PHB-90 SERIES PHB-92, 93, 94, 95, 96 pH METERS

Operator's Manual



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- 2. Model and Serial numbers.
- 3. Repair instructions.

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M1209/0990

WARNING

This equipment generates, uses, and can radiate radio frequency energy and if not installed and used in accordance with the instructions manual, may cause interference to radio communications. It has been tested and found to comply with the limits for Class A computing device pursuant to Subpart J of Part 15 of FCC Rules, which are designed to provide reasonable protection against such interference when operated in a commercial environment. Operation of this equipment in a residential area is likely to cause interference, in which case the user at his own expense will be required to take whatever measures may be required to correct the interference.

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Preface

This manual explains the operation of members of the PHB-90 Series, with the exception of the PHB-91. We hope you use this manual both as a guide to understanding the basic operation of the PHB-91 series, with the exception of the PHB-91. We hope you use this manual both as a guide to understanding the basic operation of the PHB-91 series, with the exception of the PHB-91 series in the PHB-91 series in the exception of the PHB-91 series in the PHB-91 se

- •Operations and situations which must be avoided since they may damage the pH meter.
- •Differences between members of the PHB-90 Series
- •The naming and functions of the various parts making up the pH meter and the electrode, and various attachments.
- How to calibrate and conduct measurements.
- •Data memory functions, and transmission to peripheral pH meters through the RS-232C interface.
- The use of the built-in printer.
- Daily care of the pH meter.
- Simple troubleshooting.
- Additional information helpful for conducting more accurate and efficient pH measurements.

First of all, please read the sections dealing with forbidden operations, and descriptions of the parts of the pH meter. After this, try testing samples according to the procedure shown in the manual. The pH meter is extremely easy to use, and we feel sure that users will become accustomed to its operation very quickly.

However, instructions for assembling the electrode stand, connecting the electrode to the meter and loading printer paper in the printer are only given in the first chapter; see this chapter for a description of these procedures.

This manual used several marks in the text so that the descriptions will be easy to understand. The meanings of the marks is stated below.



Shows the page no. and item which should be referred to in relation to the contents of the description.



Carries a caution or comment related to the procedure for parameter settings, calibrations, measuring and so on.



States the key operations and other procedures that should be performed when stopping during an operation or shifting to another operation related to the procedure for parameter settings, calibrations, measuring and so on.

Input Error

Shows the key operations when a value is erroneously input.



States the operating procedure and cautions when there are other measures for calibration and measuring.



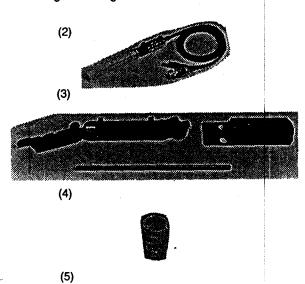
This mark is used on the page that describes the RS-232C interface. This indicates that when the command format explanation cannot fit on one line due to space, the command format is continued on the next line.



The mark, which is written on the display, shows that the part surrounded by it is flickering.

CHECKING CONTENTS

The system package contains the following accessories. Check that none of the items listed below is missing or damaged.



(6)

(7)

1. pH Meter	1 set
2. Electrode	1 pc
For PHB-92 to PHB-95	
PHE-9820 electrode with	
. 3 ft. cable	
For PHB-94	
PHE-9821 electrode with	
3 ft. cable	
3. Electrode Stand	1 set
4. Polyethylene Beaker, 50ml	3 pcs
5. Reference Solution 250 ml	1 bottle
6. Grounding Wire	1 pc
7. Printer paper, PHB-95, 96	5 rolls
8. Instruction Manual	1 copy
AC Adaptor	1 pc.

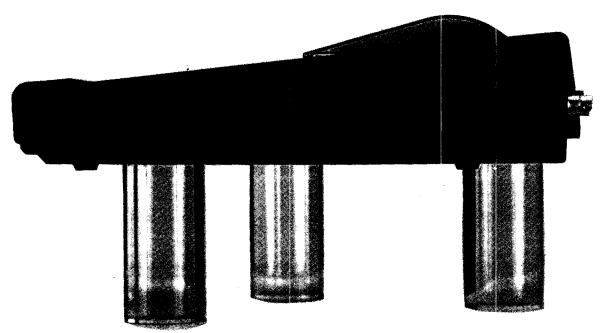
SITUATIONS TO BE AVOIDED

- •Do not allow water or other liquids to come in contact with the main body of the pH meter. Liquids can damage the instrumentation. To clean the pH meter, wipe with a soft cloth such as silicon cloth. Do not use solvents such as thinner.
- •Do not touch electrode and pH meter connectors with dirty hands, or allow them get wet. High insulation is required for the electrode connectors and the ph meter. If they are dirtied or come in contact with water, these insulating properties may deteriorate, causing unstable readings, or erroneous measurements. In certain situations the electrode itself may suffer irreparable damage.
- •Do not hit the electrode.

The tip of the electrode is a thin glass membrane, so it must be handled with care. If it is knocked against a hard object or handled in a rough manner, it may break or crack, making measurements and calibration impossible.

The electrode cap should always be attached when the electrode is not in use.

- •Do not use the pH meter in the following situations:
- -where ambient temperature is outside the range 5-45°C;
- -in dusty places;
- -in humid places;
- -in places subject to strong vibration;
- -near a large electric motor or transformer;
- -in places subject to corrosive gases.
- •Do not subject the pH meter to shock.
- •Do not operate the switches with a hard object such as a pencil or metal rod.
- •When not using the adaptor, remove it from the power outlet.



This chapter is intended for those using a pH meter for the first time. It explains the initial preparations which must be made before beginning measurements, such as assembling the electrode stand, and loading the printer paper, and then explains the procedure for conducting calibration with standard buffers and making pH measurements.

The best shortcut to mastering the operation of an instrument is to actually use it. Prepare the electrode and printer, then conduct calibration and measurements as shown in this chapter.

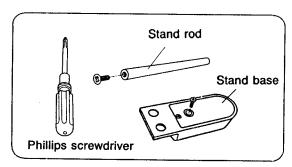
Note that since this chapter is primarily for the purpose of getting accustomed to the basic operation of the pH meter, more advanced techniques have been intentionally omitted. If, while working through this chapter, a switch or key not explained is accidentally operated, turn the pH meter OFF, then start the whole procedure over again.

BASIC TUTORIAL

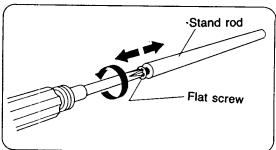
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Step 1: Assembling Electrode Stand

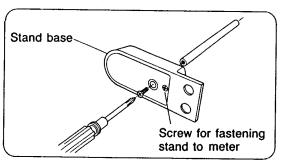
The first step is to assemble the electrode stand, and attach it to the side of the meter.



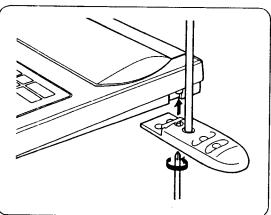
1. Open the plastic bags containing the stand base, the stand rod, and the electrode arm.



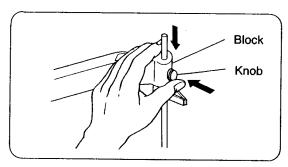
2. Remove the flat screw from the stand rod.



3. Screw the stand rod firmly to the stand base.

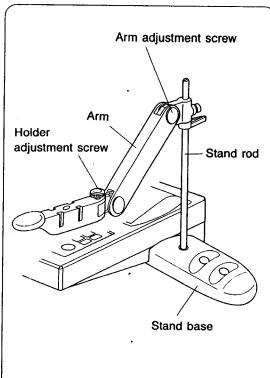


Attach the stand base to either side of the meter. The diagram shows the stand base being attached to the right side of the meter.



Loosen the knob on the swivel part of the arm and, while pressing the knob, insert the stand rod into the round hole on the electrode arm block.

The electrode arm can be adjusted to the desired height by moving it while adjusting the knob



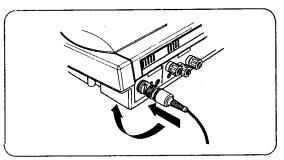
Adjust the vertical and horizontal tension of the arm with the two larger adjustment screws.

NOTE:

When moving the device, tighten the fastening screw so the arm does not swing around.

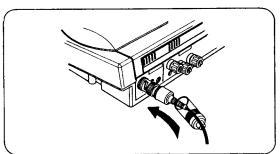
Step 2: Attaching the Electrode

When connecting the electrode to meter, be sure no to get any connectors wet, or touch them with dirty hands.

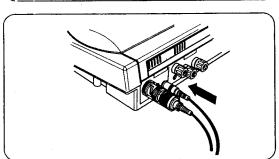


Electrode Connector (CE)

 Place the CE connector over the receptor on the main unit, making sure the grove in the connector slides over the small knob on the receptor. Do not push the connector without first making sure the knob and grove are properly aligned.
 Rotate the connector clockwise in the direction of the groove. Do not force the connector against direction of the groove.

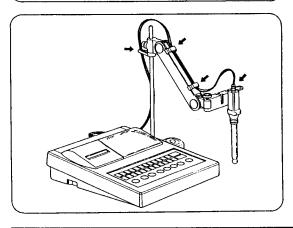


2. Place the protective cover over the connector.



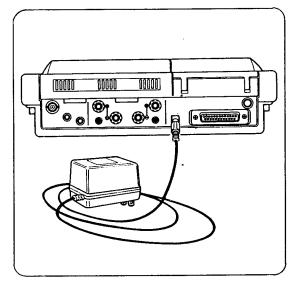
Temperature Connector (T)

3. Insert the connector securely in the input jack marked on the main unit.



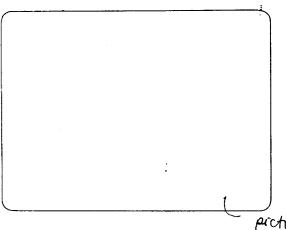
4. Feed the lead wire along the arm as shown. Hold down the holder section and insert the electrode into the holder.

Step 3: Attaching AC Adaptor



The pH meter operates on direct current. Connect the AC adaptor.

Step 4: Turning Power ON

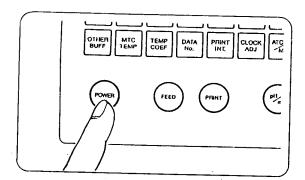


1. Immerse the electrode in tap water.

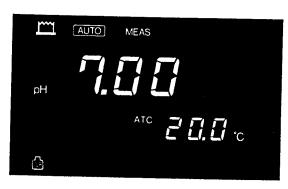
NOTE:

If the power supply is turned on after the electrode has been left in the open air, ERR 1 (pH over range) will be displayed.

proture missing



2. Press POWER to turn ON.

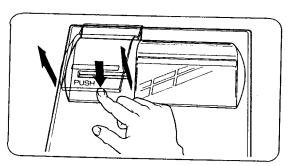


3. After POWER has been pressed, the display will read something similar to the diagram, and the printer head will move to the starting (leftmost) position, if your pH meter is PHB-95 or PHB-96.

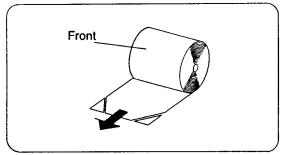
Arbitrary values will be displayed for the pH value and the temperature.

Step 5: Setting Printer Paper PHB-95 PHB-96

The built-in printer is not loaded with paper at the time of purchase. Load the paper roll according to the following procedure.



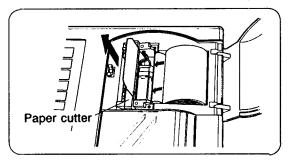
1. Open the printer cover by lightly pressing the area marked PUSH to release the catch.



