Series FTB-1400-MD
FTB-1400-RD
FTB-1400-SD

Flow Monitor - Simplified Version
OMEGA Engineering, Inc.

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WARNING: These products are not designed for use in, and should not be used for, human applications.
INTRODUCTION

The FTB-1400 Flow Monitor is a state-of-the-art, digital signal processing flow monitor, designed to provide the user with exceptional flexibility at a very affordable price. Though designed for use with Omega FTB-1400 flow meters, this display can be used with almost any flow meter producing a low amplitude AC output or contact closure signal(s).

This flow monitor is capable of accepting a low-level frequency input for calculating flow rate and total. These calculations can then be displayed in the desired units of measurement. All FTB-1400 Flow Monitors come pre-calibrated, from the factory, if ordered with an Omega FTB-1400 flow meter. If required, however, it can easily be re-configured in the field. The monitor’s large 8 digit by .75” numeric liquid crystal display makes extended range viewing practical. The second 8 digit by .38” alphanumeric display provides for selectable units viewing in run mode and prompts for variables in program mode. Finally, the user can choose between displaying rate, total, or alternating between both rate and total.

FIGURE 1
Flow Monitor
SPECIFICATIONS

Power Supply Options:
1 “D” size 1.5 volt alkaline battery

Alphanumeric Rate and Total Display:
8 digit, .75” high numeric display
8 character, .38” high alphanumeric display
Fixed or toggle modes of operation for flow rate and totalizer display

Accuracy:
±0.1%
Temperature Drift: 50ppm/°C (maximum)

Mounting Classification:
Meter Mount: Type 4X Enclosure
Remote Mount: Type 4X Enclosure
Swivel Mount: Type 4X Enclosure

Environmental:
Operating Temperature: -22 °F to +158 °F (-30 °C to +70 °C)
Humidity: 0-90% Non-condensing

Inputs:
Magnetic Pick-up Input
  Frequency Range: 0 to 3500 Hz
  Trigger Sensitivity: 30 mV p-p
  Over Voltage Protected: ±30 VDC

Outputs:
Opto-isolated Open Collector Transistor
Maximum Voltage: 30 VDC
Pulse width: 20mS/Max rate 20Hz
Current (ON state): 0.9V drop @ 5.0 mA or 0.7V drop @ 0.1 mA
OPERATING THE MONITOR

The monitor has two modes of operation referred to as the **RUN** mode and the **PROGRAM** mode. Both the run mode and the program mode display screen enunciators confirming the state of the monitor. A quick glance at the lower left-hand corner of the LCD screen will confirm operating status. Normal operation will be in the **RUN** mode. To access the program mode, press the **MENU** button until the first programming screen is displayed. After programming the display with the necessary information, a lock out feature can be turned on to prevent unauthorized access or changing the meter’s setup parameters.

BASIC PROGRAMMING MODE

**Keys:**

- **MENU** – Switches to Program mode
- **UP** Arrow – Scrolls forward through the parameter choices and increments numeric variables
- **RIGHT** Arrow – Scrolls backward through the parameter choices and moves the active digit to the right
- **ENTER** – Used to save programming information, advance to the next programming parameter, and in the reset process

**Modes:**

- **RUN** – Normal operating mode
- **PROGRAM** – Used to program variables into the display

If your monitor was ordered with an Omega FTB-1400 flow meter, the two components ship from the factory calibrated as a set. If the monitor is a replacement, the turbine’s K-factor has changed, or the monitor is being used with some other pulse generating device, programming will be necessary.
PROGRAMMING USING PULSE OUTPUT TURBINE FLOW METERS

Each turbine flow meter is shipped with either a K-factor value or frequency data. If frequency data is provided, the data must be converted to a K-factor before programming the monitor. K-factor information, when supplied, can usually be found on the neck of the flow meter or stamped on the body. The K-factor represents the number of pulses per unit of volume. The K-factor will be needed to program the monitor readout.

