{25}$  selection allows the display to automatically scroll through the enabled displays. The scroll rate is every 4 seconds. This parameter only appears when the MAX or MIN displays are enabled.

#### **DISPLAY INTENSITY LEVEL**



1 to 5

Enter the desired Display Intensity Level (1-5). The display will actively dim or brighten as levels are changed.

#### PROGRAMMING SECURITY CODE



000 to 999

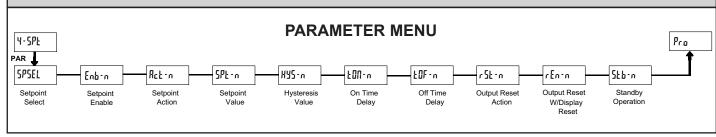
The Security Code determines the programming mode and the accessibility of programming parameters. This code can be used along with the Program Mode Lock-out (P-Loc) in the User Input Function parameter (Module 1).

Two programming modes are available. Full Programming mode allows all parameters to be viewed and modified. Quick Programming mode permits only the Setpoint values to be modified, but allows direct access to these values without having to enter Full Programming mode.

Programming a Security Code other than 0, requires this code to be entered at the LodE prompt in order to access Full Programming mode. Depending on the code value, Quick Programming may be accessible before the LodE prompt appears (see chart).

USER INPUT FUNCTION	USER INPUT STATE	SECURITY CODE	MODE WHEN "SEL" BUTTON IS PRESSED	FULL PROGRAMMING MODE ACCESS
			Full Programming	Immediate Access
not <sup>p</sup> -Loc		1-99	Quick Programming	After Quick Programming with correct code entry at [odE prompt *
		100-999	CodE prompt	With correct code entry at LodE prompt *
	Active	0	Programming Lock	No Access
P·Loc		1-99	Quick Programming	No Access
		100-999	CodE prompt	With correct code entry at [adE prompt *
	Not Active	0-999	Full Programming	Immediate Access

# 5.4 MODULE 4 - SETPOINT OUTPUT PARAMETERS (4.5PL)



#### SETPOINT SELECT

5P - 1

56-55

ПΩ



Enter the setpoint (output) to be programmed. The n in the following parameters will reflect the chosen setpoint number. After the chosen setpoint is completely programmed, the display will return to 5<sup>p</sup>SEL. Repeat steps for each setpoint to be programmed. Select  $\mathbb{N}$  to exit the module.

#### SETPOINT ENABLE

ПΟ

YES



Select  $\frac{1}{5}$  to enable Setpoint n and access the setup parameters. If  $\frac{1}{5}$  is selected, the unit returns to  $\frac{5}{5}$  and Setpoint n is disabled.

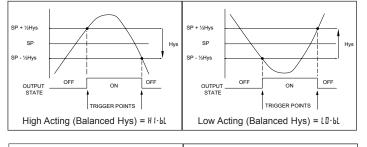
#### SETPOINT ACTION

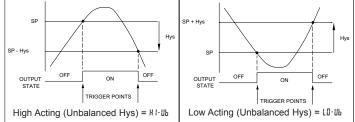


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Enter the action for the selected setpoint (output). See Setpoint Output Figures for a visual detail of each action.

- HI-bL = High Acting, with balanced hysteresis
- LO-bL = Low Acting, with balanced hysteresis
- HI-Ub = High Acting, with unbalanced hysteresis
- LO-Ub = Low Acting, with unbalanced hysteresis





#### SETPOINT VALUE

· 19999 to 99999

Enter the desired setpoint value. The decimal point position for the setpoint and hysteresis values follow the selection set in Module 1.

#### HYSTERESIS VALUE



SPE-n

ናከ

100

l to 59999

Enter desired hysteresis value. See Setpoint Output Figures for visual explanation of how setpoint output actions (balanced and unbalanced) are affected by the hysteresis. When the setpoint is a control output, usually balanced hysteresis is used. For alarm applications, usually unbalanced hysteresis is used. For unbalanced hysteresis modes, the hysteresis functions on the low side for high acting setpoints and functions on the high side for low acting setpoints.