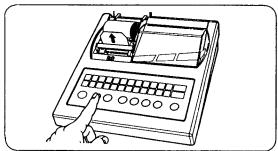
2. Cut the printer paper as shown in the figure.

NOTE:

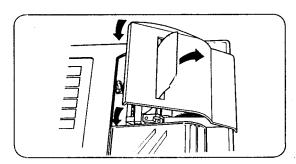
The paper used in the printer has a thermosensitive coating. This thermosensitive surface must face the print head.



 Slide the end of the printer paper into the printer as shown, and when the end reappears in front of the paper cutter, pull it out a little.



4. Press the FEED key until about an inch of paper emerges from the printer.



5. Pass the end of the printer paper through the slit in the printer cover, then close the cover.

NOTES:

- Use the recommended printer paper PHB-90-RP.
- Do not use the printer without any paper.

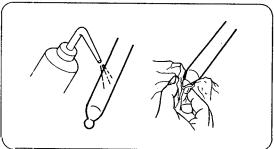
Step 6: Standard Buffer Calibration

From this point we start actual operation. In the examples below, calibration is conducted with standard buffers of pH 7 and pH 4. The temperature of the reference solution will be displayed for the temperature value, and pH value will be displayed according to appended table on page 111 in response to that temperature. In the display described below, pH value is displayed for 25°C.

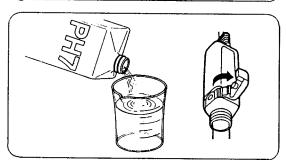


Press the CLR key-together with the ►CAL
 Key to delete any previous bottle marks. (This step is not necessary if the CLR bottle mark is already display.)

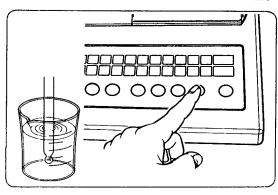
The display and values will not change when the key is pressed.



Rinse the electrode, including the liquid junction, throughly in distilled or deionized water, then wipe dry with filter paper or tissue paper.



 Pour pH 7 buffer into the polyethylene beaker.
 Open the rubber cap of the reference solution filling port. (This inlet should be left open while calibrations are being carried out.)



Immerse the electrode in pH 7 buffer and press CAL.

M-1207

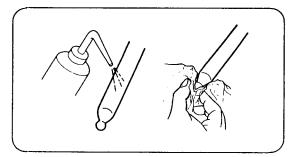


5. ►CAL will be displayed, MEAS will disappear, and AUTO will flash until readings stabilize.

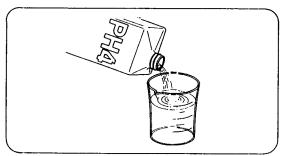


6. When readings stabilize, the indicated value will be displayed, AUTO will stop flashing, HOLD will be displayed, and the bottle mark indicating the pH 7 buffer will be displayed. (If the meter has a built-in printer, the calibrated value will be printed out.)

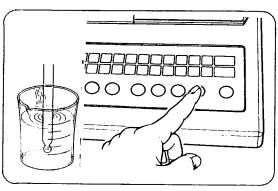
Two digits are displayed past the decimal point during stabilizing of the readout. When automatic calibration is completed, the readout displays three digits.



7. The meter is now ready to calibrate using the pH 4 standard buffer. Rinse the electrode, including the liquid junction, once more in distilled or deionized water, then wipe dry with filter paper or tissue paper.



8. Pour pH 4 buffer into the polyethylene beaker.



9. Immerse the electrode in the standard buffer and press CAL.

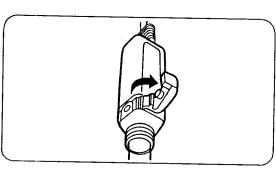


10. ►CAL will be displayed, and AUTO will flash until reading stabilize.

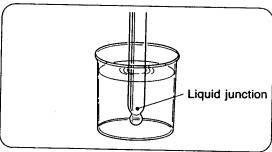


- 11. When readings stabilize, AUTO will stop flashing, HOLD will be displayed, and the bottle mark indicating the pH 4 buffer will be displayed. (If the meter has a built-in printer, the calibrated value will be printed out.)
 - Calibration using standard buffers of pH7 and ph3 is now complete. Two bottle marks indicating the standard buffers used will be displayed.

Step 7: Measuring pH



 Open the rubber cap of the reference solution filling port. (This inlet should be left open while measurements are being carried out.)



Prepare a quantity of sample solution sufficient to cover the liquid junction, then place the electrode in the sample.

Setting Keys

FUNCTIO	The seven square keys discus key is pressed. If Function is p	sed below ressed, an	become operational only after the FUNCTION LED lights up.
OTHER BUFF	Sets the calibrated value when using a buffer other than pH 2, 4, 7, 10, or 12.	ATC MTC	Changes between automatic temperature compensation (ATC) using the temperature sensor,
MTC TEMP	Sets the temperature when conducting temperature compensation in manual mode.		and manual temperature compensation (MTC) using a preset temperature value.
TEMP COEF	Sets temperature coefficient of sample.	CLOCK	Changes display to clock mode.
CLOCK	Sets month, day, hour, and minute.	OTHER CAL	Starts calibration with a buffer other than pH 2, 4, 7, 10, and 12.
	(MTC) [°C] —Other buffer pl —Sample tempe	r manual to H value rature coef	emperature compensation
ENT	Enters the values specified by the	he above k	eys.

Reading Display

The PHB-90 Series uses a large, fluorescent light tube display. In addition to measured pH values, such things as the solution temperature at measurement, and various marks indicating pH meter status are also displayed.

Flashing letters and numbers on the display indicate that the meter is waiting for the input of new numerical values.



MEAS ►CAL ◀

Indicates the pH meter is at present calibrating or measuring. MEAS indicates measuring, ▶CAL calibrating.

AUTO HOLD

Indicates whether auto-hold mode or manual mode has been selected. If AUTO is on, the unit is in auto-hold mode; if AUTO is off, the unit is in manual mode.

When calibration or measurements are carried out in the auto-hold mode,

AUTO will flash on and off until the electric potential has stabilized, whereupon AUTO will stop flashing, and HOLD will be displayed.



This section of the display shows the following values.

Measured value [pH, mV] Hour, minute Other buffer [pH] Temperature coefficient [pH/°C]



This section of the display shows the following values.

No. of data being stored; Error no.

ATC BBB.c

This section of the display shows the following values.

Temperature at measurement [°C]
Temperature compensation value set in manual mode (MTC) [°C]
Month, day

ATC and MTC indicate whether temperature compensation is in automatic mode (ATC) or manual mode (MTC). When in manual mode, MTC will flash on and off while the temperature compensation value is being entered.





Indicates calibrated values have been canceled.

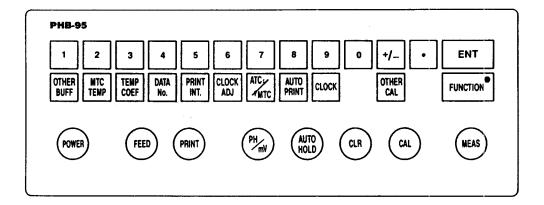
KEYS AND DISPLAY PHB-95

The diagram below shows the layout of the keypad on the PHB-95 front panel.

When a key has been pressed and is functional, a single beep will sound.

When a key has not been accepted, three beeps will sound.

When an error has occurred and the error number has been displayed, two beeps will sound.



Operation Keys



Turns meter ON and OFF.



Erases the calibrated values and any data in the memory.



Feeds printer paper. Paper is fed while this key is pressed.



Starts calibration with standard buffers (pH 2, 4, 7, 10, or 12).



Prints calibrated or measured values.



Starts measurement.

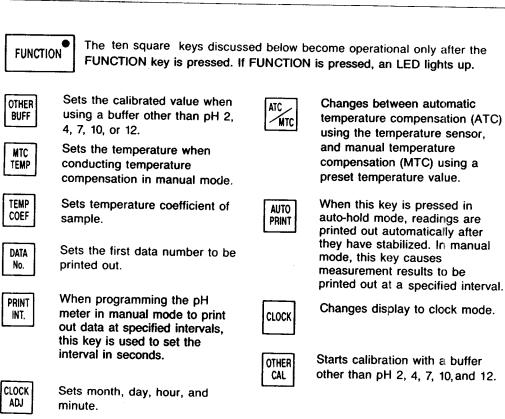


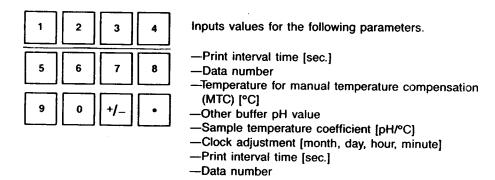
Tells pH meter to display measured values in pH or mV.



Tells pH meter to conduct calibration or measurements in Auto-Hold mode or Manual mode.

Setting Keys





Enters the values specified by the above keys.

ENT

Reading Display

The PHB-90 Series uses a large, fluorescent light tube display. In addition to measured pH values, such things as the solution temperature at measurement, and various marks indicating pH meter status are also displayed.

Flashing letters and numbers on the display indicate that the meter is waiting for the input of new numerical values.





Indicates that calibrated values and measurements will be printed out automatically.

MEAS ► CAL ◀

Indicates the pH meter is at present calibrating or measuring MEAS indicates measuring, ▶CAL calibrating.

AUTO HOLD

Indicates whether auto-hold mode or manual mode has been selected. If AUTO is on, the unit is in auto-hold mode; if AUTO is off, the unit is in manual mode.

When calibration or measurements are carried out in the auto-hold mode,

AUTO will flash on and off until the electric potential has stabilized, whereupon AUTO will stop flashing, and HOLD will be displayed.



This section of the display shows the following values.

Measured value [pH, mV] Hour, minute Other buffer [pH] Temperature coefficient [pH/°C] Print out interval [sec.]

N ERR EE

This section of the display shows the following values.

No. of data being stored; Error no.;

Sec.:

Printed data no.

ATC 1. 8. 8. 8. 0

This section of the display shows the following values.

Temperature at measurement [°C]
Temperature compensation value set in manual mode (MTC) [°C]
Month, day

ATC and MTC indicate whether temperature compensation is in automatic mode (ATC) or manual mode (MTC). When in manual mode, MTC will flash on and off while the temperature compensation value is being entered.

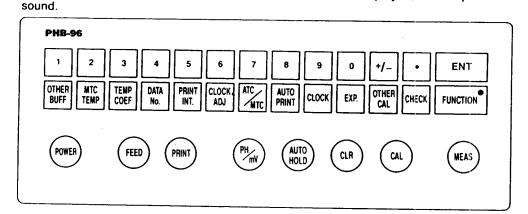
2 4 7 10 12 Indicates the Standard buffers used in calibration.



Indicates calibrated values have been canceled.

KEYS AND DISPLAY PHB-96

The diagram below shows the layout of the keypad on the PHB\(\subseteq\) 6 front panel. When a key has been pressed and is functional, a single beep will sound. When a key has not been accepted, three beeps will sound. When an error has occurred and the error number has been displayed, two beeps will



Operation Keys



Turns meter ON and OFF.



Erases the calibrated values and any data in the memory.



Feeds printer paper. Paper is fed while this key is pressed.



Starts calibration with standard buffers (pH 2, 4, 7, 10, or 12).



Prints calibrated or measured values.



Starts measurement.



Tells pH meter to display measured values in pH or mV.



Tells pH meter to conduct calibration or measurements in Auto-Hold mode or Manual mode.

