CE

User's Guide

Series

138

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Temperature/Process Meters with Alarm Outputs DPi8-AL/DPi16-AL/DPi32-AL



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NOTES, WARNINGS and CAUTIONS

Information that is especially important to note is identified by the following labels:

- NOTE
- WARNING or CAUTION
- IMPORTANT
- TIP



NOTE: Provide you with information that is important to successfully setup and use the Programmable Digital System.



CAUTION or WARNING: Tells you about the risk of electrical shock.



CAUTION, WARNING or IMPORTANT: Tells you of circumstances or practices that can affect the instrument's functionality and must refer to accompanying documents.



TIP: Provides you helpful hints.

PART 1 INTRODUCTION 1.1 Description

The iSeries meter with alarm outputs offer unparalleled flexibility in process measurement and alarm applications, accepting 10 different thermocouple types, 18 RTD combinations or 4 process voltage/current inputs and providing 2 relay alarm outputs and a large multi-color, programmable display. Easily configured options include 11 different alarm conditions.

Front panel configuration switches allow the user to select the type of input, the alarm conditions and the resulting display color. Process inputs are fully scalable, supporting virtually all engineering units with a selectable decimal point providing a perfect solution for pressure, flow or other process inputs.

Standard features include a built-in 24 Vdc excitation source for transmitters or other devices and a universal power supply that accepts 90 to 240 Vac. A low power option is available that supports 24 Vac or 12 to 36 Vdc.

1.2 Safety Considerations

This device is marked with the international caution symbol. It is important to read this manual before installing or commissioning this device as it contains important information relating to Safety and EMC (Electromagnetic Compatibility).

This device is a panel mount device protected in accordance with 2014/35/EU, electrical safety requirements for electrical equipment for measurement, control and laboratory. Installation of this device should be done by qualified personnel. In order to ensure safe operation, the following instructions should be followed.



This device has no power-on switch. An external switch or circuitbreaker shall be included in the building installation as a disconnecting device. It shall be marked to indicate this function, and it shall be in close proximity to the equipment within easy reach of the operator. The switch or circuit-breaker shall meet the relevant requirements of IEC 947–1 and IEC 947-3 (International Electrotechnical Commission). The switch shall not be incorporated in the main supply cord.



Furthermore, to provide protection against excessive energy being drawn from the main supply in case of a fault in the equipment, an overcurrent protection device shall be installed.



 Do not exceed voltage rating on the label located on the top of the device housing.

- Always disconnect power before changing signal and power connections.
- Do not use this device on a work bench without its case for safety reasons.
- Do not operate this device in flammable or explosive atmospheres.
- Unit mounting should allow for adequate ventilation to ensure device does not exceed operating temperature rating.
- Use electrical wires with adequate size to handle mechanical strain and power requirements. Install without exposing bare wire outside the connector to minimize electrical shock hazards.

EMC Considerations

- · Whenever EMC is an issue, always use shielded cables.
- Never run signal and power wires in the same conduit.
- Use signal wire connections with twisted-pair cables.
- Install Ferrite Bead(s) on signal wires close to the device if EMC problems persist.

Failure to follow all instructions and warnings may result in injury!

1.3 Before you Begin

Inspecting Your Shipment:

Remove the packing slip and verify that you have received everything listed. Inspect the container and equipment for signs of damage as soon as you receive the shipment. Note any evidence of rough handling in transit. Immediately report any damage to the shipping agent. The carrier will not honor damage claims unless all shipping material is saved for inspection. After examining and removing the contents, save the packing material and carton in the event reshipment is necessary.

Customer Service:

If you need assistance, please call the nearest Customer Service Department, listed in this manual.

Manuals:

The latest Operation Manual is available from the **website listed in this** manual.

To Reset the Meter:

When the device is in the "MENU" Mode, **push** • **once** to direct device one step backward of the top menu item.

Push ● twice to reset device, prior to resuming "Run" Mode except after "Alarms", that will go to the "Run" Mode without resetting the device.

When using external reset switch: when the device is in the "RUN" Mode, **push © twice** to disable all outputs and alarms. It is now in "STANDBY" Mode.

Push O once more to resume "RUN" Mode.



Push O twice to disable the system during an EMERGENCY.

