FLSC-45/45B
Paddlewheel Signal Conditioner

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General Description

The FLSC-45 or FLSC-45B Flow Signal Conditioner is a DC-powered sinusoidal frequency input to a 4 to 20 mA or 1 to 5 Vdc field selectable output signal conditioner. Either model is capable of directly accepting magnetic pickup inputs such as paddlewheel sensors and turbine meters without amplification, and provides a scaled analog output signal that is compatible with most flow measuring systems and data acquisition computer boards. The input circuitry of the signal conditioner has been designed to condition the low level sinusoidal output from turbine meters and paddlewheel sensors, while rejecting any unwanted noise on the input line. A signal threshold adjustment is provided which allows the user to set the input sensitivity above the ambient noise level, eliminating any false signal on the output.

The output signal is a DC current (4-20 mA) or DC voltage (1-5 Vdc) output which is proportional to flow rate. The unit is powered by a user supplied, filtered DC voltage power supply.

A zero and span potentiometer and range select DIP switch allow easy bench calibration or field adjustment of the analog output from the signal conditioner.

Unpacking

Remove the Packing List and verify that you have received all equipment. If you have any questions about the shipment, please call the Customer Service Department at 1-800-622-2378 or 203-359-1660. On the web you can find us at: omega.com e-mail: cservice@omega.com

When you receive the shipment, inspect the container and equipment for any signs of damage. Note any evidence of rough handling in transit. Immediately report any damage to the shipping agent.

NOTE:

The carrier will not honor any claims unless all shipping material is saved for their examination. After examining and removing contents, save packing material in the event reshipment is necessary.

The following items are supplied in the box:

- FLSC-45 or FLSC-45B Signal Conditioner
- Mounting Plate (attached) FLSC-45 only
- User’s Guide
Mounting - FLSC-45

The FLSC-45 can be mounted using the metal mounting plate attached to the unit. Refer to Figure 1 for mounting dimensions. Note that if needed, Velcro or double-sided tape can be used to secure the transmitter in place.

![Figure 1A. - FLSC-45 Mounting Dimensions, mm (inches)](image)

Mounting - FLSC-45B

The FLSC-45B is mounted by using the internal mounting holes located inside the aluminum enclosure with the lid removed. Refer to figure below for mounting dimensions.

![Figure 1B. - FLSC-45B Mounting Dimensions, mm (inches)](image)
Wiring

<table>
<thead>
<tr>
<th>Sensor Model</th>
<th>Wire Color</th>
<th>FLSC-45 Terminal Connection</th>
<th>FLSC-45B Terminal Connection</th>
</tr>
</thead>
<tbody>
<tr>
<td>FP-5300</td>
<td>Red</td>
<td>1</td>
<td>5</td>
</tr>
<tr>
<td>FP-5301</td>
<td>Black</td>
<td>2</td>
<td>6</td>
</tr>
<tr>
<td>FP-5302</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>FTB100 Series</td>
<td>Black</td>
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<td>5</td>
</tr>
<tr>
<td>FTB200 Series</td>
<td>White</td>
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<td>6</td>
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<tr>
<td>FTB400 Series</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>FP-5200</td>
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<tr>
<td>FP-5201</td>
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</tr>
<tr>
<td>FP-5202</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>FTB-800 Series</td>
<td>Blue</td>
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<td>5</td>
</tr>
<tr>
<td></td>
<td>Clear</td>
<td>2</td>
<td>6</td>
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<tr>
<td>FTB-800 Series</td>
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<td></td>
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<tr>
<td>FP6000</td>
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</tr>
<tr>
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<td>5</td>
</tr>
<tr>
<td>FP5101</td>
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<td>FP51</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>FP-8500</td>
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<td>5</td>
</tr>
<tr>
<td>FP-8501</td>
<td>Black</td>
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<td>6</td>
</tr>
<tr>
<td>FP-8502</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Figure 2. Input Connections to OMEGA™ Sensors

The low voltage lines from the magnetic pickup should be shielded and kept less than ten feet and isolated from relays, solenoids, or other sources of electrical noise. Let the output from the transmitter make the long run.

For FLSC-45 units purchased recently a new surface mount board has been used and the wiring has been changed, See figure 3C for the new wiring scheme.
Signal Threshold Adjustment (SENS)

During calibration and installation, the signal threshold adjustment (refer to Figure 5), should be set to the full (CW) position. This adjustment should only be changed if there is a high noise level on the input, which is causing a false output reading with no flow. Slowly adjust the pot marked “SENS” CCW until the output returns to a zero reading with no flow or input. Note: The transmitter will not operate with the SENS pot in the full CCW position.

Calibration - FLSC-45

Equipment Required

1. 12-32 Vdc power supply (24 Vdc nominal)
2. Sinusoidal Frequency Generator
3. Milliamp/Voltmeter
4. Small common screwdriver (jeweler’s)
5. Small Phillips screwdriver
Calibration Procedure - FLSC-45

1. Remove bottom cover of FLSC-45 to access calibration compartment (see Figure 5B).

2. Connect the power supply, milliamp meter and the frequency generator to signal conditioner as shown in Figure 5A for 4-20 mA or 1-5 Vdc calibration.