Setting Keys

The twelve square keys discussed below become operational only after the **FUNCTION** FUNCTION key is pressed. If FUNCTION is presse, an LED lights up. Changes between automatic Sets the calibrated value when OTHER temperature compensation (ATC) using a buffer other than pH 2, MTC BUFF using the temperature sensor, 4, 7, 10, or 12. and manual temperature Sets the temperature when MTC compensation (MTC) using a conducting temperature **TEMP** preset temperature value. compensation in manual mode. When this key is pressed in TEMP Sets temperature coefficient of **AUTO** auto-hold mode, readings are COEF PRINT sample. printed out automatically after they have stabilized. In manual Sets the first data number to be DATA mode, this key causes No. printed out. measurement results to be printed out at a specified interval. When programming the pH **PRINT** meter in manual mode to print INT. Changes display to clock mode. out data at specified intervals. CLOCK this key is used to set the interval in seconds. Increases accuracy of EXP. displayed readings to 1/1000 CLOCK Sets month, day, hour, and pH, or 1/10 mV. ADJ minute. Starts calibration with a buffer OTHER other than pH 2, 4, 7, 10, and 12. CAL Checks the operation of CHECK hardware. Inputs values for the following parameters. -Temperature for manual temperature compensation (MTC) [°C] -Other buffer pH value -Sample temperature coefficient [pH/°C] 9 -Clock adjustment [month, day, hour, minute] -Print interval time [sec.] -Data number Enters the values specified by the above keys. **ENT**

Reading Display

The PHB-96 uses a large, fluorescent light tube display. In addition to measured pH values, such things as the solution temperature at measurement, and various marks indicating pH meter status are also displayed.

Flashing letters and numbers on the display indicate that the meter is waiting for the input of new numerical values.





Indicates that calibrated values and measurements will be printed out automatically.

MEAS ► CAL ◀

Indicates the pH meter is at present calibrating or measuring. MEAS indicates measuring, ▶CAL calibrating.

AUTO HOLD

Indicates whether auto-hold mode or manual mode has been selected. If AUTO is on, the unit is in auto-hold mode; if AUTO is off, the unit is in manual mode.

When calibration or measurements are carried out in the auto-hold mode,

AUTO will flash on and off until the electric potential has stabilized, whereupon AUTO will stop flashing, and HOLD will be displayed.



This section of the display shows the following values.

Measured value [pH, mV] Hour, minute Other buffer [pH] Temperature coefficient [pH/°C] Print out interval [sec.]



This section of the display shows the following values.

No. of data being stored;

Error no.;

Sec.;

Printed data no.

ATC | B B B ...

This section of the display shows the following values.

Temperature at measurement [°C] Temperature compensation value set in manual mode (MTC) [°C] Month, day

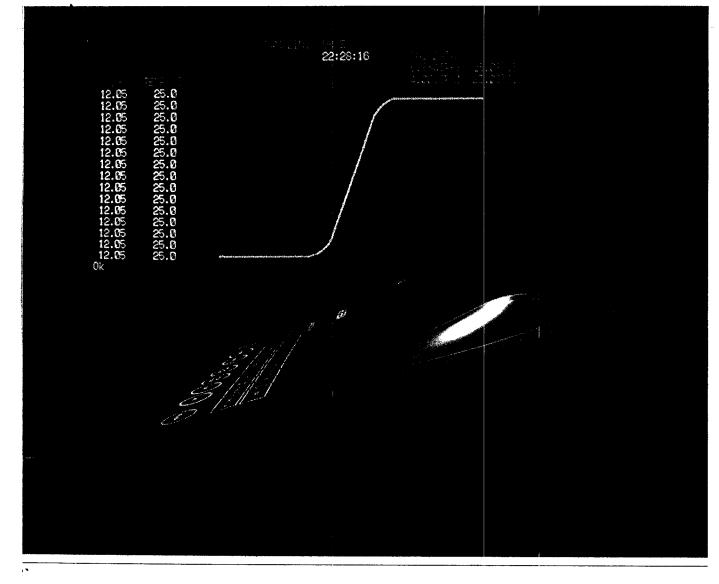
ATC and MTC indicate whether temperature compensation is in automatic mode (ATC) or manual mode (MTC). When in manual mode, MTC will flash on and off while the temperature compensation value is being entered.



calibration.



Indicates calibrated values have been canceled.



SETTING CONDITIONS

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CLOCK AND CALENDAR PHB-94 PHB-95 PHB-96

The pH meter has a built-in clock, enabling the time and date to be printed out together with measured data. Before using the pH meter for the first time, it is necessary to set the clock. An internal battery keeps clock and calendar settings current, so there is no need to reset the clock every time power is turned back on.

FUNCTION

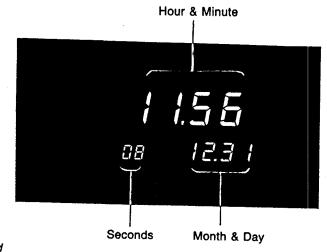
1. Press FUNCTION (LED lights).

CLOCK

2. Press CLOCK. The display will show the time, as shown in the diagram below.



To escape from this display, press the **pH/mV** key.



Setting Data and time (From 11:56, December 31 to 18:25, March 8)

> CLOCK ADJ

3. Press CLOCK ADJ.

The digits indicating seconds will be reset to 00, and the first digit of the month (in this case "1") will flash.





To cancel this operation: Press ENT.

Setting the Month

0

3

8

8

4. Enter the month(in this case"03") with the numerical keys. 12 will be replaced by 3, and the first digit of the day (in this case "1") will flash.

Input Error

If a value is erroneously input: Press CLOCK ADJ and then input the correct value.



Although the month was entered as 03, only 3 is displayed.

NOTE:

It is always necessary to input two digits for the month, January through September must be preceded by 0.

Setting the Day

5. Enter the day (in this case "08") with the numerical keys. 31 will be replaced by 08, and the first digit of the hour (in this case "1") will flash.

Input Error

If a value is erroneously input: Press CLOCK ADJ and then input the correct value.



Setting the Hour

6. Enter the hour (18, since the device uses the 24-hour If a value is erroneously clock) with the numerical keys. 11 will be replaced by 18, and the first digit of the minutes (in this case, 5) will begin to flash.

Input Error

input: Press CLOCK ADJ and then input the correct value.



Setting the Minutes

2 | 5

7. Enter the minutes (in this case "25") with the numerical keys 56 will be replaced by 25, and the display will stop flashing.



Input Error

If a value is erroneously input: Press CLOCK ADJ and then input the correct value.

ENT

8. Press ENT. The time is entered.



To end this setting: Press FUNCTION (The LED goes out)

NOTES:

- Initially the clock does not adjust for leap years, so the clock must be set on the first February 29.
 After it has been set once, it will adjust for successive leap years automatically.
- •Time must correspond to 24-hour clock

OTHER BUFFERS pH VALUE [PHB-94] PHB-95] PHB-96

It is possible to specify one buffer having a pH other than 2, 4, 7, 10, or 12.

Specifiable range: 0.000-14.000.

Changing pH from 9.180 to 12.454



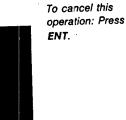
For mode details, refer to "CALIBRATION" on p.54.

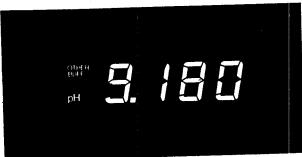
FUNCTION

1. Press FUNCTION. (LED lights).

OTHER BUFF

2. Press OTHER BUFF. The OTHER BUFF and the current pH value will flash.





2

5

3. Enter the pH value with the numerical keys. There is no need to erase the previous setting beforehand; it will be erased as the new value is entered.



Input Error

If a value is erroneously input: Press OTHER BUFF and then input the cornect value.

ENT

4. Press ENT.

The value entered with the numerical keys will be sent to the internal memory as the pH data for the calibration buffer. The display will be held in stasis for two seconds, and the pH value shown, and then the screen will change to the display shown before the mode was initiated.



To end this setting: Press FUNCTION (The LED goes out.)

MANUAL TEMPERATURE COMPENSATION PHB-94 PHB-95 PHB-96

The PHB-90 Series features both automatic and manual temperature compensation. Automatic temperature compensation (ATC) utilizes the thermistor, and manual temperature compensation (MTC) refers to temperature compensation conducted according to a temperature value for the sample. In the letter case, it is necessary to set a temperature value.

Specifiable range: 0.0-100.0°C

Changing the temperature from 22.0°C to 32.5°C



1. Press FUNCTION. (LED lights):



Press MTC TEMP.MTC and the present temperature will flash.

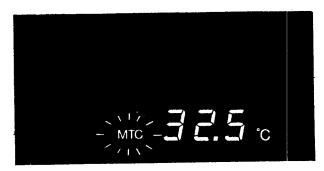


3 2



Enter the new temperature value (32.5°C) with the numerical keys.

There is no need to erase the previous setting beforehand; it will be erased as the new value is entered.





To cancel this operation: Press ENT.



If a value is erroneously input: Press MTC TEMP and then input the correct value.



If a value outside this range is entered, three beeps will sound, and the input value will be ignored. **ENT**

4. Press ENT.

The value entered with the numerical keys will be the To end this setting: new temperature compensation value. MTC will stop flashing.

Press FUNCTION (The LED goes out.)

NOTES:

• Entered values will be converted to the nearest single decimal place.

e.g.
$$7.05 + ENT \rightarrow 7.1$$

• Entered values less than 1 not preceded by "0" will be automatically displayed as preceded by "0".

e.g.
$$.8 + ENT \rightarrow 0.8$$

• Entered values will automatically be displayed to one decimal place.

TEMPERATURE COEFFICIENT PHB-94 PHB-95 PHB-96

The pH value to be measured will vary according to the temperature. Moreover, the degree of variation will differ with the properties of the sample. When the measurement temperature varies, you may use the temperature calculation function to project the pH value at 25°C. Calculation Formula:

$$pH_{25} = pH_t - \alpha(t - 25)$$

where,

pH₂₅: pH value at 25°C pH_t: pH value at t°C

 α : temperature coefficient (pH/°C)

t : sample temperature (°C)

(in manual temperature compensation mode, t becomes the specified value)

Below is the procedure for difining α in the above equiation.

Specifiable range: -0.100 to 0.100

Changing the value from 0.037 to -0.054

FUNCTION

1. Press FUNCTION. (LED lights).



Press TEMP COEF. The TEMP COEF and the current temperature coefficient will flash.



Ů

To cancel the procedure in flashing mode: Press ENT.

+/_ 0

0

 Enter the temperature coefficient with the numerical keys.
 There is no need to erase the previous setting **(**

There is no need to erase the previous setting beforehand. It will be erased as the new value is entered.

If a value outside this range is entered, three beeps will sound, and the input value will be ignored.

5



Input Error

If a value is erroneously input: Press TEMP COEF and then input the correct value.

ENT

4. Press ENT.

The value entered with the numerical keys will be set as the new temperature coefficient. The display will be held in stasis for two seconds, and the temperature coefficient shown.

The **TEMP COEF** will stop flashing, and the pH value calculated using the new temperature coefficient will be displayed.

t's

To end this setting: Press FUNCTION (The LED goes out)

NOTES:

• Entered values less than 1 not preceded by "0" will be automatically displayed as preceded by "0".

e.g. $.038 + ENT \rightarrow 0.038$

• Entered values will automatically be displayed to three decimal places.

e.g. $0.04 + ENT \rightarrow 0.040$

 To cancel the temperature conversion, set the temperature coefficient to 0.000

DATA NUMBERS PHB-95 PHB-96

In order to manage measurement data more easily, it is possible to assign printed data with a serial number. The data number will increase by one increment for each measurement. The starting number must be an integer. Specifiable range:

> 1-99 (to define serial number printout) (to cancel serial number printout)

Changing the starting number (from 61 to 1)



1. Press FUNCTION (LED lights).



2. Press DATA NO. The DATA and the current starting number will flash.



To cancel the procedure during operation: Press ENT.