PART 2 SETUP

2.1 Front Panel



Figure 2.1 Front Panel Display

Table 2.1 Front Annunciators

1	Setpoint 1/ Alarm 1 indicator
2	Setpoint 2/ Alarm 2 indicator
°C	°C unit indicator
٩F	°F unit indicator
Ð	Changes display to Configuration Mode and advances through menu items*
0	Used in Program Mode and Peak Recall*
0	Used in Program Mode and Valley Recall*
٥	Accesses submenus in Configuration Mode and stores selected values*

* See Part 3 Operation: Configuration Mode

2.2 Rear Panel Connections



POWER	AC/DC Power Connector: All models
INPUT	Input Connector: All models TC, PR (Process), RTD
ALARM 1 OUTPUT	Mechanical Relay SPDT
ALARM 2 OUTPUT	Mechanical Relay SPDT
OPTION	Excitation, not available with low power option (-DC)

2.3 Electrical Installation

2.3.1 Power Connections

Caution: Do not connect power to your device until you have completed all input and output connections. Failure to do so may result in injury!

Connect the main power connections as shown in Figure 2.4.



Use Copper Conductors only (rated 75 °C min.) for Power Connections.



Figure 2.4 Main Power Connections

Table 2.3 Power Connections

FUSE	Connector	For 115 Vac	For 230 Vac	DC
FUSE 1	Power*	100 mA(T)	100 mA(T)	100 mA(T)
FUSE 2	Power*	N/A	N/A	400 mA(T)



For the low voltage power option, in order to maintain the same degree of protection as the standard high voltage input power units (90 to 240 Vac), always use a Safety Agency Approved DC or AC source with the same Overvoltage Category and pollution degree as the standard AC unit (90 to 240 Vac).



The Safety European Standard 2014/35/EU for measurement, control, and laboratory equipment requires that fuses must be specified based on IEC127. This standard specifies for a Time-lag fuse, the letter code "T". The above recommended fuses are of the type IEC127-2-sheet III. Be aware that there are significant differences between the requirements listed in the UL 248-14/CSA 248.14 and the IEC 127 fuse standards. As a result, no single fuse can carry all approval listings. A 1.0 Amp IEC fuse is approximately equivalent to a 1.4 Amp UL/CSA fuse. It is advised to consult the manufacturer's data sheets for a cross-reference.

2.3.2 Thermocouple

The figure below shows the wiring hookup for any thermocouple type. For example, for Type K hookup, connect the yellow wire to the "2" terminal and the red wire to the "1(-)" terminal.

When configuring your device, select Thermocouple and Thermocouple Type in the Input Type menu (see Part 3).





Table 2.4 TC Wire Color Chart

Туре	Input Connector		Jacket (External Insulation)	
	Terminal 1 (-)	Terminal 2 (+)	Extension	Grade
J	Red	White	Dark-Brown	Black
к	Red	Yellow	Dark-Brown	Yellow
т	Red	Blue	Dark-Brown	Blue
E	Red	Purple	Dark-Brown	Purple
N	Red	Orange	Dark-Brown	Brown
R	Red	Black	-	Green
S	Red	Black	-	Green
В	Red	Gray	-	Black

2.3.3 Two/Three/Four-Wire RTD

The figures below show the input connections and input connector jumpers (shown in bold lines) required to hookup a 2-, 3- or 4-wire RTD.



Figure 2.6 a) RTD-100 ohm and 500 ohm Wiring Hookup b) RTD-100 ohm Wiring Hookup

The **two-wire** connection is simplest method, but does not compensate for lead-wire temperature change and often requires calibration to cancel lead-wire resistance offset.

The **three-wire** connection works best with RTD leads closely equal in resistance. The device measures the RTD, plus upper and lower lead drop voltage and the subtracts twice the measured drop in the lower supply current lead producing excellent lead-resistance cancellation for balanced measurements.

The **four-wire** RTD hookup is applicable to unbalanced lead resistance and enables the device to measure and subtract the lead voltage, which produces the best lead-resistance cancellation.

When configuring your device, select RTD type and RTD value in the Input Type menu (see Part 3).



If the input wires of the meter get disconnected or broken, it will display $P \cup P \cup H = 0$ for $P \cup H = 0$ for safety purpose you may want to set up your alarm to be triggered when input is open. See Alarm 1 & 2 Sections 3.2.6, 3.2.7 for details.

2.3.4 Process Current

The figure below shows the wiring hookup for Process Current 0 – 20 mA.



When configuring your device, select Process Type in the Input Type Menu (see Part 3).

2.3.5 Process Voltage

The figure below shows the wiring hookup for Process Voltage 0 – 100 mV, 0 – 1 V, 0 – 10 V.



Figure 2.8 a) Process Voltage Wiring Hookup with Sensor Excitation



RL - Voltage limited resistor, which allows to convert 24 Vdc internal excitation voltage to the appropriate process input value. For instance: if the potentiometer value is equal to 10 k Ω , the minimum RL is 14 k Ω for 10 V process input.

When configuring your device, select Process Type in the Input Type Menu (see Part 3).

2.3.6 Wiring Outputs

This device has two factory installed outputs. The SPDT Mechanical Relay Connection is shown below.