*Note: Hysteresis eliminates output chatter at the switch point, while time delay can be used to prevent false triggering during process transient events.* 

FOU-u	্দ্য
$\mathbf{k}$	0.0

00 to 5999 seconds

**ON TIME DELAY** 

Enter the time value in seconds that the output is delayed from turning on after the trigger point is reached. A value of 0.0 allows the meter to update the output status per the response time listed in the Specifications.

#### OFF TIME DELAY

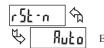


0.0 to 599.9 seconds

Enter the time value in seconds that the output is delayed from turning off after the trigger point is reached. A value of 0.0 allows the meter to update the output status per the response time listed in the Specifications.

#### **OUTPUT RESET ACTION**

Ruto



**LLD** Enter the reset action of the output. See figure for details.

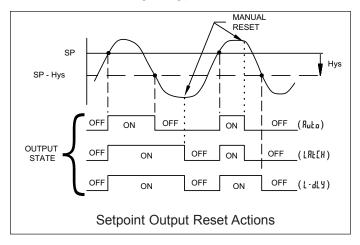
l Af C H

L·dLY

- $R_{u}\epsilon_{0}$  = Automatic action; This action allows the output to automatically reset off at the trigger points per the Setpoint Action shown in Setpoint Output Figures. The "on" output may be manually reset (off) immediately by the front panel **RST** button or user input. The output remains off until the trigger point is crossed again.
- LRELM = Latch with immediate reset action; This action latches the output on at the trigger point per the Setpoint Action shown in Setpoint Output Figures. Latch means that the output can only be turned off by the front panel **RST** button or user input manual reset, serial reset command or meter power cycle. When the user input or **RST** button is activated (momentary action), the

corresponding "on" output is reset immediately and remains off until the trigger point is crossed again. (Previously latched alarms will be off if power up Display Value is lower than setpoint value.)

L·dL<sup>y</sup> = Latch with delay reset action; This action latches the output on at the trigger point per the Setpoint Action shown in Setpoint Output Figures. Latch means that the output can only be turned off by the front panel **RST** button or user input manual reset, serial reset command or meter power cycle. When the user input or **RST** button is activated (momentary action), the meter delays the event until the corresponding "on" output crosses the trigger off point. (Previously latched outputs are off if power up Display Value is lower than setpoint value. During a power cycle, the meter erases a previous L·dL<sup>y</sup> reset if it is not activated at power up.)



#### **OUTPUT RESET WITH DISPLAY RESET**

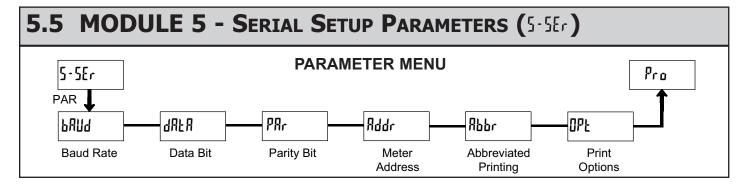


This parameter enables the **RST** button or user input to reset the output when the display is reset.

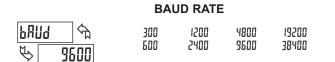
Note: For this parameter to operate, the **RST** button or User Input being used must be set to  $d5^{p}$  and the Input value must be displayed. If these conditions are not met, the output will not reset.



When  $\$  5, the output is disabled (after a power up) until the trigger point is crossed. Once the output is on, the output operates normally per the Setpoint Action and Output Reset Action.



Module 5 is the programming module for the Serial Communications Parameters. These parameters are used to match the serial settings of the LDP63200 with those of the host computer or other serial device.



Set the baud rate to match that of other serial communications equipment. Normally, the baud rate is set to the highest value that all of the serial communications equipment is capable of transmitting and receiving.



7.6.6 8.6.6

Select either 7- or 8-bit data word length. Set the word length to match the other serial communications equipment on the serial link.