ENTER PROGRAM MODE – Change to program mode by pressing the MENU button once. The mode indicator will change from RUN to PROGRAM.

FIGURE 2
Flow Monitor
SELECT THE METER SIZE – At the METER prompt, press the UP or RIGHT arrow keys to select the bore size of your meter. Press ENTER button once to save meter size choice and advance to the K-factor units selection.

NOTE: The meter connection size and the bore size are different. For example, many of the 1” NPT turbines have bore sizes that range from 3⁄8” up to 1”. Be sure to use the correct bore size or the meter will report incorrect flows and totals.

ENTER THE METER’S K-FACTOR UNIT – Directly after the METER size is selected, the display’s K-factor unit must be chosen. Use the UP arrow key to select your K-factor unit. For meters calibrated in gallons, use PUL/GAL (pulses per gallon); for meters calibrated in cubic meters, use PUL/M3 (pulses per cubic meter), etc. Press ENTER to save the K-factor unit and advance to the next parameter.

NOTE: Unless otherwise specified, Omega FTB-1400 turbine flow meters are supplied with K-factors measured in pulses per gallon (PUL/GAL) which will automatically convert to your desired units of measure.

NOTE: The K-factor supplied with the meter or calculated from calibration data will be needed to complete next step.

ENTER THE METER’S K-FACTOR – To change the K-FACTOR value, use the RIGHT arrow key and select the position of the number that you wish to change. Using the UP arrow key, increment the display digit until it matches the meter’s K-factor digit. Repeat this process until all K-factor digits have been entered. Press ENTER once to save the actor and advance to the RATE/TOTAL units selection.
SELECT THE RATE/TOTAL UNITS OF MEASURE – The monitor allows the choice of five common rate/total units. The monitor shows the current rate/total unit. If the current selection is correct, press the ENTER key once to advance to the next parameter. To change to an alternate unit, use the arrow keys to scroll to the desired rate unit and press ENTER to save the choice.

<table>
<thead>
<tr>
<th>Selection</th>
<th>Rate</th>
<th>Total</th>
</tr>
</thead>
<tbody>
<tr>
<td>GPM/GAL</td>
<td>Gallons per Minute</td>
<td>Gallons</td>
</tr>
<tr>
<td>LPM/LIT</td>
<td>Liters per Minute</td>
<td>Liters</td>
</tr>
<tr>
<td>M3PH/M3</td>
<td>Cubic Meters per Hour</td>
<td>Cubic Meters</td>
</tr>
<tr>
<td>M3PD/M3</td>
<td>Cubic Meters per Day</td>
<td>Cubic Meters</td>
</tr>
<tr>
<td>BPD/BBL</td>
<td>Oil Barrels per Day</td>
<td>Oil Barrels</td>
</tr>
</tbody>
</table>

**NOTE:** The total unit’s output multiplier cannot be modified in the Simplified program level. This option is reserved in the Advanced program level.

SELECT THE DISPLAY FUNCTION – The monitor can display RATE or TOTAL or alternate between BOTH rate and total. If the current selection is correct, press the ENTER key to advance to the next parameter. To change to an alternate display mode, use the arrow keys to scroll to the desired display mode and press ENTER to save the choice.

A TEST function is also available in the Display Function sub-menu. With the test function selected, the display acts like a frequency counter and displays the raw input frequency being supplied to the frequency input terminals. This is very useful when troubleshooting flow problems.

TOTALIZER PULSE OUTPUT – The pulse output parameter can be either enabled or disabled. When enabled this output generates 20mS duration pulse for every time the least significant digit of the totalizer increments. The amplitude of the pulse is dependent on the voltage level of the supply connected to the pulse output and is limited to a maximum 30 VDC.

PASSWORD – Password protection prevents unauthorized users from changing programming information. Initially, the password is set to all zeros. To change the password, simply enter any 4 digit code using the arrow keys as previously described to enter the password value. Pressing ENTER once will store the password and take you back to the RST PSWD screen.

