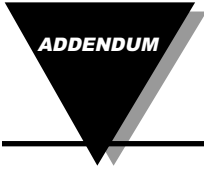


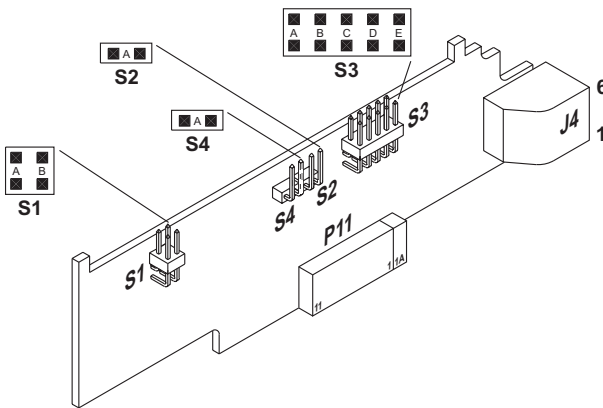
# SERIAL COMMUNICATION OPTION-ADDENDUM

## For the Temperature, Process, Strain, Scale Universal and Rate Meters



This addendum would apply for Section 2.3 in your Serial Communications Operator's Manual.

### Communication Board Hardware Configuration



METER	RS232	RS485	RS485
RJ-12 PIN (J4)		HALF DUPLEX	FULL DUPLEX
6			
5	GND		
4	RX		RX-
3	TX	RX-TX-	TX-
2	RTS	RX+/TX+	RX+
1			TX+

JUMPER	RS232	RS485 HALF DUPLEX	RS485 FULL DUPLEX
S1-A	CLOSE	OPEN	OPEN
S1-B	OPEN	CLOSE	OPEN
S2-A	OPEN	CLOSE	CLOSE
S3-A (CLOSE FOR TERMINAL RESISTOR)	OPEN	*	*
S3-B	OPEN	CLOSE	OPEN
S3-C (CLOSE FOR TERMINAL RESISTOR)	OPEN	*	*
S3-D	OPEN	CLOSE	OPEN
S3-E (CLOSE FOR RTS TRUE)	*	OPEN	OPEN
S4 (CLOSE FOR CONTINUOUS MODE)	OPEN	*	*

Note: \* means optional, select as required.