DATA BIT

#### PARITY BIT



This parameter only appears when the Data Bit parameter is set to a 7-bit data word length. Set the parity bit to match that of the other serial equipment on the serial link. The meter ignores parity when receiving data and sets the parity bit for outgoing data. If parity is set to n, an additional stop bit is used to force the frame size to 10 bits.

METER ADDRESS



#### 0 to 99

Enter the serial node address. With a single unit, an address is not needed and a value of zero can be used (RS232 applications). Otherwise, with multiple bussed units, a unique address number must be assigned to each meter. The node address applies specifically to RS485 applications.

# ABBREVIATED PRINTING



This parameter determines the formatting of data transmitted from the meter in response to a Transmit Value command or a Block Print Request. Select ND for a full print transmission, consisting of the meter address, mnemonics, and parameter data. Select  $\frac{145}{5}$  for abbreviated print transmissions, consisting of the parameter data only. This setting is applied to all the parameters selected in the PRINT OPTIONS. (Note: If the meter address is 0, the address will not be sent during a full transmission.)

#### PRINT OPTIONS

ПΟ

605F (JU)

YES

This parameter selects the meter values transmitted in response to a Print Request. A print request is also referred to as a block print because more than one parameter can be sent to a printer or computer as a block.

Selecting  $\frac{1}{5}$  displays a sublist for choosing the meter parameters to appear in the print block. All active parameters entered as  $\frac{1}{5}$  in the sublist will be transmitted during a block print. Parameters entered as  $\frac{10}{5}$  will not be sent.

The "Print All" (P RLL) option selects all meter values for transmitting (4E5), without having to individually select each parameter in the sublist.

Note: Inactive parameters will not be sent regardless of the print option setting. The Setpoint value will not be sent unless the setpoint is enabled

DISPLAY	DESCRIPTION	FACTORY SETTING	MNEMONIC
INP	Input	YE S	INP
HI	Maximum	nD	MAX
LD	Minimum	пО	MIN
5PE - 1	Setpoint 1	пО	SP1
SPE-2	Setpoint 2	nD	SP2

### Sending Serial Commands and Data

When sending commands to the meter, a string containing at least one command character must be constructed. A command string consists of a command character, a value identifier, numerical data (if writing data to the meter) followed by a command terminator character, \* or \$.

#### **Command Chart**

Command	Description	Notes
N	Node (meter) Address Specifier	Address a specific meter. Must be followed by one or two digit node address. Not required when node address = 0.
Т	Transmit Value (read)	Read a register from the meter. Must be followed by a register ID character.
v	Value Change (write)	Write to register of the meter. Must be followed by a register ID character and numeric data.
R	Reset	Reset a min or max value or the output. Must be followed by a register ID character
Р	Block Print Request (read)	Initiates a block print output. Registers in the print block are selected in Print Options.

#### **Command String Construction**

The command string must be constructed in a specific sequence. The meter does not respond with an error message to illegal commands. The following procedure details construction of a command string:

- The first 2 or 3 characters consist of the Node Address Specifier (N) followed by a 1 or 2 character node address number. The node address number of the meter is programmable. If the node address is 0, this command and the node address itself may be omitted. This is the only command that may be used in conjunction with other commands.
- 2. After the optional address specifier, the next character is the command character.
- 3. The next character is the register ID. This identifies the register that the command affects. The P command does not require a register ID character. It prints all the active selections chosen in the Print Options menu parameter.
- 4. If constructing a value change command (writing data), the numeric data is sent next.
- 5. All command strings must be terminated with the string termination characters \* or \$. The meter does not begin processing the command string until this character is received. See timing diagram figure

#### **Register Identification Chart**

ID	Value Description	MNEMONIC	Applicable Commands	Transmit Details (T and V)
А	Input	INP	T, R	5 digit
В	Maximum	MAX	T, R	5 digit
С	Minimum	MIN	T, R	5 digit
D	Setpoint 1	SP1	T, R, V	5 digit positive/4 digit negative
Е	Setpoint 2	SP2	T, R, V	5 digit positive/4 digit negative