Figure 2.9 Mechanical Relay Output Wiring Hookup

PART 3 OPERATION: Configuration Mode

3.1 Introduction

The device has two different modes of operation.

The first, Run Mode, is used to display values for the Process Variable, and to display or clear Peak and Valley values.

The other mode, Menu Configuration Mode, is used to navigate through the menu options and configure the device.

Part 3 of this manual will explain the Menu Configuration Mode. For your device to operate properly, the user must first "**program**" or configure the menu options.

Turning your device On for the First Time

The device becomes active as soon as it is connected to a power source. It has no On or Off switch.

The device at first momentarily shows the software version number, followed by reset P 5 E, and then proceeds to the Run Mode.

3.1 Introduction (continued)

Table 3.1 Button Function in Configuration Mode

€ (MENU)	 To enter the Menu, the user must first presse button. Use this button to advance/navigate to the next menu item. The user can navigate through all the top level menus by pressing O. While a parameter is being modified, presso to escape without saving the parameter.
0	 Press the upO button to scroll through "flashing" selections.
(UP)	When a numerical value is displayed press this key to increase value of a parameter that is currently being modified. Holding theO button down for approximately 3 seconds will speed up the rate at which the set point value increments. In the Run Mode pressO causes the display to flash the PEAK value – press again to return to the Run Mode.
O	 Press the down button to go back to a previous Top Level
(DOWN)	Menu item. Press this button twice to reset the device to the Run Mode. When a numerical value is flashing (except set point value) press to scroll digits from left to right allowing the user to select the desired digit to modify. When a setpoint value is displayed press to decrease value of a setpoint that is currently being modified. Holding the S button down for approximately 3 seconds will speed up the rate at which the setpoint value is decremented. In the Run Mode press Causes the display to flash the VALLEY value – press again to return to the Run Mode.
O (ENTER)	 Press the enter O button to access the submenus from a Top Level Menu item. PressO to store a submenu selection or after entering a value — the display will flash a 5 k d message to confirm your selection. To reset flashing Peak or Valley press O. In the Run Mode, press O twice to enable Standby Mode with flashing 5 k b 9.



Reset: Except for Alarms, modifying any settings of the menu configuration will reset the device prior to resuming Run Mode.

3.2 Menu Configuration



Figure 3.1 Flow Chart for ID and Set Points Menu

3.2.1 ID Number Menu

SEE ID MENU SELECTION IN CONFIGURATION SECTION FOR ENABLE/DISABLE OR CHANGE ID CODE.



If ID Code is **Disabled** or set as **Default** (0000) the menu will skip ID step to Setpoint Menu.

If ID Code is set to **Full** Security Level and user attempts to enter the Main Menu, they will be prompted for an ID Code.

If ID Code is set to **Set Point/ID** Security Level and user attempts to enter the Configuration Menu, they will be prompted for an ID Code.

ENTERING YOUR NON-DEFAULT FULL SECURITY ID NUMBER.

 Press ●
 1) Display shows 1d.

 Press ●
 2) Display advances to _____

 Press ● & ●
 3) Press ● to increase digit 0-9. Press ● to activate next digit (flashing). Continue to use ● and ● to enter your 4-digit ID code.

 Press ●
 4) If the correct ID code is entered, the menu will advance to the Setpoint 1 Menu, otherwise an error message £ P P o will be displayed and the instrument will return to the Run Mode.

To change ID Code, see ID Menu in the Configuration section.

ENTERING YOUR NON-DEFAULT SET POINT/ID SECURITY ID NUMBER.

Press 🕗	 Display shows 5P / Setpoint 1 Menu.
Press 🕗	6) Display shows 5P2 Setpoint 2 Menu.
Press 🛛	7) Display shows 1d ID Code Menu.
Press 🖸	8) Display advances to
Press O & O	9) Use () and () to change your ID Code.
Press 🖸	10) If the correct ID code is entered, the display
	to the UNPE Input Menu otherwise the error me

10) If the correct ID code is entered, the display will advance to the INPE Input Menu, otherwise the error message E PPo will be displayed and the unit will return to the Run Mode.

Note 🖙

To prevent unauthorized tampering with the setup parameters, the instrument provides protection by requiring the user to enter the ID Code before allowing access to subsequent menus. If the ID Code entered does not match the ID Code stored, the unit responds with an error message and access to subsequent menus will be denied.



Use numbers that are easy for you to remember. If the ID Code is forgotten or lost, call customer service with your serial number to access and reset the default to 0000.