**NOTE:** This password will allow the operator to manually reset totals.
**RST PSWD** – The reset password screen allows the operator to enter any 4 digit code for the manual reset totals function.

**NOTE:** This reset password code will not allow the operator to enter the programming mode.

**RESET TOTAL** – To reset the monitor total display, in run mode press the MENU and ENTER simultaneously until TOTAL RST starts to flash. The TOTAL RST will stop flashing and the display will return to the run mode at the conclusion of the reset procedure.

**STORE TOTAL** – The current total can be manually stored in the monitor’s flash memory. This procedure may be desirable prior to replacing the battery. Press and hold the ENTER key for 2 seconds. The display will respond with a flashing TOTALSVD and then return to the run mode.

**AUTOMATIC STORE TOTAL** – The monitor is equipped with a store total feature that works automatically, saving the current total to flash memory once per hour and just before a low battery condition turns the unit off.

**BATTERY REPLACEMENT**

Battery powered monitors use a single 1.5V, “D” size, alkaline battery. When replacement is necessary, use a clean fresh battery to ensure continued trouble-free operation. It is recommended that the total be saved to memory before the battery is removed. (See STORE TOTAL above.)

Unscrew the two captive screws on the front panel to gain access to the battery. Replace the battery being sure to observe the proper polarity, and then re-fasten the front panel.
ADDITIONAL INPUT OPTIONS

The FTB-1400 Flow Monitor is capable of receiving magnetic pick-up input (small signal sine wave) or a contact closure input (pulse). Since Omega FTB-1400 turbine flow meters utilize a magnetic pick-up, the FTB-1400 Flow Monitor is shipped configured for magnetic pick-up input. To change to a contact closure input, remove JP2 from the top two pins and jumper them to the bottom two pins. See Figure 3 on page 12.
FIGURE 3
Wiring Diagram

Pulse Out Freq. In 4-20 mA

Magnetic Pickup

10K

+30 VDC (Max)

20 mS Pulse

Keypad Connector

Mag Input

Pulse Input

N/C N/C
FIGURE 4
Basic Programming Menu

IO/SETUP

METER

K Factor Units

K FACTOR

Units

DSP

Pulse Output

PASSWORD

RST PSWD

PUL/GAL → PUL/M3 → PUL/LTR → PUL/FT³

0.00000000

GPM/GAL → LPM/LIT → M³PH/M³ → M³PD/M³ → BPD/BBL

BOTH → TOTAL → RATE → TEST

PULS ON → PULS OFF

0888

0888

0888

10.0

2.0

3.0

4.0

6.0

8.0

10.0

12.0

14.0

16.0

18.0

20.0

22.0

24.0

26.0

28.0

30.0

32.0

34.0
MOUNTING OPTIONS

METER DISPLAY

REMOTE DISPLAY
TROUBLESHOOTING GUIDE

<table>
<thead>
<tr>
<th>Trouble</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>No LCD Display</td>
<td>• Check battery voltage. Should be 1.5 Vdc. Replace if low or bad.</td>
</tr>
<tr>
<td>No Rate or Total Displayed</td>
<td>• Check connection from meter pick-up to display input terminals.</td>
</tr>
<tr>
<td></td>
<td>• Check turbine meter rotor for debris. Rotor should spin freely.</td>
</tr>
<tr>
<td></td>
<td>• Check programming of flow monitor.</td>
</tr>
<tr>
<td>Flow Rate Display Interprets Reading Constantly</td>
<td>• This is usually an indication of external noise. Keep all AC wires separate from DC wires.</td>
</tr>
<tr>
<td></td>
<td>• Check for large motors close to the meter pick-up.</td>
</tr>
<tr>
<td></td>
<td>• Check for radio antenna in close proximity.</td>
</tr>
<tr>
<td></td>
<td>• Try disconnecting the pick-up from the monitor pig tail.</td>
</tr>
<tr>
<td></td>
<td>This should stop the noise.</td>
</tr>
<tr>
<td>Flow Rate Indicator Bounces</td>
<td>• This usually indicates a weak signal. Replace pick-up and/or check all connections.</td>
</tr>
<tr>
<td></td>
<td>• Examine K-factor.</td>
</tr>
</tbody>
</table>