#### **Command String Examples:**

1. Node address = 17, Write 350 to the Setpoint 1 value

String: N17VD350\$

- 2. Node address = 5, Read Input, response time of 50 msec min String: N5TA\*
- 3. Node address = 31, Request a Block Print Output, response time of 2 msec min String: N31P\$

#### Transmitting Data to the Meter

Numeric data sent to the meter must be limited to transmit details listed in the Register Identification Chart. Leading zeros are ignored. Negative numbers must have a minus sign. The meter ignores any decimal point and conforms the number to the scaled resolution. (For example: The meter's scaled decimal point position is set for 0.0 and 25 is written to a register. The value of the register is now 2.5. In this case, write a value of 250 to equal 25.0).

Note: Since the meter does not issue a reply to value change commands, follow with a transmit value command for readback verification.

# Receiving Data From The Meter

Data is transmitted from the meter in response to either a transmit command (T), a block print request command (P) or a User Input print request. The response from the meter is either a full field transmission or an abbreviated transmission, depending on the selection chosen in Module 5.

#### **Full Field Transmission**

#### Byte Description

- 1, 2 2 byte Node Address field [00-99]
- 3 <SP> (Space)
- 4-6 3 byte Register Mnemonic field
- 7-15 9 byte data field; 7 bytes for number, one byte for sign, one byte for decimal point
- 16 <CR> (carriage return)
- 17 <LF> (line feed)
- 18 <SP>\* (Space)
- 19 <CR>\* (carriage return)
- 20 <LF>\* (line feed)

#### \* These characters only appear in the last line of a block print.

The first two characters transmitted are the meter address. If the address assigned is 0, two spaces are substituted. A space follows the meter address field. The next three characters are the register mnemonic, as shown in the Register Identification Chart.

The numeric data is transmitted next. The numeric field (bytes 7 to 15) is 9 characters long. This field consists of a minus sign (for negative values), a floating decimal point (if applicable), and five positions for the requested value. The data within bytes 9 to 15 is right-aligned with leading spaces for any unfilled positions. When a requested value exceeds the meter's display limits, decimal points are transmitted instead of a numeric value.

The end of the response string is terminated with a <CR> and <LF>. After the last line of a block print, an extra <SP>, <CR> and <LF> are added to provide separation between the print blocks.

#### **Abbreviated Transmission**

- Byte Description
- 1-9 9 byte data field, 7 bytes for number, one byte for sign, one byte for decimal point
- 10 <CR> (carriage return)
- 11 <LF> (line feed)
- 12 <SP>\* (Space)
- 13 <CR>\* (carriage return)
- 14 <LF>\* (line feed)

\* These characters only appear in the last line of a block print.

The abbreviated response suppresses the node address and register ID, leaving only the numeric part of the response.

#### Meter Response Examples:

1. Node address = 17, full field response, Input = 875

17 INP 875 <CR><LF>

2. Node address = 0, full field response, Setpoint 1 = -250.5 SP1 -250.5<CR><LF>

3. Node address = 0, abbreviated response, Setpoint 2 = 250, last line of block print 250<CR><LF><SP><CR><LF>

## Command Response Time

The meter can only receive data or transmit data at any one time (half-duplex operation). During RS232 transmissions, the meter ignores commands while transmitting data, but instead uses RXD as a busy signal. When sending commands and data to the meter, a delay must be imposed before sending another command. This allows enough time for the meter to process the command and prepare for the next command.

At the start of the time interval  $t_1$ , the computer program prints or writes the string to the com port, thus initiating a transmission. During  $t_1$ , the command characters are under transmission and at the end of this period, the command terminating character (\* or \$) is received by the meter. The time duration of  $t_1$  is dependent on the number of characters and baud rate of the channel.