3.2.2 Set Points Menu

SETPOINT 1:

Press O Press O Press O & O	 Press Ø, if necessary until 5 P ≠ prompt appears. Display shows previous value of "Setpoint 1". Press Ø and Ø to increase or decrease Setpoint 1 respectively.
Note Holding	• • • • • • • • • • • • • • • • • • •
Press 🛛 & 🔍	4) Continue to use ● and ● to enter your 4-digit Setpoint 1
Press O	 SD Display shows 5 Ł R d stored message momentarily and then advance to 5 P 2 only, if a change was made, otherwise press To advance to 5 P 2 Setpoint 2 Menu.

SETPOINT 2:

Press • 6) Display shows previous value of "Setpoint 2". Press • & • 7) Press • and • to increase or decrease Setpoint 2 respectively.



Press ●
 8) Display shows 5 t R d stored message momentarily and then advance to C µF G only, if a change was made, otherwise press

 ● to advance to C µF G Configuration Menu.



Setpoints are used for Deviation only.

3.2.3 Configuration Menu





ENTER CONFIGURATION MENU:

Press 2 1) Press 🕗, if necessar	y until CNFG	prompt appears.
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- Press 2 2) Display advances to INPE Input Menu.
- Press & 3) Press and release to scroll through all available menus of Configuration section.

3.2.4 Input Type Menu



Figure 3.3 Flow Chart for Input Type Menu

3.2.4.1 Input Type (Thermocouple)

ENTER INPUT TYPE MENU:

- Press 🕗
- Press O
- Press Ø, if necessary until CNFC prompt appears.
 Display advances to INPE Input Menu.
 Display flashes E.c., REd or PROC (Thermocouple, RTD or Press O Process). If the displayed input type is ε , press Θ to skip to step 6 (ε .c stops flashing).

THERMOCOUPLE SUBMENU:

- 4) Scroll through the available selection to E.c (flashing). Press O
- Press O 5) Display shows 5 L R d stored message momentarily and then £.c (not flashing).
- Press 🖸 6) Display flashes previous thermocouple type selection. i.e. J () See below for types). 7) Scroll through the available thermocouple types to the
- Press O selection of your choice.
- 8) Display shows 5 ε β d stored message momentarily and then advances to the β d C Reading Configuration Menu. Press O

Note 🖙	Use the Input Type (Thermocouple) (RTD) or (Process) and verify your
	Electrical Installation (see Section 2.3).

Thermocouple Types:	J,	Κ,	Τ,	Ε,	N,	DIN J,	R,	S,	В,	С
Display:	J	ĸ	F	ε	Ы	ΓИЪ	R	S	ь	С

3.2.4.2 Input Type (RTD)

ENTER INPUT TYPE MENU:

- Press 🕗
- Press O
- Press (), if necessary until CNFC prompt appears.
 Display advances to INPE Input Menu.
 Display flashes E.c., RED or PROC (Thermocouple, RTD or Process). If the displayed input type is RED, press () to skip to Press 🖸 step 6 ($R \not\models d$ stops flashing).

RTD SUBMENU:

Press O Press O Press O Press O	 4) Scroll through the a 5) Display shows 5 k R R t d (not flashing). 6) Display flashes preverse (see below for RTD type) 7) Scroll through the a your choice. 	vailable selection d stored message vious RTD type s pes selection). vailable RTD typ	n to REd (flashing). ge momentarily and then selection i.e. 392.2 wes to the selection of
Press 🛛	8) Display shows 5ER advances to the REd	d stored messa RTD value.	ge momentarily and then
RTD Types: Display:	392 392.2, 392.3, 392.4,	385 385.2,385.3,	Two, Three or Four wire



Last digit indicates: 2-, 3- or 4-wire input.

RTD VALUE SUBMENU:

Press 🖸	9) Display	flashes previ	ous RTD value	e selection i.e.	100_	
Press O	10) Scroll through the available RTD values to the selection of your choice					
Press	11) Display then advar	/ shows 5ER nces to RdG	d stored mess Reading Confi	sage momenta guration Menu	rily and	
RTD Values: Display:	100 OHM	500 OHM 500 -	1000 OHM 1000			

3.2.4.3 Input Type (Process)

ENTER INPUT TYPE MENU:

- Press **1**) Press **9**, if necessary until CNFG prompt appears.
- Press 2 2) Display advances to INPE Input Menu.
- Press I Jipsplay flashes E.c., REd or PROC (Thermocouple, RTD or Process). If the displayed input type is PROC, press I to skip to step 6 (PROC stops flashing).

