# Where Do I Find Everything I Need for Process Measurement and Control? OMEGA...Of Course!

#### **TEMPERATURE**

- 🗹 Thermocouple, RTD & Thermistor Probes, Connectors, Panels & Assemblies
- ☑ Wire: Thermocouple, RTD & Thermistor
- Calibrators & Ice Point References
- 🖉 Recorders, Controllers & Process Monitors
- Infrared Pyrometers

## PRESSURE, STRAIN AND FORCE

- 🗹 Transducers & Strain Gages
- ☑ Load Cells & Pressure Gages
- Displacement Transducers
- Instrumentation & Accessories

## FLOW/LEVEL

- ☑ Rotameters, Gas Mass Flowmeters & Flow Computers
- Air Velocity Indicators
- ✓ Turbine/Paddlewheel Systems
- Totalizers & Batch Controllers

#### pH/CONDUCTIVITY

- ☑ pH Electrodes, Testers & Accessories
- Benchtop/Laboratory Meters
- Controllers, Calibrators, Simulators & Pumps
- Industrial pH & Conductivity Equipment

## DATA ACQUISITION

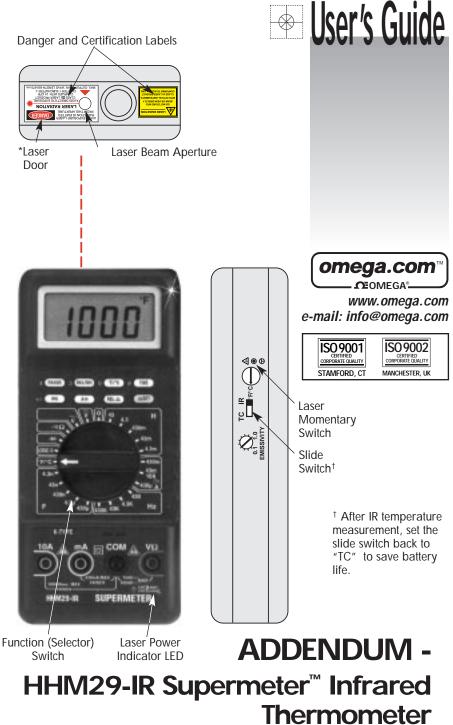
- ☑ Data Acquisition & Engineering Software
- Communications-Based Acquisition Systems
- Plug-in Cards for Apple, IBM & Compatibles
- Datalogging Systems
- Recorders, Printers & Plotters

#### HEATERS

- Heating Cable
- Cartridge & Strip Heaters
- Immersion & Band Heaters
- Flexible Heaters
- Laboratory Heaters

#### ENVIRONMENTAL MONITORING AND CONTROL

- Metering & Control Instrumentation
- Refractometers
- Pumps & Tubing
- Air, Soil & Water Monitors
- Industrial Water & Wastewater Treatment
- PH, Conductivity & Dissolved Oxygen Instruments





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#### WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of **12 months** from date of purchase. OMEGA's Warranty adds an additional one (1) month grace period to the normal **product warranty** to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon telephone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components which wear are not warranted, including but not limited to contact points, fuses, and triacs.

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CONDITIONS: Equipment sold by OMEGA is not intended to be used, nor shall it be used: (1) as a "Basic Component" under 10 CFR 21 (NRC), used in or with any nuclear installation or activity; or (2) in medical applications or used on humans. Should any Product(s) be used in or with any nuclear installation or activity, medical application, used on humans, or misused in any way, OMEGA assumes no responsibility as set forth in our basic WARRANTY/DISCLAIMER language, and, additionally, purchaser will indemnify OMEGA and hold OMEGA harmless from any liability or damage whatsoever arising out of the use of the Product(s) in such a manner.

#### **RETURN REQUESTS/INQUIRIES**

Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA'S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR **WARRANTY** RETURNS, please have the following information available BEFORE contacting OMEGA:

- 1. Purchase Order number under which the product was PURCHASED,
- Model and serial number of the product under warranty, and
- 3. Repair instructions and/or specific problems relative to the product.

FOR **NON-WARRANTY** REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:

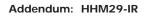
- 1. Purchase Order number to cover the COST of the repair,
- 2. Model and serial number of product, and
- 3. Repair instructions and/or specific problems relative to the product.