3. Enter the starting number (1) with the numerical keys. There is no need to erase the previous setting beforehand; it will be erased as the new value is entered.



If a value outside this range is entered, three beeps will sound, and the input value will be ignored.



ENT



4. Press ENT. The value entered with the numerical keys will be set To end this setting: as the new starting number. The display will be held in stasis for two seconds, and the starting number shown, and then the screen will change to the display shown before the mode was initiated.

Press FUNCTION . (The LED goes out)

PRINTING INTERVAL PHB-95 PHB-96

If Auto-Print is selected in the manual mode, measurement data will be printed out automatically at a specified interval.

Specifiable range: 10-19999

Changing 90 sec. to 12 sec



1. Press FUNCTION. (LED lights).



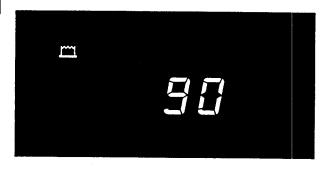
Refer to "Interval Printing" on p.70.



2. Press PRINT INT. The mark and the current print interval will be displayed and flash.



To cancel the procedure during operation: Press ENT.

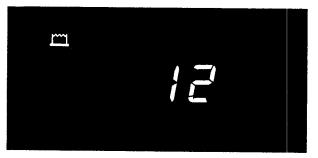


2

3. Enter the print interval 12 using the numerical keys. There is no need to erase the previous setting beforehand; it will be erased as the new value is entered.



If a value is erroneously input: Press PRINT INT. and then the correct value.



If a value from 0 to 9 is entered, interval-print will not be carried out. If any other value outside this range is entered, three beeps will sound, and the input value will be ignored.

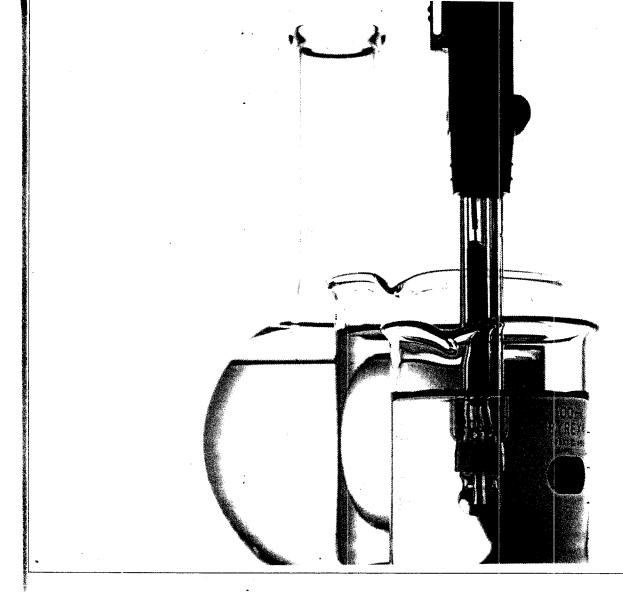
ENT

4. Press ENT.

The value entered using the numerical keys will be the new print interval. The display will be held in stasis for two seconds, and the temperature coefficient shown, and then the screen will change to the display shown before the mode was initiated.

To end this setting: Press FUNCTION. (The LED goes out.)

The mark will stop flashing.



CALIBRATION AND MEASUREMENT

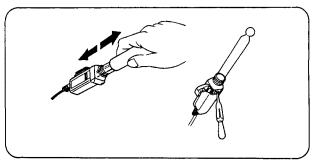
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PREPARATION

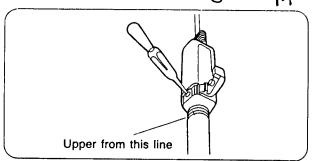
Electrode

When the electrode is used for the first time, follow the preparation procedure given below.

1. Remove the electrode cap and open the rubber cap of the reference solution filling port, then remove the old reference solution.



2. Add fresh reference solution until it reaches the line on the electrode cap. Reference solution should be 3.33 mKCl.



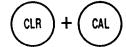
3. Rinse the electrode, including the liquid junction, thoroughly in deionized or distilled water, then wipe dry with filter paper or tissue paper.

NOTE:

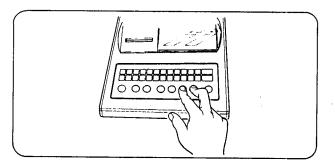
If the responsive glass membrane is dry, soak it in buffer 4.0 or 7.0 least 8 hours before attempting to use the pH meter.

Erase the previous Calibrated values

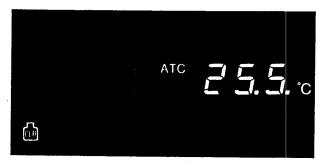
Erase the previous calibrated values. All values are delete at once; it is not possible to specify individual values.



 Press CLR together with CAL.
 If CAL and then CLR are pressed, the commands are not accepted.



2. All calibrated values in memory will be erased, the bottle marks indicating the calibrated values will disappear from the screen, and the mark will be displayed.

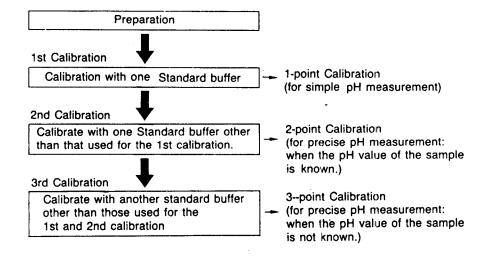


Load the Printer Paper PHB-95 PHB-96

If you have model PHB-95 or 96, load the printer paper as described on Pages 10-11.

CALIBRATION

The pH meter can conduct 1-point, 2-point or 3-point calibration, using a total of six types of standard buffer: the memorized standard buffers, and a further buffer defined using the Other Buffer function. For simple measurements, 1-point calibration is sufficient, but for more accurate measurements, 2-point or 3-point calibration becomes necessary.



NOTE:

When performing the 2nd and 3rd calibrations, if calibrated again using the same standard chemicals used for the 1st and 2nd calibration, the calibration values for each will be changed.

Calibrations modes

The following two modes are available for calibration.

Auto-Hold Mode: Calibration is carried out automatically after the meter has

judged that electrode potential has stabilized.

Manual Mode : Calibration carried out automatically after user has judged

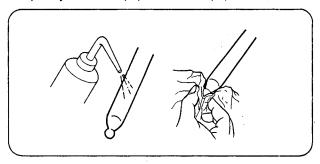
that electrode potential has stabilized.

Calibration in Auto-Hold Mode

1st Calibration

Check that AUTO is displayed. If not, press AUTO HOLD to display AUTO Calibration procedure is given below.

1. Rinse the electrode, including the liquid junction, thoroughly in deionized or distilled water, then wipe dry with filter paper or tissue paper.



- 2. Open the rubber cap of the reference solution filling port. This port should be left open during calibration.
- 3. Immerse the electrode into the standard buffer to be calibrated, and press CAL. ▶CAL will be displayed, and AUTO will flash until readings stailize.



To cancel calibration after pressing CAL, press CAL again.



4. When readings stabilize, the calibrated value will be displayed, and printed out when \square is displayed. AUTO will stop flashing, and HOLD and the bottle mark of the buffer used will be displayed (Models PHB-92, PHB-93 and PHB-94 are not fitted with printer).



Calibration with 1st buffer is now complete.

2nd and 3rd Calibration

Repeat the procedure for calibration with 1st buffer using a different buffer.

NOTES:

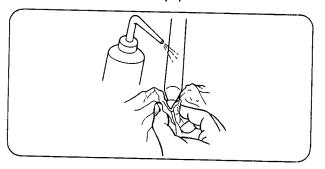
- •If any of errors ERR 4, ERR 5, or ERR 6 are generated during calibration, refer to "Troubleshooting with Error Numbers" (p.83)

 These errors relate to electrode malfunction, and although calibration will be carried out regardless of the error message, the resultant calibrated value may be inaccurate.
- •When using a standard buffer of pH other than 2, 4, 7, 10, or 12, press OTHER CAL instead of CAL. For more information, refer to "Calibration with Standard buffers having pH Values Other than 2, 4, 7, 10, and 12" on p.58.
- •If calibration is attempted with 4 or more buffers an error is generated, and ERR 8 is displayed.
- •If calibration is conducted with a buffer which has already been used, the latter calibration will be stored in memory.
- •Recalibration cannot be conducted after it has shifted from calibration mode to measurement mode. In this case, clear the calibration value presently stored, and start calibration again.

Calibration in Manual Mode

1st Calibration Check that AUTO is not displayed. If it is, press AUTO HOLD and select the manual mode (AUTO will stop being displayed).

> 1. Rinse the electrode, including the liquid junction, thoroughly in distilled or deionized water, then dry with filter paper or tissue paper.



2. Open the rubber cap of the reference solution filling port. This port should be left open during calibration.



3. Immerse the electrode into the standard buffer to be calibrated, then after readings have stabilized, press CAL (►CAL will be displayed).



To cancel calibration after pressing CAL, press CAL again.



4. Calibration will be carried out immediately after CAL is pressed, the calibrated value will be printed out (when is displayed), and the bottle mark of the buffer used will be displayed. Note that displayed readings will be held in stasis for two seconds after CAL is pressed.



Once calibration is completed, and measurements have been started with MEAS, CAL will no longer respond. This is to protect the calibrated values. To restart calibration, it is necessary to erase the calibrated values first,



Calibration with 1st buffer is now complete.

2nd and 3rd Calibration

Repeat procedure for calibration with 1st buffer using different buffers.

NOTES:

- If calibration is conducted with a reagent which has already been used, the latter calibration will be stored in memory.
- If any of errors ERR 4, ERR 5, or ERR 6 are generated during calibration, refer to "Troubleshooting with Error Numbers" (p.83) before recalibrating.



Calibrating with Standard Buffers having pH Values Other than 2, 4, 7, 10, and 12

PHB-94 PHB-95 PHB-96

It is possible to specify one (and only one) solution having a pH value other than 2, 4, 7, 10, and 12 for use The method for in calibration. In this case, OTHER CAL is used.



specifying a different buffer is given in the section entitled "OTHER BUFFERS pH VALUE" on page 43.



The procedure in both auto-hold and manual modes is almost the same as that used when setting buffer of pH 2, 4, 7, 10, or 12, the only difference being that OTHER CAL is pressed instead of CAL..

It is possible to include the user-specified buffer in 2-point and 3-point calibrations in combination with buffers of pH 2, 4, 7, 10, and 12.

NOTES:

•In contrast to the standard buffers of pH2, 4, 7, 10, and 12, the other buffer can calibrate only using a pH value that corresponds to a certain temperature.

Therefore, when calibrating and measuring with the other buffer, measure at the same temperature as when calibrating.

When the temperatures at calibration and measuring are different, a deviation will be produced in the measuring result. In such a case, recalibrate with the other buffer by matching the measuring sample temperature again.

 When setting the other buffer, 0 is automatically input for the third digit below the decimal point.

MEASUREMENTS

In addition to normal measurement, it is possible to use the temperature coefficient to convert pH changes caused by temperature to the standard pH and then conduct measurements.

Two Measuring Modes

It is possible to take measurements in tw modes.

Choose the appropriate mode according to the sample or measurement conditions.

Auto-Hold Mode

The pH meter judges whether the electrode potential has stabilized, and then holds the measured value.