PROCESS SUBMENU:

Press O Press O Press O	 4) Scroll thr 5) Display s PROC (not f 6) Display fl (see below) 	ough the av hows 5 t R d lashing). ashes previ for Process	ailable select stored mest ous Process types select	<pre>ction to PROC (flashing). sage momentarily and then s type selection i.e. 0 - 10 tion).</pre>
Press O	7) Scroll thr your choice	ough the av	ailable Proc	ess types to the selection of
Press 🛛	8) Display s advances to	hows 5ERd the RdG R	stored mes eading Con	ssage momentarily and then figuration Menu.
Process Types: Display:	100 mV 0 - 0. 1	1 V 0 - 1.0	10 V 0 - 10	0 to 20 mA 0 - 20

For 4 to 20 mA Input select 0 to 20 mA then adjust the Input/Reading accordingly. To adjust 4 to 20 mA input, see example under INPUT/READING Submenu. The factory preset value is 4 to 20 mÅ.

3.2.5 Reading Configuration Menu



Figure 3.4 Flow Chart for Reading Configuration Menu

ENTER READING CONFIGURATION MENU:

- Press **1**) Press **9**, if necessary until CNFG prompt appears.
- Press 2 2) Display advances to INPE Input Menu.
- Press **4**) Display advances to dEC Decimal Point.

DECIMAL POINT SUBMENU:

- Press **2 5**) Display flashes previous selection for Decimal location.
- Press O 6) Scroll though the available selections and choose Decimal location: FFFF or FFF.F (also FF.FF and F.FFF if PROC Process type was selected in the Input Type Menu).
- Press **⑦** 7) Display shows 5 *k P* of stored message momentarily and then advances to *k E M P* Temperature Unit.

Note 🕬

Decimal Point for Process Input Type is passive.

3.2.5 Reading Configuration Menu (continued)

TEMPERATURE UNIT SUBMENU:

- Press **2 8**) Display flashes previous Temperature Unit selection.
- Press 9) Scroll though the available selections to the Temperature Unit of your choice: 'F or 'C.
- Press 10) Display shows 5 L R J stored message momentarily and then advances to F L L R Filter Constant.

FILTER CONSTANT SUBMENU:

- Press **11**) Display flashes previous selection for Filter Constant.
- Press **12**) Scroll though the available selections:
- 000 1, 0002, 0004, 0008, 00 16, 0032, 0064, 0 128
- Press 13) Display shows 5 k R d stored message momentarily only, if change were made, otherwise press to advance to the next menu.



If Process was selected in the Input Type Menu the display will advance to IN.Rd Input/Reading Submenu, otherwise the display advances to the RLR I Alarm 1 Menu.

The Filter Constant Submenu allows the user to specify the number of readings stored in the Digital Averaging Filter. A filter value of 2 is approximately equal to 1 second RC low pass time constant.

3.2.5 Reading Configuration Menu (continued)

Reading Configuration (If Process was selected)

INPUT/READING (SCALE AND OFFSET) SUBMENU:

Input Voltage or Current can be converted or scaled into values appropriate for the process or signal being measured. So, a reading may be displayed, for example, in units of weight or velocity instead of in amperes or volts.

The instrument determines Scale and Offset values based on two user-provided input values entered with the corresponding readings. Note that "In1" Input 1 and "In2" Input 2 are represented and entered as a product of the input voltage/current and the conversion number from the **Table 3.1**.



The following instructions include details for a specific scenario in which a 4-20 mA input (in the 20 mA Process Mode) is to be represented as a measurement of 0-100 percent.

Press 🖸	14) Press 🖸 at the	IN.Rd prompt.	Display shows	1N I Input 1
	submenu.			

Press **15**) Display shows Input 1 value with first digit flashing.

Press **O** & **O 16**) Use **O** and **O** buttons to enter <u>IN I</u> value.

The 1N I value = min. input value * conversion number.



Disregard the position of the decimal point (2000 counts may actually appear as "200.0", "20.00", or "2.000"). Example: 4 mA as 4(mA) x 500 = 2000.

Press 🖸	17) Displa	y advances to Rd	Reading 1	Submenu.
---------	------------	------------------	-----------	----------

Press O & O	18) Use O and O buttons to enter P d I value.
	This value represents 114 / in terms of some meaningful
	engineering units. To show the 4 mA as zero percent enter
	ิ ศ / value = 0000.
	Example: RD 1 value = 0000.
Press 🖸	19) Display shows IN 2 Input 2 Submenu.
Press 🖸	20) Display shows Input 2 value with first digit flashing.
	The IN 2 value = max. input value * conversion number.
	Example: 20(mA) x 500 = 10000 (9999).
Press O & O	21) Use O and O buttons to enter 11 2 value.
Press 🖸	22) Display advances to Rd 2 Reading 2 Submenu.
Press O & O	23) Use O and O buttons to enter R d 2 value.
	Example: RD 2 value = 0100.
Press 🖸	24) Display flashes 5 t R d stored message momentarily and
	then advances to $B \downarrow B \downarrow$ only, if change were made, otherwise

3.2.5 Reading Configuration Menu (continued)



Conversion number is a coefficient of conversion between input values and real full display range (10000 counts). See **Table 3.2** below for proper conversion number.