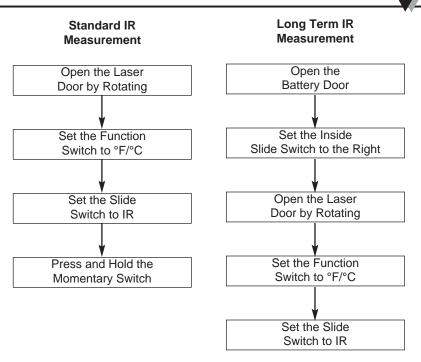
PATENT NOTICE: This product is covered by one or more of the following patents: U.S. PAT. B1 5,368,392; 5,524,984; 5,727,880; 5,465,838; 5,823,678; 5,823,679/Other U.S. and International Patents Pending.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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# **Operational Flow Chart**

## ADDENDUM - HHM29-IR INFRARED MULTI-METER

HHM29-IR is a handheld portable infrared multi-meter. Besides measuring voltage, current, resistance, capacitance, inductance, and frequency it can also measure temperature in two ways:

- 1. Contact / K type thermocouple input
- 2. Noncontact / Infrared temperature measurement

Set the Function (Selector) switch to °F / °C to make temperature

measurement (Either Contact or Non-contact). In order to make contact temperature measurement:

1. There is a slide switch on the right side of the multi-meter. Set the slide switch to TC.

2. Plug a K type thermocouple probe (SMP connection) to the multi-meter and measure the temperature.

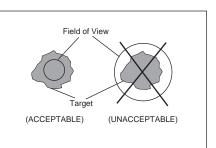


Figure 1 - Field of View Positions



In order to make infrared temperature measurement:

- 1. Disconnect any thermo-couple probe from the meter.
- 2. Set the slide switch to IR.

3. There is a rectangular door in front of the multi-meter that covers the laser beam aperture. Open the door by rotating it.

4. The field of view of the multi-meter should fall within the area of the target being measured (Fig. 1). Refer to the field of view vs. distance chart (Fig. 3).

5. There is a single turn potentiometer on the right side of the meter for emissivity adjustment. Set the Emissivity accordingly.

6. There is a momentary switch on the right side of the multi-meter. Press and hold momentary switch to turn on the laser and infrared measurement. A red LED in front of the meter turns on to indicate the

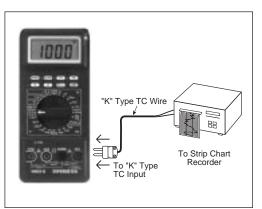


Figure 2 - Recorder Connections

laser is on. A red laser dot indicates the center of the multi-meter's field of view. Using the laser sighting, aim at the target and measure the temperature.

While measuring temperature via. Infrared, the thermocouple input becomes thermocouple output proportional to the temperature measured.

This thermocouple output (K type) can go to a strip chart recorder for temperature profiling. See Figure 2.

The line of sight of the multi-meter does not coincide with that of the laser sighting. There is a fixed distance of 0.610" (15.5 mm) between the two lines of sights as shown in Fig. 3. When aiming at targets using the laser sighting, the 0.610" distance should be taken into account.

The main multi-meter uses a 9 volts battery to operate. The infrared measuring circuit is powered by two Lithium AA (1.5 VDC) size batteries. When the lithium batteries go low, the multi-meter beeps. This audible beep indicates that the lithium batteries have to be replaced.

In order to determine an unknown target Emissivity:

- 1. Set the slide switch to TC.
- 2. Plug in a K type surface thermocouple probe to the meter.
- 3. Measure the target temperature using the surface probe.
- 4. Unplug the surface probe from the meter
- 5. Set the slide switch to IR.
- 6. Open the laser door. Press and hold the momentary switch and aim at the target.
- 7. Adjust the Emissivity potentiometer until the meter reads the same temperature measured via the thermocouple probe. Read the new Emissivity setting.

## TEMPERATURE MONITORING OVER TIME

The multi-meter can be set up for unattended temperature monitoring. Open the battery door. There is a slide switch with a red actuator on the right side of inside PC board. Set the switch to the right. Now as long as the multi-meter is on and the selector switch is set to  $^{\circ}F/^{\circ}C$ , and the outside slide switch is set to IR, the unit will continue to measure temperature unattanded. The momentary switch only turns on the laser in this mode.



- USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HERE MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.
- DO NOT LOOK AT THE LASER BEAM COMING OUT OF THE LENS OR VIEW DIRECTLY WITH OPTICAL INSTRUMENTS. EYE DAMAGE CAN RESULT.
- USE EXTREME CAUTION WHEN OPERATING THE LASER SIGHTING.
- NEVER POINT THE LASER BEAM AT A PERSON.
- KEEP OUT OF REACH OF ALL CHILDREN.
- DO NOT ATTEMPT TO OPEN THE MULTI-METER OR LASER SIGHTING. THERE ARE NO USER-SERVICEABLE PARTS.
- DO NOT OPEN BATTERIES, DISPOSE OF IN FIRE, HEAT ABOVE 100 °C (212 °F), EXPOSE CONTENTS TO WATER, RECHARGE, PUT IN BACKWARDS, MIX WITH USED OR OTHER BATTERY TYPES. IT MAY EXPLODE OR LEAK AND CAUSE PERSONAL INJURY.
- AFTER IR TEMPERATURE MEASUREMENT, SET THE SLIDE SWITCH BACK TO "TC" TO SAVE BATTERY LIFE.