#### $t_1 = (10 \text{ times the } \# \text{ of characters}) / \text{ baud rate}$

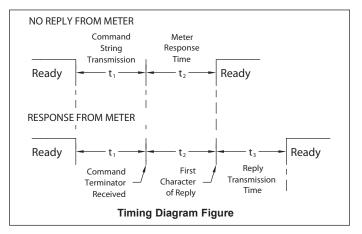
At the start of time interval  $t_2$ , the meter starts the interpretation of the command and when complete, performs the command function. This time interval  $t_2$  varies. If no response from the meter is expected, the meter is ready to accept another command.

If the meter is to reply with data, the time interval  $t_2$  is controlled by the use of the command terminating character. The '\*' terminating character results in a response time of 50 msec. minimum. This allows sufficient time for the release of the sending driver on the RS485 bus. Terminating the command line with '\$' results in a response time ( $t_2$ ) of 2 msec. minimum. The faster response time of this terminating character requires that sending drivers release within 2 msec. after the terminating character is received.

At the beginning of time interval  $t_3$ , the meter responds with the first character of the reply. As with  $t_1$ , the time duration of  $t_3$  is dependent on the number of characters and baud rate of the channel. At the end of  $t_3$ , the meter is ready to receive the next command.

#### $t_3 = (10 \text{ times the } \# \text{ of characters}) / \text{ baud rate}$

The maximum serial throughput of the meter is limited to the sum of the times  $t_1, t_2$  and  $t_3$ .

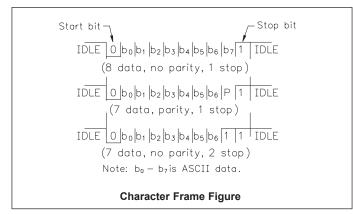


# **Communication Format**

Data is transferred from the meter through a serial communication channel. In serial communications, the voltage is switched between a high and low level at a predetermined rate (baud rate) using ASCII encoding. The receiving device reads the voltage levels at the same intervals and then translates the switched levels back to a character. The voltage level conventions depend on the interface standard. The table lists the voltage levels for each standard.

LOGIC	INTERFACE STATE	RS232*	RS485*
1	mark (idle)	TXD,RXD; -3 to -15 V	a-b < -200 mV
0	space (active)	TXD,RXD; +3 to +15 V	a-b > +200 mV
* Voltage levels at the Receiver			

Data is transmitted one byte at a time with a variable idle period between characters (0 to  $\infty$ ). Each ASCII character is "framed" with a beginning start bit, an optional parity bit and one or more ending stop bits. The data format and baud rate must match that of other equipment in order for communication to take place. The figures list the data formats employed by the meter.



#### Start Bit and Data Bits

Data transmission always begins with the start bit. The start bit signals the receiving device to prepare for reception of data. One bit period later, the least significant bit of the ASCII encoded character is transmitted, followed by the remaining data bits. The receiving device then reads each bit position as they are transmitted.