Table 3.2 Conversion Table

RANGE	CONVERSION NUMBER
100 mV	10000 / (100 x 1) = 100
1 V	10000 / (1000 x 1) = 10
10 V	10000 / (1000 x 10) = 1
0 to 20 mA	10000 / (20 x 1) = 500

Example =

 $\dot{0} - 1 V = 0 - 100.0$ $\ln 1 = 0$ $\operatorname{Rd} 1 = 0$ $\ln p 2 = 9999$ $\operatorname{Rd} 2 = 100.0$

3.2.6 Alarm 1 Menu



Figure 3.5 Flow Chart for Alarm 1 Menu

ENTER ALARM 1 MENU:

- Press **O** 1) Press **O**, if necessary until CNFG prompt appears.
- Press 2 2) Display advances to INPE Input Menu.
- Press **2** 3) Press **2**, if necessary, until display advances to ALR I Alarm 1 Menu.
- Press **(2)** 4) Display advances to Alarm 1 ENBL Enable or d5bL Disable Submenu and flashes the previous selection.

3.2.6 Alarm 1 Menu (continued)

ALARM 1 ENABLE/DISABLE SUBMENU:

- Press •
 5) Scroll though the available selection until ENBL displays to use Alarm 1.
- Press O
 6) Display shows 5 L R d stored message momentarily and then advances to R b 5 o only if it was changed, otherwise press O to advance to R b 5 o Alarm 1 Absolute/Deviation Submenu.



If d5bL Alarm 1 Disabled was selected, all submenus of Alarm 1 Menu will be skipped and meter advances to RLR2 Alarm 2 Menu.

ALARM 1 ABSOLUTE/DEVIATION SUBMENU:

- Press 7) Display flashes previous selection. Press to Ab 5 o Absolute or _ d ∈ 4 Deviation.

Absolute Mode allows Alarm 1 to function independently from Setpoint 1. If the process being monitored does not change often, then "Absolute" Mode is recommended.

Deviation Mode allows changes to Setpoint 1 to be made automatically to Alarm 1. Deviation Mode is typically the ideal mode if the process temperature changes often. In Deviation Mode, set Alarm 1 a certain number of degrees or counts away from Setpoint 1 — this relation remains fixed even if Setpoint 1 is changed.

ALARM 1 LATCH/UNLATCH SUBMENU:

 Press ● 9) Display flashes previous selection. Press ● to LtcH Latched or UHLE Unlatched.
 Press ● 10) Display shows 5 £ R d stored message momentarily and then advances to R c E 4 only, if it was changed, otherwise press ● to advance to R c E 4 Active Submenu.

Unlatched Mode: Alarm remains latched only as long as the alarm condition is true.

3.2.6 Alarm 1 Menu (continued)

ACTIVE SUBMENU:

- Press 11) Display flashes previous selection. Press to scroll through the available selections: Above, bELo Below, HILO HI/Low and bANJ Band. (Band is active if dEV Deviation was selected).
- Press [●] 12) Display shows 5 E ^{P,d} stored message momentarily and then advances to ^A. P. ◦ ^N only if it was changed, otherwise press [●] to advance to ^A. P. ◦ ^N Alarm Enable/Disable at Power On Submenu.

Above: Alarm 1 condition triggered when the process variable is greater than the Alarm Hi Value (Low value ignored).

Below: Alarm 1 condition triggered when the process variable is less than the Alarm Low Value (Hi value ignored).

Hi/Low: Alarm 1 condition triggered when the process variable is less than the Alarm Low Value or above the Hi Value.

Band: Alarm 1 condition triggered when the process variable is above or below the "band" set around Setpoint 1. Band equals Hi Value (Low Value ignored). A "band" is set around the set point by the instrument only in the "Deviation" Mode.

The Band for the AL 1 would be following the Setpoint 1 value.

The Band for the AL 2 would be following the Setpoint 2 value.

The Band or the Deviation Value should be entered under:

AL1 High (if they want Alarm 1)

AL2 High (if they want Alarm 2)

AL Low value is ignored in the Band mode.