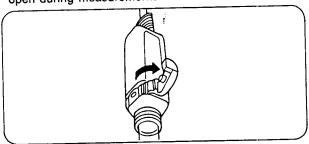
Manual Mode

Measured values are displayed in succession.

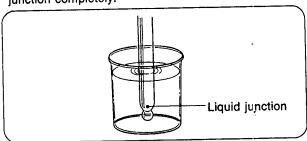
Before Measuring

In order to conduct accurate pH measurements, it is necessary to be well acquainted with the operation, and to use the electrode (which is placed in direct contact with the sample solution) correctly. When making measurements, be sure of the following points.

•Leave the rubber cap of the reference solution filling port on the electrode open during measurements.



•Dip the electrode in the sample solution deep enough to cover the liquid junction completely.



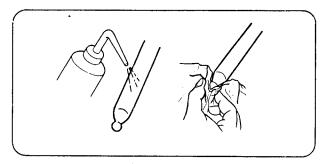
- •Mix the sample solution well with a stirrer or similar object to improve contact between the electrode and the sample.
- •When measuring more than one sample solution, rinse the electrode well after each sample.

Measurement in Auto-Hold Mode

Check that the meter is in auto-hold mode. If AUTO is not displayed, press AUTO HOLD and place the pH meter in auto-hold mode. Measurement procedure is given below.



 Rinse the electrode, including the liquid junction, thoroughly in deionized or distilled water, then wipe dry with filter paper or tissue paper.



Open the rubber cup of the reference solution filling port. This inlet should be left open during measurements.



3.Dip the electrode into the sample to be measured, and press MEAS. AUTO will flash until readings stabilize.



(1)

To cancel measurements, press MEAS again.
AUTO will stop flashing.

NOTE:

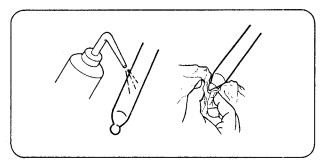
After measuring is finished, rinse the electrode in accordance with the maintenance items on Page 74.

Measurement in Manual Mode

Check that the meter is in manual mode. If AUTO is displayed, press AUTO HOLD and place the meter in manual mode (AUTO will no longer be displayed).



1. Rinse the electrode, including the liquid junction, thoroughly in deionized or distilled water, then wipe dry with filter paper or tissue paper.



Open the rubber cup of the reference solution filling port. This port should be left open during measurements.



Dip the electrode into the sample to be measured, and press MEAS. Measured values will be displayed for two seconds, then canceled automatically, and followed by successive measured values.



To cancel measurements, press MEAS again.



NOTE:

After measuring is finished, rinse the electrode in accordance with the maintenance item on pages 74 and 75.



Measuring with Temperature Coefficient PHB-94 PHB-95 PHB-96

It is possible to convert the pH value of a sample measured at a temperature other than 25°C, to the pH value at 25°C. This conversion can be made in either auto-hold or manual mode. The procedure is as follows.

FUNCTION

1. Press FUNCTION. (LED lights)

<u>_</u>

The setting procedure is given on page 46.

TEMP COEF 2. Press TEMP COEF to set the temperature coefficient.

Open the rubber cap of the reference solution filling port. This port should be left open during measurements.



 Immerse the electrode into the sample to be measured, and press MEAS. The measured value will be converted to the value at 25°C, then displayed and printed out (if printer function is available).



To cancel measurements: Press MEAS again.





As long as TEMP COEF is displayed, all displayed measurements will be converted measurements.

NOTE:

If the temperature coefficient of the sample solution is not known, it is necessary to set the coefficient to 0.000 (temperature conversion will not take place).

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nterval Printing	70
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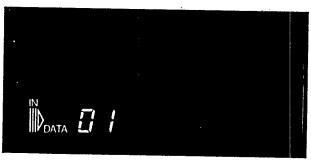
DATA MEMORY PHB-93 PHB-94

A maximum of 100 pairs of data can be stored and called up at any time. Each data pair may consist of measured value (pH or mV) and the temperature displayed at measurement, or a calibrated value and temperature displayed at calibration.

Storing Data



- Pressing DATA IN when the desired value is displayed will cause that value to be stored in the pH meter memory.
- The DATA followed by the data number will be displayed, and the display will be held in stasis for approximately one second.



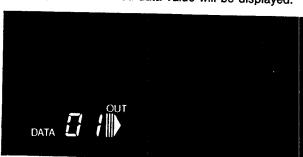
After one second has elapsed, the screen will change to the display shown before the operation was initiated.

Recalling Data

Stored data can be recalled in the order they were stored, beginning with item no. 1. Data cannot be recalled for specified data nos., or in reverse order, etc.



Press DATA OUT. The DATA followed by the data number, and the stored data value will be displayed.



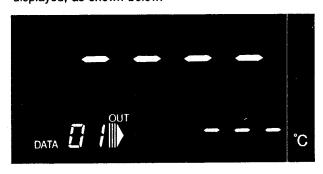


To cancel this operation: Press pH/mV.



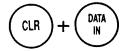
The display data item number will increment each time DATA OUT is pressed. Data can be recalled at high speed by pressing DATA OUT continuously.

When a particular memory position is empty When there is no data stored in a particular memory position, dashes indicating null values will be displayed, as shown below.

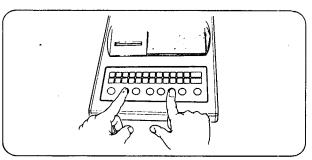


Erasing Data

Data are erased by pressing CLR and DATA IN together. Note that this will cause all data in memory to be erased at once.

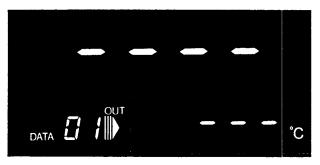


1. Press CLR and DATA IN together.





Press DATA OUT and check that all values have been erased. If they have been correctly erased, dashes indicating null values will be displayed in all memory positions.



DATA PRINTING PHB-95 PHB-94

The built-in thermal printer has three printing methods: automatic, manual and interval printing.

Automatic printing: Manual printing:

+ AUTO
Possible anytime

Interval printing:

Automatic Printing

The printer automatically prints after operations such as calibration and measurement are completed. Print using AUTO PRINT (mark goes on) in the auto-hold mode.

However, when CAL is pressed in the manual mode for calibration, the printer automatically prints.



1. Turn on AUTO by pressing AUTO HOLD.

FUNCTION

2. Press FUNCTION. (LED lights)

DATA No. 3. Press DATA NO.

4. Set the start number of the data to be printed. When a data number is not required, set the data number to "0".

The method for specifying a data number is given on page 48.

AUTO PRINT 5. Press AUTO PRINT.

The mark indicating automatic printing will be displayed in the upper left on the screen.

 The above completes preparations for automatic printing. When conducting calibration and measurement, data is printed automatically.

Printing format:

Calibration

When ATC:

12/25 19:18

CAL. PH

25.0°C

When MTC:

12/25 19:20

AL. PH 4.008

M 25.0°C

Calibration finished:

** CALIBRATION OK **

When error generated:

* ELECTRODE CHECK *

Measurement	рН	mV
When ATC:	5/18 15:31 NO. 2 PH	5.97 25.0°C]5/18 15:32
When MTC:	NO. 3 ₽H	25.0°C 5/18 15:32 NO. 4 80 mV 5.61 25.0°C
EXP:		5/18 15:48 5.714 NO. 7 161.9mV 25.0°C 25.0°C
Temp coeff :	5/18 15:35 *pH	5.52 25.0°C
Without data No.:	5/18 15:36 PH	5/18 15:39 5.27 111 mV 25.0°C 25.0°C

Manual Printing

Press **PRINT** to immediately print the calibration value and measured value displayed on the screen. This printing is not restricted by the auto-hold and the manual mode.

Printing format:

NOTES:

- •The data number increases each time PRINT is pressed while data numbers are being printed.
- •The clock display (screen) cannot be printed.

Interval Printing

Data is printed automatically at each time interval optionally set.

This printing is available for carrying out long-term monitoring measurements.

FUNCTION

1. Press FUNCTION. (LED lights)

PRINT INT. 2. Set the print interval with **PRINT INT**. Be sure to set it for 10 sec. or more.

Œ

The method for specifying interval time is given on page 49.

NOTE:

The data number increases for each interval and is printed. When a data number is not required, set the data number to "0".



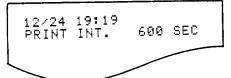
3. Set to Manual mode using AUTO HOLD. (AUTO goes out)



 Press AUTO PRINT. The mark will be displayed in the upper left on the screen. Data will be printed when this key is pressed, and the print interval count will start.



To stop the interval printing: Press AUTO HOLD. In addition, stop printing when changing to the clock display.



FUNCTION

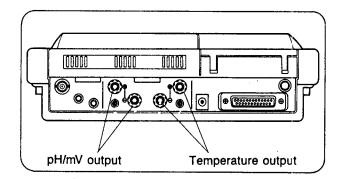
5. Press FUNCTION (LED goes out)

NOTE:

Set the print interval to "0". When it is set to "0", interval printing will start when conducting manual calibration and when printing.

ANALOG OUTPUT

Two types of data are continually being sent to the analog output terminals on the rear of the pH meter. These terminals can be attached to a recorder.



Items of Data Output

- •pH/mV value
- •Temperature Value

Data and Output Voltage

Data is output as linear voltage value. The correspondence between data and voltage is as follows. (Output Impedance: 1 $k\Omega$)

pH output

<u>Value</u>	Output
pH 0	-0.7 V DC
pH 7	0.0 V DC
pH 14	0.7 V DC

mV output

<u>Value</u>	<u>Output</u>
- 1999 mV	-1.0 V DC
0 mV	0.0 V DC
1999 mV	1.0 V DC

Temperature output

<u>Value</u>	Output
0.0°C	0.0 V DC
100.0°C	1.0 V DC

NOTE:

Measurements are sent to the output terminals even while the display is on hold. However, when recalling stored data, and during display of the clock, the output value remains fixed at the last value sent to the terminals before data recall or the clock display was initiated. The output voltage is set when the pH meter shipped from the factory, however if it begins to differ from the displayed value, it can be adjusted by using the Voltage Output Adjustment Control.

MAINTENANCE AND TROUBLESHOOTING

CARE OF ELECTRODE	74
When Using after a Long Period	
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OTHER PROBLEMS	
SELF-DIAGNOSTIC	82

CARE OF ELECTRODE

When using after a long period

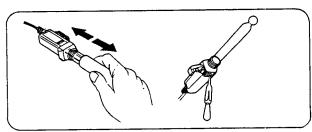
Perform the same operations as in section "When using for the first time" on Page 52.

When Storing for Long Periods

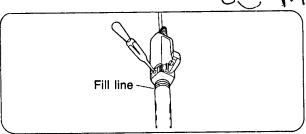
Before storing the electrode for a long period, prepare it by following the maintenance procedure given below.

This procedure should also be conducted as a regular maintenance routine once every three to six months.

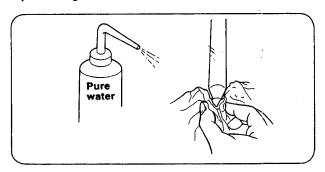
1. Remove the electrode cap and open the rubber stopper of the reference solution filling port, then remove the old reference solution with a dropper.



2. Add fresh reference solution until it reaches the line on the electrode cap
The reference solution should be 3.33 (mKCl V)



3. Rinse the electrode, including the liquid junction, thoroughly in deionized or distilled water, then wipe dry with filter paper or tissue paper. Also, if the reference solution inside the electrode cap has dried up, clean the cap with distilled or deionized water, then after shaking off any excess water, add just enough buffer 4.0 or 7.0 to the sponge inside the cap to saturate it.