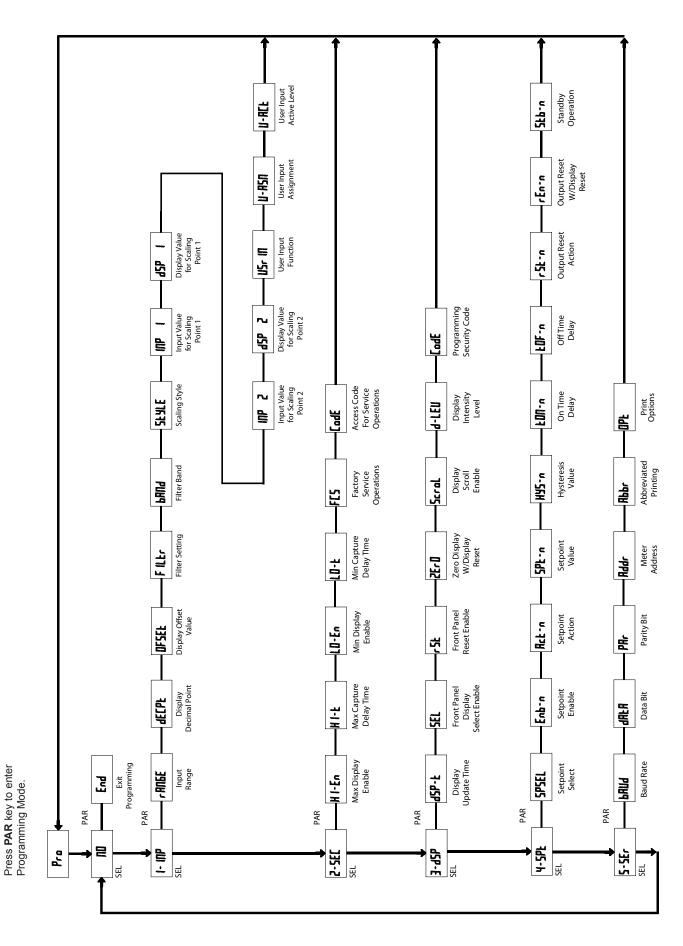
#### **Parity Bit**

After the data bits, the parity bit is sent. The transmitter sets the parity bit to a zero or a one, so that the total number of ones contained in the transmission (including the parity bit) is either even or odd. This bit is used by the receiver to detect errors that may occur to an odd number of bits in the transmission. However, a single parity bit cannot detect errors that may occur to an even number of bits. Given this limitation, the parity bit is often ignored by the receiving device. The meter ignores the parity bit of incoming data and sets the parity bit to odd, even or none (mark parity) for outgoing data.

#### Stop Bit

The last character transmitted is the stop bit. The stop bit provides a single bit period pause to allow the receiver to prepare to re-synchronize to the start of a new transmission (start bit of next byte). The receiver then continuously looks for the occurrence of the start bit. If 7 data bits and no parity is selected, then 2 stop bits are sent from the meter.

# LDP63200 PROGRAMMING QUICK OVERVIEW



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# WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of **13 months** from date of purchase. OMEGA's WARRANTY adds an additional one (1) month grace period to the normal **one (1) year product warranty** to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components in which wear is not warranted, include but are not limited to contact points, fuses, and triacs.

OMEGA is pleased to offer suggestions on the use of its various products. However, OMEGA neither assumes responsibility for any omissions or errors nor assumes liability for any damages that result from the use of its products in accordance with information provided by OMEGA, either verbal or written. OMEGA warrants only that the parts manufactured by the company will be as specified and free of defects. OMEGA MAKES NO OTHER WARRANTIES OR REPRESENTATIONS OF ANY KIND WHATSOEVER, EXPRESSED OR IMPLIED, EXCEPT THAT OF TITLE, AND ALL IMPLIED WARRANTIES INCLUDING ANY WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. LIMITATION OF LIABILITY: The remedies of purchaser set forth herein are exclusive, and the total liability of OMEGA with respect to this order, whether based on contract, warranty, negligence, indemnification, strict liability or otherwise, shall not exceed the purchase price of the component upon which liability is based. In no event shall OMEGA be liable for consequential, incidental or special damages.

CONDITIONS: Equipment sold by OMEGA is not intended to be used, nor shall it be used: (1) as a "Basic Component" under 10 CFR 21 (NRC), used in or with any nuclear installation or activity; or (2) in medical applications or used on humans. Should any Product(s) be used in or with any nuclear installation or activity, medical application, used on humans, or misused in any way, OMEGA assumes no responsibility as set forth in our basic WARRANTY/DISCLAIMER language, and, additionally, purchaser will indemnify OMEGA and hold OMEGA harmless from any liability or damage whatsoever arising out of the use of the Product(s) in such a manner.

# **RETURN REQUESTS/INQUIRIES**

Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA'S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR **WARRANTY** RETURNS, please have the following information available BEFORE contacting OMEGA:

- 1. Purchase Order number under which the product was PURCHASED,
- 2. Model and serial number of the product under warranty, and
- 3. Repair instructions and/or specific problems relative to the product.

FOR **NON-WARRANTY** REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:

- 1. Purchase Order number to cover the COST of the repair,
- 2. Model and serial number of the product, and
- 3. Repair instructions and/or specific problems relative to the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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