3. Determine the maximum volumetric flow rate in GPM, expected by the application. Name this “GPM (Max)".

4. From the calibration constant (or K-Factor) listed on the data sheet for the flow sensor, obtain the frequency corresponding to GPM (Max) using Equation #1 and designate this frequency F (Max).

\[
F (\text{Max}) = \text{K-Factor} \times \text{GPM (Max)}. 
\]

![Figure 5A. FLSC-45 Calibration Setup](image)

![Figure 5B. New FLSC-45 Calibration Setup](image)
5. Set the frequency generator for an output of 0 Hz. Adjust the zero potentiometer (P1) for an output of 4.00 mA or 1.00 Vdc.

6. Set the coarse range adjustment by selecting a switch position on the DIP switch inside the calibration compartment. Set the correct switch position so that the F (Max) falls within the range you select. Refer to Figure 5A for ranges and DIP switch location.

7. Set the frequency generator an output equal to F (Max) and adjust the span potentiometer (P2) for an output of 20.00 mA or 5.00 Vdc.

8. Reinstall top cover of FLSC-45. Calibration is complete.

**Calibration - FLSC-45B**

**Equipment Required**

1. 12-32 Vdc power supply (24 Vdc nominal)
2. Sinusoidal Frequency Generator
3. Milliamp/Voltmeter
4. Small common screwdriver (jeweler’s)
5. Small Phillips screwdriver

**Calibration Procedure - FLSC-45B**

1. Remove top cover of FLSC-45B to access calibration compartment (see Figure 5C).
2. Connect the power supply, milliamp meter and the frequency generator to signal conditioner as shown in Figure 5B for 4-20 mA or 1-5 Vdc calibration.
3. Determine the maximum volumetric flow rate in GPM, expected by the application. Name this “GPM (Max)”.
4. From the calibration constant (or K-Factor) listed on the data sheet for the flow sensor,
Troubleshooting

In case of an inoperable or malfunctioning system, the following procedures can be used to isolate the faulty wiring, printed circuit boards and/or alternate causes. Factory consultation is available to assist in diagnosing problems. Please note that in some cases factory repair can be performed more easily than can be accomplished in the field.

Failure conditions are listed and the possible corrective actions given to eliminate the observed problem.

Proper operation of the FLSC-45 can be assumed when with power applied to the unit, the analog output produces a current output signal of 4-20 mA with a span corresponding to that established by the calibration procedure.

<table>
<thead>
<tr>
<th>OBSERVED CONDITION</th>
<th>CORRECTIVE ACTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A. Analog output with 1. Noise on input. Slowly turn SENS pot CCW (refer to no input Figure 4) until false indication stops. NOTE: In fully CCW position, the unit will not operate. 2. Defective FLSC-45. Repair or replace.</td>
<td></td>
</tr>
<tr>
<td>B. Incorrect zero reading with no flow 1. Verify that power supply voltage is sufficient for the required load resistance. 2. Unit is out of calibration. Recalibrate. 3. Defective FLSC-45. Repair or replace.</td>
<td></td>
</tr>
<tr>
<td>D. No current output at all 1. Power supply is reversed. Check wiring as per wiring installation. 2. Short on flowmeter coil or shield. Replace coil and check wiring. 3. Defective unit. Repair or replace.</td>
<td></td>
</tr>
</tbody>
</table>
Specifications

Accuracy: ±0.1% of full scale ±200 ppm/°C
Repeatability: ±0.025%
Input: Sinusoidal 20 mV p-p min. to 50 V p-p max. (65-7680 Hz)
Response Time: 2 seconds fixed
Output: DC Current (4-20 mA) or DC voltage (1-5 Vdc)

Min. Input Frequency to achieve 20 mA or 5 Vdc Output: 65 Hz
Max. Input Frequency to achieve 20 mA or 5 Vdc Output: 7680 Hz

Power
FLSB-45: 8-32 Vdc for 4-20 mA, 15-32 for 1-5 Vdc @ 20 mA
FLSB-45B: 8-24 Vdc for 4-20 mA, 15-24 for 1-5 Vdc @ 20 mA
Max. Loop Resistance: (Vsupply - 8V)/0.020 A = ohms

Operating Temperature: -10°C to 60°C
Storage Temperature: -20°C to 65°C

Dimensions
FLSC-45: 61 H x 104 W x 25.4 mm D (2.4 x 4.1 x 1”)
FLSC-45B: 65 H x 116 W x 32 mm D (2.6 x 4.6 x 1.3”)

Weight
FLSC-45: 96 g (3.3 oz)
FLSC-45B: 300 g (0.3 lbs)
OMEGA’s policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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