Example: if customer requires a Deviation Value of ±10 degrees around a setpoint (using Output 2 as alarm)

Alarm 2: - Deviation

Contact Closure type: Deviation -- Band

AL2 High: 10 (Band they want around Setpoint 2)

Then the Band Value is to be entered under AL2 HI: 10 not 80 + 10 = 90

3.2.6 Alarm 1 Menu (continued)

ALARM ENABLE/DISABLE AT POWER ON:

- Press **13)** Display flashes previous selection. Press **0** to ENBL enable or d5bL disable.
- Press 14) Display shows 5 L R J stored message. momentarily and then advances to R L R.L only if it was changed, otherwise press to advance to the R L R.L Alarm 1 Low Value Submenu.
- Note 13

If the alarm is enabled at Power On, the alarm will be active right after reset. If the alarm is disabled at Power On, the alarm will become enabled when the process value enters the non alarm area. The alarm is not active while the process value is approaching Setpoint 1.

ALARM 1 LOW VALUE SUBMENU:

- Press **15**) Display flashes first digit of previous value. Use **•** and **•** to enter new value.
- Press O & O 16) Use O and O to enter Alarm 1 Low Value.
- Press **17**) Display shows 5 L R d storage message momentarily and then advances to AL R.H only, if it was changed, otherwise press a to advance to AL R.H Alarm 1 Hi Value Submenu.

ALARM 1 HI VALUE SUBMENU:

- Press **O 18)** Display flashes first digit of previous value. Use **O** and **O** to enter new value.
- Press O & O 19) Use O and O to enter Alarm 1 Hi Value.
- Press [●] 20) Display shows 5 Ł R J stored message momentarily and then advances to the next menu only, if it was changed, otherwise press to advance to the next menu.

3.2.7 Alarm 2 Menu



Figure 3.6 Flow Chart for Alarm 2 Menu

ENTER ALARM 2 MENU:

- Press **1**) Press **9**, if necessary until CNFC prompt appears.
- Press 2 2) Display advances to INPE Input Menu.
- Press **(a)** S Press **(b)** if necessary, until display advances to ALR I Alarm 2 Menu.
- Press **(2)** 4) Display advances to Alarm 2 ENBL Enable or d5bL Disable Submenu.

ALARM 2 ENABLE/DISABLE SUBMENU:

- Press 5) Display flashes previous selection. Press until ENBL displays to use Alarm 2.
- Press 6) Display shows 5 ₺ ₽ d stored message momentarily and then advances to ₽ ₺ 5 ∘ only if it was changed, otherwise press to advance to ₽ ₺ 5 ∘ Absolute/Deviation Submenu.

If J56L Alarm 2 **Disabled** was selected, all submenus of Alarm 2 Menu will be skipped and meter advances to R.R.J. Cold Junction (C.J.) Reading Adjust Menu.



The remaining Alarm 2 menu items are identical to Alarm 1 Menu. Modifying Alarm Settings will not reset the instrument.

3.2.8 Reading Adjust Menu



For Temperature Reading only, not Process



Figure 3.7 Flow Chart for Reading Adjust Menu

ENTER READING ADJUST MENU:

- Press **1**) Press **1**, if necessary until CNFC prompt appears.
- Press 2 Display advances to INPE Input Menu.
- Press **(2)** 3) Press **(2)** if necessary, until display advances to P.Ad J Reading Adjust Menu.

READING ADJUST VALUE SUBMENU:

- Press **4**) Display flashes first digit of previous Reading Adjust value.
- Press & 5) Press and buttons to enter a new Reading Ádjust value (-1999 to 9999).
- Press O
 b) Display shows 5 k R d stored message momentarily and then advances to 5 P. d 4 Setpoint Deviation Menu.

Reading Offset Adjust allows the user to fine tune a minor error of the ransducer, however some applications may require a large offset adjust. (Displayed Process Value = Measured Process Value ±R.ADJ). Reading Adjust value is adjustable between -1999 to 9999.

3.2.9 Setpoint Deviation Menu / Field Calibration



Figure 3.8 Flow Chart for Setpoint Deviation Menu / Field Calibration

ENTER SETPOINT DEVIATION MENU:

- Press **1**) Press **9**, if necessary, until CNFG prompt appears.
- Press 2 2) Display advances to INPE Input Menu.
- Press (a) Setpoint Deviation Menu.

3.2.9 Setpoint Deviation Menu / Field Calibration (continued)

ENTER READING ADJUST MENU:

Press ●
 4) Display advances to Setpoint Deviation ENBL Enable or d5bL. Disable Submenu and flashes the previous selection.
 5) Scroll through the available selections: ENBL or d5bL.
 6) Display shows 5LRd stored message momentarily and then advances to the next menu item.

Setpoint Deviation menu, if "enabled", allows changes to Setpoint 1 to be made automatically to Setpoint 2. This mode is very helpful if the Process value changes often.

In Setpoint Deviation Mode, set SP2 a certain number of degrees or counts away from SP1 - this relation remains fixed when SP1 is changed.

For instance: Setting SP1=200 and SP2=20 and enabling SP.dV means that the absolute value of SP2=220.