DEFAULT K-FACTOR VALUES

<table>
<thead>
<tr>
<th>Meter Size</th>
<th>Default K-factor</th>
<th>Lower Limit</th>
<th>Upper Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.375</td>
<td>20,000</td>
<td>16,000</td>
<td>24,000</td>
</tr>
<tr>
<td>0.500</td>
<td>13,000</td>
<td>10,400</td>
<td>15,600</td>
</tr>
<tr>
<td>0.750</td>
<td>2,750</td>
<td>2,200</td>
<td>3,300</td>
</tr>
<tr>
<td>0.875</td>
<td>2,686</td>
<td>2,148</td>
<td>3,223</td>
</tr>
<tr>
<td>1.000</td>
<td>870.0</td>
<td>696.0</td>
<td>1,044</td>
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<tr>
<td>1.500</td>
<td>330.0</td>
<td>264.0</td>
<td>396.0</td>
</tr>
<tr>
<td>2.000</td>
<td>52.0</td>
<td>41.6</td>
<td>62.0</td>
</tr>
<tr>
<td>3.000</td>
<td>57.0</td>
<td>45.6</td>
<td>68.0</td>
</tr>
<tr>
<td>4.000</td>
<td>29.0</td>
<td>23.2</td>
<td>35.0</td>
</tr>
<tr>
<td>6.000</td>
<td>7.0</td>
<td>5.6</td>
<td>8.0</td>
</tr>
<tr>
<td>8.000</td>
<td>3.0</td>
<td>2.4</td>
<td>4.0</td>
</tr>
<tr>
<td>10.000</td>
<td>1.6</td>
<td>1.3</td>
<td>2.0</td>
</tr>
</tbody>
</table>
PART NUMBERING INFORMATION

FTB - 1400 - X D

Mounting Style
M - Meter Mount  
R - Remote Mount  
S - Swivel Mount

REPLACEMENT PARTS

<table>
<thead>
<tr>
<th>Component</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Keypad</td>
<td>B260713</td>
</tr>
<tr>
<td>Battery</td>
<td>B280601</td>
</tr>
<tr>
<td>Battery Tie Wrap</td>
<td>B228036</td>
</tr>
<tr>
<td>Pick-up Cable</td>
<td>B222-121</td>
</tr>
<tr>
<td>Desiccant Bag</td>
<td>B260630</td>
</tr>
<tr>
<td>PVC Union</td>
<td>B220016</td>
</tr>
<tr>
<td>PVC Reducer Bushing</td>
<td>B220056</td>
</tr>
<tr>
<td>Rubber Washer</td>
<td>B228207</td>
</tr>
<tr>
<td>Steel Lock Washer</td>
<td>B220018</td>
</tr>
<tr>
<td>PCB Shield (battery units)</td>
<td>B280603</td>
</tr>
<tr>
<td>Desiccant Shield</td>
<td>B280680</td>
</tr>
<tr>
<td>Cord Grip</td>
<td>B220103</td>
</tr>
</tbody>
</table>
OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of 13 months from date of purchase. OMEGA’s WARRANTY adds an additional one (1) month grace period to the normal one (1) year product warranty to cover handling and shipping time. This ensures that OMEGA’s customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA’s Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA’s WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA’s control. Components in which wear is not warranted, include but are not limited to contact points, fuses, and triacs.

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Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA’S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence. The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR WARRANTY RETURNS, please have the following information available BEFORE contacting OMEGA:
1. Purchase Order number under which the product was PURCHASED,
2. Model and serial number of the product under warranty, and
3. Repair instructions and/or specific problems relative to the product.

FOR NON-WARRANTY REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:
1. Purchase Order number to cover the COST of the repair,
2. Model and serial number of the product, and
3. Repair instructions and/or specific problems relative to the product.

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