When the Electrode is Very Dirty

Dirt on the tip of the electrode is a major cause of slow response and measurement errors. When the electrode is too dirty to rinse with pure water, clean it by the most suitable of the methods given below.

Ordinary Dirt

Wipe with gauze or other soft cloth soaked in soapy water.



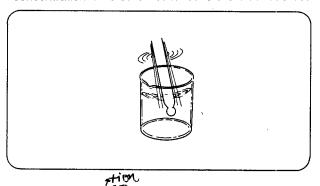
Oil-Related Dirt

Wipe with gauze or other soft cloth soaked in alcohol.



Dirt containing Inorganic Substances

Rinse the electrode in hydrochloric acid of 1 normal or 1 molar concentration*. Be sure not to leave the electrode soaking in strong acid.



*1 normal concentration of hydrochloric acid: hydrochloric acid diluted to one part in ten.

TROUBLESHOOTING FOR ERROR NUMBERS

The pH meter is equipped with a set of simple error messages to inform the user of operational errors and other problems. These error messages are displayed as error numbers, and are accompanied by an error alarm in the form of two short beeps.

An alarm also sounds when a key which is not operational in the current mode is pressed, however this alarm does not signify an error, and to distinguish it from the error alarm, three beeps are sounded.

There is a total of eight error messages, and these are listed below.

pH range over ERR 1 mV range over ERR 2 Temperature range over ERR 3 Asymmetry potential generated ERR 4 Electrode sensitivity decrease ERR 5 Still unstable after 3 minutes ERR 6 ERR 7 Amplifier error Calibration with 4 or more buffers. ERR 8

Before troubleshooting for error numbers

Turn off the ERR number display before troubleshooting, as described below.

ERR 1 ERR 2 ERR 3	The ERR number will go off automatically if it is within the measuring range.
ERR 4	Press CAL and CLR together.
ERR 6	Press MEAS twice when measuring.
	Press CAL twice when calibrating.
ERR 7	Turn off the power supply.
ERR 8	Press CAL and CLR together.

ERR 4 Asymmetry potential generated.

Cause	<u>Action</u>
Dirty electrode.	Rinse electrode.
Broken electrode.	Replace electrode.
Bad buffer.	Prepare riew batch of buffer.
Altered concentration of reference solution.	Replace or refill reference solution.

ERR 5 Electrode Sensitivity Decrease.

Cause	<u>Action</u>
Dirty electrode.	Rinse electrode.
Incorrect calibration.	Recalibrate.
Bad buffer.	Prepare new batch of buffer.
Broken electrode.	Replace electrode.

ERR 6 Still unstable after 3 minutes.

Cause	Action
Dirty electrode.	Rinse electrode.
Low sample conductivity.	Try measuring again in manual mode.
Glass response membrane of electrode left dry for long period.	Soak in buffer 4.0 or 7.0 for 8 hours.
Sample temperature fluctuating.	Re-measure after temperature stabilizes.
Broken electrode.	Replace electrode.

ERR 7 Amp malfunction. (on Pc bound)

<u>Cause</u>

pH meter malfunction.

Action Contact OMEGA. (Need to send in for) inspect and advise

ERR 8 Calibration with four or more Buffers.

Action: Calibrate with 3 or fewer types of standard buffer. (See page 59.)

OTHER PROBLEMS

Below is a list of problems which may not be assigned an error number.

Nothing is displayed after power is on.

Cause	Action
AC adaptor not properly attached?	Attach AC adaptor correctly.
AC adaptor broken?	Replace AC adaptor.

Unstable display

Action
Immerse electrode in sample up to liquid junction.
Replace electrode.
Take measurements away from inductive influence.
Clean electrode.

Slow response.

Cause	Action
Electrode broken?	Replace electrode.
Electrode dirty?	Clean electrode.

Display does not change; pH meter does not respond.

Cause	Action
pH meter in hold status?	Release hold status.
Electrode broken?	Replace electrode.
Internal program running unchecked?	Turn off, then on again.

Display missing

Action: Check visually.

For the PHB-96, an initial diagnosis is possible by the

self-diagnostic function (See P.82)

There is a difference between the value indicated and the value output.

Action: Contact OMEGA.

For the PHB-96, an initial diagnosis is possible by the

self-diagnostic function. (See P.82)

Cannot be controlled with the computer.

Action: Contact OMEGA.

Perform an initial diagnosis using the self-diagnostic function.

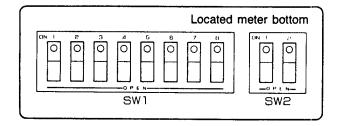
SELF-DIAGNOSTIC PHB-96

The self-check routine is initiated with CHECK.

The following parameters are checked.

Fluorescent display tube
Input amplifier
Analog output
RS-232C interface
The self-check routine is initiated as follows.

1. Set the loop-back test switches (SW2) as shown below.



FUNCTION

Press FUNCTION. The LED will light up, indicating that the function switch has been activated.



- 3. Press CHECK.
- Diagnosis of the fluorescent light tube.
 All the elements of the fluorescent light tube should light up. Any element which does not light up probably indicates a malfunction.



•Diagnosis of Analog output.

After approximately 10 seconds have elapsed, CH.1 will be displayed. This indicates that the analog output unit is currently being checked.



•Diagnosis of RS-2 2C interface.

After approximately 10 more seconds, the displayed channel no. changes to CH.2, indicating that the RS-232C interface is being checked.



NOTE:

During the self-check routine, both the pH and temperature values sent to the analog output terminal are 0 mV.

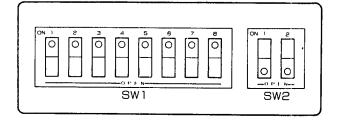
•Printed out of Diagnosis result.

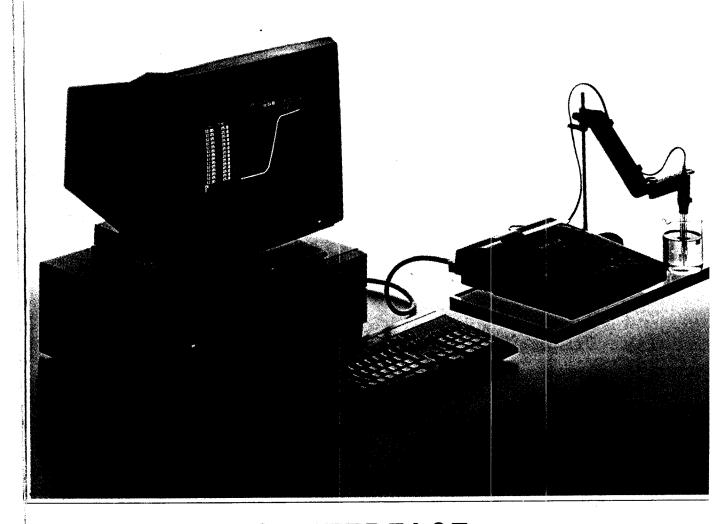
When the self-check is completed, a self-diagnosis similar to that shown below is printed out automatically. This printout will enable the user to check the operation of the pH meter.

pΗ	INPUT	OK
TEMP	INPUT	ERROR
BS-232C	• .	OK
PRINTER		OK
THINIER		OK
h ~ ~ ~ ~	^^^	~~~~

OK indicates normal operation, and ERROR indicates a malfunction of some sort

 After running the check, set the loop-back test keys of SW2 back to OPEN position, as shown below.





RS-232C INTERFACE TRANSMISSION PROTOCOL

PRECAUTIONS TO BE TAKEN

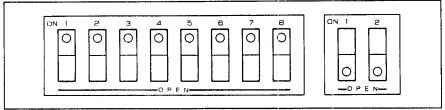
- 1. Ensure that the transmission format of both pH meter and computer are the same.
- When writing a program, insert an on-line command to place the pH meter in the on-line mode. When in on-line mode, the operation keys will cease to function, and RS-232C transmission will be possible. On-line mode is canceled by turning the pH meter off.

4 L

- Structure any programs so that if data is not sent immediately upon request, the computer will request data again after a short period. This will make data transmission more successful.
- 4. When not using the RS-232C terminal, place the protective cap over it.

SETTING BAUD RATE AND TRANSMISSION FORMAT

Before turning the power on, set the transmission format by the Dip switches on the back of the pH meter.



SW. 1

SW. 2

SW1

2 3 4

1 ON (fixed)

Baud Rate

9600	4800	2400	1200	600	300
ON	OFF	ON	OFF	ON	OFF
ON	ON	OFF	OFF	ON	ON
ON	ON	ON	ON	OFF	OFF

character length . . . ON: 8 bit, OFF: 7 bit parity ON: even, OFF: odd parity ON: valid, OFF: invalid stop bit. ON: 2 bit, OFF: 1 bit

SW2

- 1 OFF (fixed)
- 2 OFF (fixed)

COMMAND CODES

	Command Name		Code	
****	Command Name	Header	Item	
TEMP COEF V	Clock Data		CL	
	OTHER BUFF Value		ОВ	
	TEMP COEF Value		TC	
	MTC TEMP Value	[MT	
	DATA No. Value	P	DN	
	Memorized Data No.		SN	
	Memorized Data		SD	
	Print Interval Value		PI	
	MTC TEMP Value		MT	
	OTHER BUFF Value	7	OB	
Data Setting	TEMP COEF Value	7 . [TC	
Data Cotting	DATA No. Value	s	DN	
	Clock Data	7	CL	
	Print Interval Value	7	PI	
	On-line/Off-line		OL	
	mV/pH	7	MV	
	MTC/ATC	7	MT	
Switching Operation	AUTO HOLD ON/OFF	7	AH	
	AUTO PRINT ON/OFF	7	AP	
	Expanded Display ON/OFF	7	EX	
	Clock Display ON/OFF	7	CL	
	Feed	7	FD	
	DATA IN	7	DI	
Execution A	DATA OUT	7 .	DO	
Excountry 1	Calibration Clear	7 °	CC	
	Memorized Data Clear	7	DC	
	Print	7	PR	
	Start Manual Calibration	7	СМ	
Execution B	Start Manual Other Buffer Calibration	7	OM	
	Start Manual Measurement	7	ММ	
4.10	Start Auto-Hold Calibration	7	CA	
Execution C	Start Auto-Hold Other Buffer Calibration	7	OA	
ZACCOMOT! C	Start Auto-Hold Measurement	7	MA	
	Start Self-Check	7	СК	
op sequence Potential Fo	ollow-Up; Self-Check	7 h	BR	

Data request

It is possible to conduct the following 8 types of data request from the computer.

- 1. Clock Data
- 2. Other Buffer Value
- 3. Temperature Coefficiency
- 4. Manual Temperature Value
- 5. Data Number
- 6. Memorized Data Number
- 7. Memorized Data
- 8. Print Interval Time

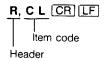
These execution commands result in a constant format response being issued from the pH meter. If a command is not accepted by the meter, the following response format is returned to the computer:

ER, O CR LF

If a command is not accepted by the meter, the following response format is returned to the computer:

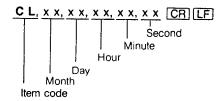
When there is no item code (i.e., when it has not been input or has been dropped), no response is forthcoming from the pH meter. Below are the command formats for each execution command, and the formats of the responses issued from the pH meter.