# SPECIFICATIONS (INFRARED)

------ G E N E R A L -------

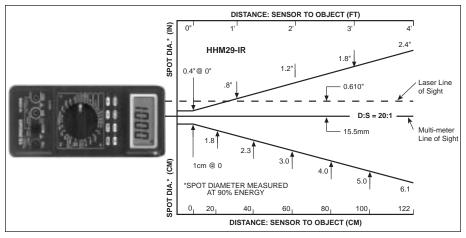
Temperature Range0 to 1000 °F (-18 to 538 °C)
Accuracy
Resolution
Field of view
Spectral Response
Emissivity
Response time
Analog output K type thermocouple, SMP connection
Power
Battery Type Lithium, Eveready Energizer, model L91
Battery life (Lithium) @ 72°F 200 hours , with no Laser sighting
Ambient temperature 7 hours , with Laser sighting
Operating Temperature 0 to 40 °C (32 to 104 °F)
Operating Relative Humidity less than 70% without condensation
Dimensions
(200 x 90 x 59 mm)
Weight 1.3 lbs (600 g)

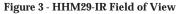
#### \_\_\_\_\_ LASER SIGHTING\_\_\_\_\_

Laser sighting	A Laser Dot
Wavelength (Color)	650-670 nm (Red)
Operating distance	2 to 75 feet
	< 5mW at 75 °F ambient temperature Class IIIa Laser Product
Safety Classification	Class 3A
FDA Classification	Complies with 21 CFR Chapter 1, Subchapter J

Beam diameter	5 mm
Beam Divergence	< 1mrad
Power Switch	Momentary switch
Power Indicator	Red LED in front of the multi-meter
Identification label meter	Located on the bottom of the multi-
Danger & Certification label	Located in front of the multi-meter
Laser Door	Located in front of the multi-meter Rotate to open.

For additional specifications and general information regarding the multi-meter, refer to the User's Guide HHM29.







**Danger & Certification Label** 

# **EMISSIVITY TABLE**

1

Material Emissivity (e)
Aluminum – pure highly polished plate 0.04 – 0.06
Aluminum – heavily oxidized 0.20 – 0.31
Aluminum – commercial sheet
Brass – dull plate 0.22
Brass – highly polished, 73.2% Cu, 26.7% Zn 0.03
<u>Chromium</u> – polished
<u>Copper</u> – polished
<u>Copper</u> – heated at 1110°F (600°C) 0.57
Gold – pure, highly polished or liquid 0.02 – 0.04
Iron and steel (excluding stainless) – polished iron 0.14 – 0.38
Iron and steel (excluding stainless) – polished cast iron 0.21
Iron and steel (excluding stainless) – polished wrought iron 0.28
Iron and steel (excluding stainless) – oxidized dull wrought iron 0.94
Iron and steel (excluding stainless) – rusted iron plate 0.69
Iron and steel (excluding stainless) – polished steel
Iron and steel (excluding stainless) – polished steel oxidized at 1110°F (600°C) 0.79
Iron and steel (excluding stainless) – rolled sheet steel 0.66
Iron and steel (excluding stainless) – rough steel plate 0.94 – 0.97
Lead – gray and oxidized 0.28
<u>Mercury</u> 0.09 – 0.12
Molybdenum filament
<u>Nickel</u> – polished
Nickel – oxidized at 1200°F – 2290°F 0.59 – 0.86
Platinum – pure polished plate 0.05 – 0.10
<u>Platinum</u> – wire
<u>Silver</u> – pure and polished 0.02 – 0.03
Stainless steel – polished
<u>Stainless steel</u> – Type 301 at 450°F – 1725°F 0.54 – 0.63
<u>Tin</u> – bright
Tungsten – filament 0.39
Zinc – polished commercial pure 0.05
Zinc – galvanized sheet 0.23

Metals -

1

Material	Emissivity (a)
Asbestos Board	0.96
Asphalt, tar, pitch	0.95 – 1.00
Brick – red and rough	0.93
Brick – fireclay	0.75
Carbon – filament	0.53
Carbon – lampblack - rough deposit	0.78 – 0.84
Glass - Pyrex, lead, soda	0.85 – 0.95
Marble – polished light gray	0.93
Paints, lacquers, and varnishes - Black matte shellac .	0.91
Paints, lacquers, and varnishes - aluminum paints	0.27 – 0.67
Paints, lacquers, and varnishes - flat black lacquer	0.96 – 0.98
Paints, lacquers, and varnishes - white enamel varnish	0.91
Porcelain – glazed	0.92
Quartz – opaque	0.68 – 0.92
Roofing Paper	0.91
Tape – Masking	0.95
<u>Water</u>	0.95 – 0.96
Wood – planed oak	0.90