1. Clock Data

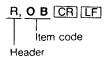


CR: Carriage Return LF: Line Feed

The response to this from the pH meter takes the following form:



2. Other Buffer Value (pH value of user-specified buffer)



The response to this from the pH meter takes the following form:

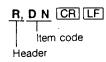
3. Temperature Coefficiency

The response to this from the pH meter takes the following form:

4. Manual Temperature Value

The response to this from the pH meter takes the following form:

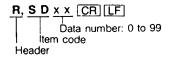
5. Data Number



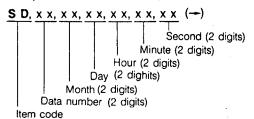
The response to this from the pH meter takes the following form:

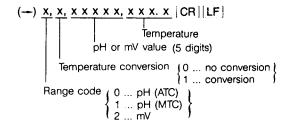
6. Memorized Data Number

7. Memorized Data

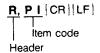


The response to this from the pH meter takes the following form:





8. Print Interval Time



```
PI, x x x x x | CR||LF|
Print interval time (5-digit integer)
Item code
```

Data Setting

It is possible to conduct the following 6 types of data setting from the computer.

- 1. Manual Temperature Value
- 2. Other Buffer Value
- 3. Temperature Coefficiency
- 4. Data Number
- 5. Clock Data
- 6. Print Interval Time

These execution commands result in a constant format response being issued from the pH meter. If a command is not accepted by the meter, the following response format is returned to the computer:

If a command is accepted by the meter, the following data is sent to the computer.

When there is no item code (i.e., when it has not been input or has been dropped), no response is forthcoming from the pH meter.

Below are the command formats for each data request command, and the formats of the responses issued from the pH meter.

OK CR LF

ER, O[CR][LF]

1. Manual Temperature Value (MTC)

2. Other Buffer Value

3. Temperature Coefficiency

```
S, T C, +/- x. x x CR LF
Data to be set
Item code
Header
```

4. Data Number **S, D N,** x x [CR][LF] Data number (2 digits) Item code Header 5. Clock Data <u>S, C L, x x, x x, x x, x x, x x CR LF</u> Second (2 digits) Minute (2 digits) Hour (2 digits) Day (2 digits) Month (2 digits) Item code Header 6. Print Interval S, PI, x x x x x CR LF Time Print interval time (5 dighits) Item code Header

Switching Operation

It is possible to conduct the following 7 types of on-line operation from the computer.

- 1. On-line/Off-line
- 2. mV/pH
- 3. MTC/ATC
- 4. AUTO HOLD ON/OFF
- 5. AUTO PRINT ON/OFF
- 6. Expanded Display ON/OFF
- 7. Clock Display ON/OFF

These execution commands result in a constant format response being issued from the pH meter. If a command is not accepted by the meter, the following response format is returned to the computer:

ER, OCR LF

If a command is not accepted by the meter, the following response format is returned to the computer:

When there is no item code (i.e., when it has not been input or has been dropped), no response is forthcoming from the pH meter. Below are the command formats for each execution command, and the formats of the responses issued from the pH meter.

1. On-line/Off-line

```
C, O L, x | CR||LF|
| Input 0 or 1 10 ... off-line |
| Item code | 1 ... on-line |
| Header
```

2. mV/pH

```
C, MV, x CR LF
Input 0 or 1 10 ... mV tem code 11 ... pH teader
```

3. MTC/ATC

4. AUTO HOLD ON/OFF

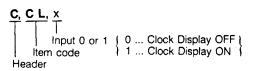
```
C, A H, x CR LF Input 0 or 1 (0 ... AUTO HOLD OFF) Item code 11 ... AUTO HOLD ON I
```

5. AUTO PRINT ON/OFF

```
C, A P, x CR LF
Input 0 or 1 | 0 ... AUTO PRINT OFF | tem code | 1 ... AUTO PRINT ON |
Header
```

6. Expanded Display ON/OFF

7. Clock Display



Execution A

It is possible to conduct the following 6 types of on-line operation from the computer.

- 1. Paper Feed
- 2. Data In
- 3. Data Out
- 4. Calibration Clear
- 5. Memorized Data Clear
- 6. Print

These execution commands result in a constant format response being issued from the pH meter. If a command is not accepted by the meter, the following response format is returned to the computer:

ER, O [CR][LF]

If a command is accepted by the meter, the following response format is returned to the computer:

OK [CR][LF]

When there is no item code (i.e., when it has not been input or has been dropped), no response is forthcoming from the pH meter. Below are the command formats for each execution command, and the formats of the responses issued from the pH meter.

1. Paper Feed

2. Data In

3. Data Out

4. Calibration Clear

1

5. Memorized Data Clear

C, D C CR LF

Item code

Header

6. Print

C, PR

Item code

Header

Execution B

It is possible to conduct the following 3 types of on-line operation from the computer.

- 1. Starting Calibration in Manual Mode
- 2. Starting Other Buffer Calibration in Manual Mode
- 3. Starting Measurements in Manual Mode

These execution commands result in a constant format response being issued from the pH meter. If a command is not accepted by the meter, the following response format is returned to the computer:

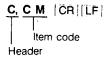
E R, x | CR||LF| .

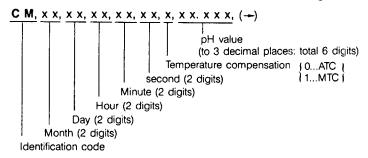
Error Number
0: Operational Error by User
1: pH Range Over
2: mV Range Over
3: Temperature Range Over
8: Buffer Alarm

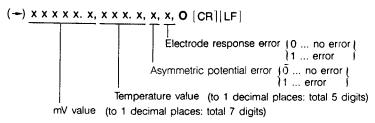
When there is no item code (i.e., when it has not been input or has been dropped), no response is forthcoming from the pH meter.

Below are the command formats for each execution command, and the formats of the responses issued from the pH meter.

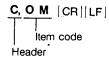
1. Starting Calibration in Manual Mode



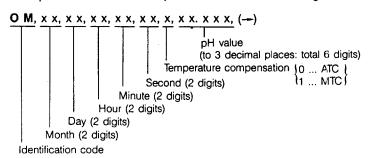


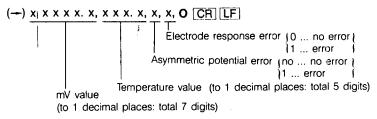


2. Starting
Calibration in
Manual Mode

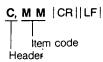


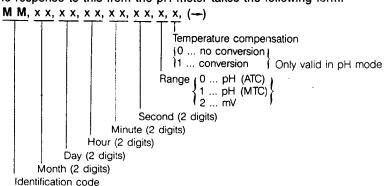
The response to this from the pH meter takes the following form:

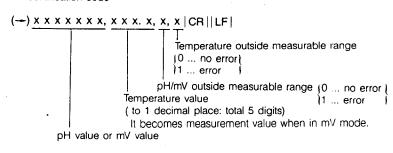




3. Starting
Measurements in
Manual Mode







Execution C

It is possible to conduct the following 3 types of on-line operation from the computer.

- 1. Starting Calibration in Auto-Hold Mode
- 2. Starting Other Buffer Calibration in Auto-Hold Mode
- 3. Staring Measurements in Auto-Hold Mode
- 4. Starting Self-Check Routine

These execution commands result in a constant format response being <u>issued</u> from the pH meter. If a command is not accepted by the meter, the following response format is returned to the computer:

ER, X CR LF

Error Number

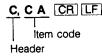
- 0: Operational Error by User
- 1: Outside Measurable pH Range
- 2: Outside Measurable mV Range
- 3: Outside Measurable Temperature Range
- 8: Buffer Alarm

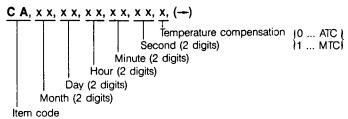
If a command is accepted by the meter, the following response format is returned to the computer:

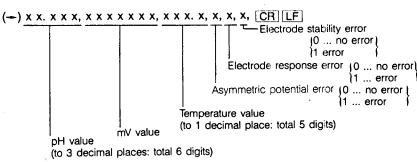
OK CR LF

When there is no item code (i.e., when it has not been input or has been dropped), no response is forthcoming from the pH meter. Below are the command formats for each execution command, and the formats of the responses issued from the pH meter.

1. Starting
Calibration
in Auto-Hold
Mode

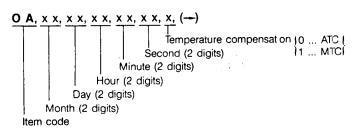


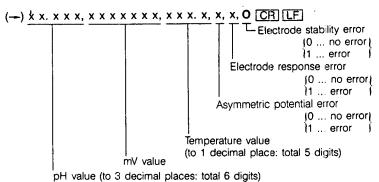




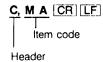
2. Starting Other Buffer Calibration in Auto-Hold Mode

C, O A CR LF
ltem code
Header

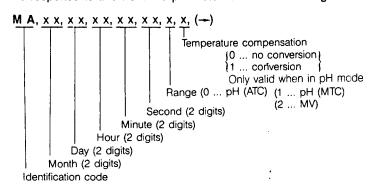


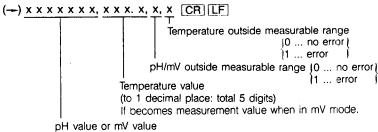


3. Starting
Measurements
in Auto-Hold
Mode

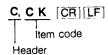


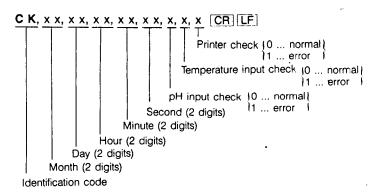
The response to this from the pH meter takes the following form:





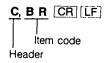
4. Starting Self-Check Routine





Stop Sequence

This operation can be done by entering the following command on the computer.



When the operation is accepted, the following response comes back to the computer from the pH meter.

OK CR LF

SAMPLE PROGRAM

The following is an example program showing how the RS-232C 1/F is controlled from a microcomputer.

The program is written in NEC N-88 BASIC(86) to run on a NEC PC-9801 computer.

```
PH METER PHB-90 Series RS-232C DEMONSTRATION PROGRAM

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ALL RIGHT RESERVED

SCREFN 3.0.0.1
                                   SCREEN 3.0.0.1

CONSOLE 0.25.0.1

COLOR 4

DIM PHICTORY IN THE PROPERTY OF THE
                                   280
290
300
        310
320
330
340
350
360
370
380
390
410
420
430
440
470
480
500
                     540
550
560
570
580
       590
600
610
      620
630
640
650
       660
670
680
     690
700
710
720
730
740
750
760
770
780
790
```

```
LOCATE 15.8:PRINT "HIT ANY KEYIII "
IF INKEY$="" THEN GOTO 920
                                                        920 F. ..... CAL SET -----
                                                                                                        LSET

OPEN "COM:E83NN" AS #1

IF NUM=1 THEN PRINT #1."C.CC"

IF NUM=1 THEN INPUT #1.OLINP$

PRINT #1."C.CM"

INPUT #1.CL$, MOU$.DAY$.HR$,MIN$,SEC$,ATC$.PH$(NUM),MV$,TEMP$(NUM)

COUNT-COUNT+1

CLOSE #1
                                                           960
970
                                                           980
                                                           1010
1020
                                                         1020 CLOSE #1
1030 RETURN
1040 '------ GRAPH ------
                                                                                                           TAPH

TAPH

TP HW=C.5 THEN SP=5:GOTO 1080

IF PHW=C.1 THEN SP=10:GOTO 1080

IF PHW=C.1 THEN SP=10:GOTO 1080

IF PHW=C.5 THEN SP=50 ELSE SP=100

FOR I=PHL=100 TO PHH=100 STEP SP

H=40+INT(300/CPH+PHL)=CNT=SP/100)

LINE(180.H)-(190.H).2:LINE(190.H)-(600.H).1..&HAAAA

CNT=CNT+1

NEXT I

LINE(180.40)-(180.340).2

LINE(180.340)-(600.340).2

LINE(180.340)-(600.340).2

LOCATE 17.12:PRINT "-

LOCATE 17.12:PRINT "-

LOCATE 17.12:PRINT "-

LOCATE 17.12:PRINT "-

LOCATE 17.21:PRINT "-

LOCATE 17.21:PRINT "-

IF INSEC <-(50 THEN SP=2: GOTO 1270

IF INSEC <-(10 THEN SP=4: GOTO 1270

IF INSEC <-(10 THEN SP=40: GOTO 1270

IF INSEC <-(100 THEN SP=20: GOTO 1270

IF INSEC <-(100 THEN SP=20: GOTO 1270

IF INSEC <-(500 THEN SP=20: GOTO 1270

IF INSEC <-(500 THEN SP=20: GOTO 1270

IF INSEC <-(500 THEN SP=200: GOTO 1
                                                         1060
1070
1073
                                                         1075
1080
1090
1100
                                                        1110
1120
1130
1140
1150
1160
1170
1180
1190
1200
                                                         1210
                                                        1220
                                                        1230
                                                        1250
1260
1270
                                                     1280
1290
1300
1305
                                                                                                            IF SP3=0 THEN LOCATE INT(S/8).22:PRINT INT(SP/2)*CNT1:CNT1=CNT1+1
NEXT I
LOCATE 40.23:PRINT "TIME (MIN]":COLOR 7
                                                      1310
                                                                                                                                                                                                                                                                                                                                                    [MIN]":COLOR 7
                                                    1340 RETURN
1350 ----- TIME -----
                                           1340 RELURN
1350 **TIME
1365 TM$=*TIME$
1370 HT*VAL(LEFT$(TM$,2))
1380 MT*VAL(MID$(TM$,4,2))
1380 MT*VAL(MID$(TM$,4,2))
1390 ST*VAL(RIGHT$(TM$,2))
1400 SECT=II*80*80*MT*60*ST
1410 IF SECT=TNOW THEN GOTO 1365
1420 IF SECT(0 THEN GOTO 1365
1430 IF TNOW=863*100*99 THEN SSTART*SSTART-864*100
1440 TNOW=SECT
1450 SNOW=SECT-SSTART
1450 INTVAL=SNOW-INT(SNOW/INSEC)**INSEC
1660 CINCLELIMOUT. JOURNAL STANDS AND STREET OF STREET O
                                                     Alterations in transmission protocol are made by changing the
                                                     "COM:E83NN" specification in lines 810, 960, 1500, and 1700.
                                                     The specification "COM:E88NN" contains the following
                                                     information:
                                                                                          Parity Check: Even
                                                                                          Data Length: 8 bits
                                                                                          Stop Bit Length: 2 bits
```

Specifications

Conforms to JIS C6361 specifications.

- 1. Transmission system: half duplex
- 2. Transmission speed(dip switch setting):9600, 4800, 2400, 1200, 600, 300 (BPS)
- 3. Character composition (dip switch setting)

Start bit: 1 bit (fixed)

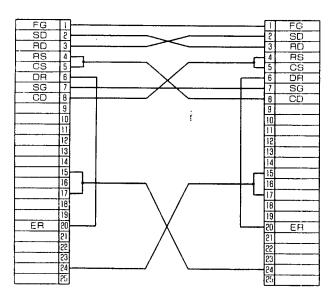
Character length: 7 or 8 bits

Parity check: Odd, Even or None.

Stop bit:

1 or 2 bits

4. Connector pin arrangement (25-pin D-Sub connector)



Use the NEC PC9896 RS-232C (reverse) cable, for use with PC9801 computer.

APPENDIX:

CONCERNING pH MEASUREMENTS PHB-90 Series Specifications PHB-90 Series Accessories

CONCERNING PH MEASUREMENTS

Liquid Junction Potential

Liquid junction potential refers to the difference in potential which occurs around a liquid junction. The size of the potential varies according to the solution, the temperature, and the shape of the liquid junction.

When solutions of differing compositions come in contact, ion diffusion occurs at the place of contact, and since size and other factors of the ions concerned differ between solutions, the rate of diffusion also differs.

Due to the ion diffusion, a separation of electric charge occurs where the solutions come in contact, and this is thought to bring about a difference in potential. This potential slows down quick-moving ions, and speeds up slow-moving ions, the end result being that both positive and negative ions are moving at the same speed where the liquids come in contact. It is the electric potential in this balanced state which is referred to as liquid junction potential. When the liquid junction potential is great, measured values vary markedly from the true values.

Asymmetry Potential

Inside the glass electrode is an internal electrode which contains an internal solution of pH 7. When the electrode is placed in a solution of pH 7, the pH value on both sides of the glass membrane will be identical, so no potential should be produced. In fact, however, an electrode potential is produced, and this potential is known as asymmetry potential.

The size of the asymmetry potential varies according to such factors as the shape and composition of the glass, any distortion of the glass incurred during manufacture, and also by impurities in the internal solution, and changes in the glass membrane. In addition, when the glass membrane is dry, asymmetry potential increases, and can cause measurement errors.

Temperature Compensation

The electromotive force which is generated in the glass electrode varies according to the temperature of the solution. As its name implies, temperature compensation compensates for the variation in electromotive force due to temperature change. It is important to realize here that changes in the pH value of a solution due to temperature changes, and temperature compensation, are completely unrelated phenomena. For this reason, when measuring pH values, even with a pH meter having an automatic temperature compensator, it is necessary to record the temperature of the solution together with the pH value, or the measured results may turn out to be completely meaningless.

Temperature Conversion

Differences between Temperature Compensation and pH Conversion When conducting measurements of pH using a glass electrode, the electromotive force generated in the electrode with every 1 pH varies according to the temperature of the sample (see table). The process of compensating for this electrically is defined as *Temperature Compensation*, and a pH meter equipped with this function can determine the pH value of a sample at the temperature at which it is measured.

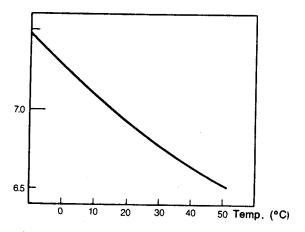
Table Electrode Potential (Electromotive Force) with Every 1 pH

Temp.(°C)	2.3026RT/F (mV)	Temp.(°C)	3.3026RT/F (mV)
0	54.20	35	61.15
5	55.19	40	62.14
10	56.19	45	63.13
15	57.18	50	64.12
20	58.17	55	65.11
25	59.16	60	66.11
30	60.15	65	67.10

Though it is possible with temperature compensation to find the pH of a sample of a given temperature, since the pH varies according to the temperature, it is not possible to find the pH of the same sample at a different temperature. The conversion of the pH of a sample at a given temperature to the pH at another temperature is called Temperature Conversion, and is distinguished from Temperature Compensation.

pH Conversion of Sample Solution

The pH of a sample possesses particular characteristics at different temperatures. This is because the physical properties of the sample vary according to the temperature. The next figure shows one example of the temperature-related characteristics of the pH of pure water. As the temperature of the water rises, the pH value shifts toward acidity. When using a pH meter, this shift in electromotive force is what is measured by the meter. By correcting the pH change due to temperature change, it is possible to determine the pH value of a sample at particular temperature. The PHB-90 Series converts the pH value of a sample to the value at 25°C.



Relation Between pH and Temperature in Pure Water

Calculating the Conversion Coefficient

The temperature coefficient of the sample is determined by the following formula:

 $\alpha = (pH_{25} - pH_1)/(t - 25) (pH/°C)$

where: pH25: pH value at 25°C pHt: pH value at t°C

α: temperature conversion value (pH/°C)

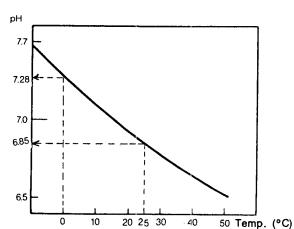
Note that erroneous measurements may be obtained when the pH-temperature relationship of the sample is not linear, or the temperature conversion coefficient is not constant (such as when the pH varies even at the same temperature).

As an example, the temperature conversion value will be calculated for the pure water shown in the graph.

$$\alpha = (6.85 - 7.28)/(0 - 25)$$

$$=\frac{-0.43}{-25}$$

= 0.0172



pH and Temperature

The temperature of a solution is an important factor to be considered when making accurate pH measurements. Possible causes of error in pH measurements include liquid junction potential, asymmetry potential, and the pH value of the internal reference solution, and each of these causes may be influenced by the temperature of the solution being measured. The best way to minimize these error-producing factors is to make sure the temperature of the buffer used in calibration, and the temperature of the solution being measured, are the same.

pH Values of Standard Buffers at Various Temperatures

Temperature (11°C)	pH 4	рН 7	pH 10
	4.003	7.119	10.318
5	3.999	7'.086	10.245
10	3.998	7.058	10.178
15	3.999	7.035	10.117
20	4.002	7.015	10.61
25	4.008	7.000	10.011
30	4.015	6.988	9.965
35	4.024	6.979	9.925
40	4.035	6.973	9.888
45	4.047	6.969	9.856
50	4.060	6.968	9.828
55	4.075	6.970	9.807
60	4.091	6.980	9.787
70	4.126	6.990	9.757
80	4.164	7.000	9.737
90	4.205	7.020	9.727
95	4.227	7.030	9.737

SPECIFICATIONS

Model	PHB-92	PHB-93	PHB-94	PHB-95	PHB-96
Measurable Range					
рН	0-14		0-14		0-14
mV	_		0-±1999		0-±1999(.9)
Temp.(°C)	0-100		0-100		0-100
Resolution					
рН	0.01	0.01			0.01(0.001)
mV	_	1			1 (0.1)
Temp.(°C)			0.1		
Repeatability		±0.01 pH ± 1 digit			±0.005±1 digit
Temperature Compensation Range					
ATC (Automatic)	0-100°C		0-100°C		
MTC (Manual)			0-100°C		
Displayed Parameters	pH and t°C	pH or mV	, and t°C	pH or mV or	r Time and t°C
Calibration	calibration sel	tomatic 1-to 3-point ation selecting from pH2, 4, 7, 10, or 12 buffers. 1- to 3-point calibration selecting from pH2, 4, 7, 10, or 12 buffers, and one user-specified buffer.			
Auto-Hold Function		Yes (also	possible in m	anual mode)	
Data Memory Function		Yes			
Temperature Conversion Function		_		Yes	
Time Function	-			Yes	
Expanded Display					Yes
Self-Check Function			-		Yes
Printer					Yes
RS-232C Input/Output	_		Option (can be attached when pH meter leaves factory		Yes
Analog Output					
pH ±700mV		3		00mV DC	
mV	-	f	± 1V		
Temp (°C)	0-1V				
Power Source	9V DC (AC lir	ne ±10 V, 50/60	Hz power su	ipply also possib	le with Ac adapto
Ambient Temperature			0-40°C		
Dimensions		8 x D9.9 inch 1 x D251 mm)	W9.4 x H2.8 x D10.1 inch (W240 x H71 x D256 mm)		
Weight	3.3 lbs. Approx (1.5 kg.)				

ACCESSORIES

Part No.	Description
PHE-9820	Combination glass-bodied pH electrode
PHE-9821	Sleeve junction pH electrode
PHA-4	pH buffer, pH 4.004
PHA-7	ph buffer, pH 7.000
PHA-10	pH buffer, pH 10.012
PHFS-H250	Reference cell filling solution
PHAD-90	9 volt, AC adaptor

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