Moving SP1 to 300, the absolute value of SP2 becomes 320.

THERMOCOUPLE FIELD CALIBRATION SUBMENU:

CAUTION: Do not perform the following steps until you fully understand this entire section.



Be sure that the TC being used to calibrate the meter is of the type selected in the TC submenu. Place the TC in an ice-bath (or other 0°C / 32°F environment). In ambient temperature conditions: connect the TC to the meter, apply power to the meter.



CAUTION: Do not proceed with TC calibration unless the above conditions have been in effect for at least one hour.

Press 🖸	7) Display shows CALI.
Press \tag	8) Display shows flashing 0000.
Press 🕑 *	9) Display will still show flashing 0000.
Press 🕑 *	10) Display shows OUE I (meaning Calibration is complete)

* If you accidently engage the flashing 0000 (CAL° alert) simply re-press the last button you pressed, to avoid unintentionally miscalibrating your meter.

3.2.10 ID Code Menu



Figure 3.6 Flow Chart for Alarm 2 Menu

ENTER ID CODE MENU:

Press Press	0	 Press Ø, if necessary, until CNFC prompt appears. Display advances to INPE Input Menu.
Press	0	3) Press (a), if necessary, until display advances to the ID Code Menu.
ENTERIN	IG OR CH	ANGING YOUR (NON-DEFAULT) ID CODE:
Press	0	4) Display advances to with first under score flashing.
Press Press	0 & 0 0	 5) Press ● and ● to enter your 4-digit "ID Code" number. 6) Display advances to CH. 1d Change ID Code Submenu.
Note to		If entered "ID Code" is incorrect display shows ERRo Error message momentarily and then skips to the Run Mode.
Press	0	7) Display flashes the first digit of previous entered "ID Code" number.
Press	0&0	8) Press • and • buttons to enter your new "ID Code" number.
Press	0	9) Display shows 5LRd stored message momentarily and then advances to the FULL Full Security Submenu.

ENTERING OR CHANGING YOUR (DEFAULT) ID CODE:

Enter 1d menu (Repeat steps from 1 to 3).

- Press **O 10)** Display advances to CH. 1d Change ID Code Submenu.
- Press O 11) Display shows 0000 message with flashing first digit.



If you want to change your default "ID Code" you can do it now, otherwise press *(*) and menu will skip to *FULL* Full Security Submenu.

Press • & • 12) Press • and • buttons to enter your new "ID Code" number.

Press **13)** Display shows 56 Pd stored message momentarily and then advances to the FULL Full Security Submenu.

FULL SECURITY LEVEL SUBMENU:

- Press **14)** Display flashes ENGL Enable or d56L Disable.
- Press 15) Scroll through the available selections: "Enable" or "Disable".
- Press **16**) Display shows 5 t Pd stored message momentarily and then advances to 5 P. td Setpoint/ID Submenu.



If "Full" Security Level is "Enabled" and the user attempts to enter the Main Menu, they will be prompted for an ID Code. The ID Code should be correct to enter the instrument Menu item.

SETPOINT/ID SECURITY LEVEL SUBMENU:



This Security Level can be functional only if $\ensuremath{\textit{FULL}}$ Security Level is Disabled.

- Press **17**) Display flashes ENGL Enable or J56L Disable.
- Press 18) Scroll through the available selections: "Enable" or "Disable".
- Press 🖸

19) Display shows 5 t R d stored message momentarily and then advances to COMM Communication Submenu.



If "Setpoint/ID" Security Level is "Enabled" and the user attempts to advance into the $C \ HFC$ Configuration Menu, he will be prompted for ID Code number. The ID Code should be correct to proceed into the Configuration Menu, otherwise display will show an Error and skip to the Run Mode.



If **"Full"** and **"Setpoint/ID"** Security Levels are **"Disabled**", the ID code will be "Disabled" and user will not be asked for ID Code to enter the Menu items ("ID" Submenu will not show up in "ID/Setpoint" Menu).

3.2.12 Display Color Selection Menu

This submenu allows the user to select the color of the display.



Figure 3.11 Flow Chart for Display Color Selection Menu

ENTER DISPLAY COLOR SELECTION MENU:

- Press (a) 1) Press (a), if necessary, until CNFC prompt appears.
- Press 2 2) Display advances to INPE Input Menu.
- Press **O** 3) Press **O**, if necessary, until display advances to COLP Display Color Selection Menu.
- Press **2** 4) Display advances to N.CL R Normal Color Submenu.

NORMAL COLOR DISPLAY SUBMENU:

- Press **9 5**) Display flashes the previous selection for "Normal Color".
- Press **6**) Scroll through the available selections: GRN, REd or RMBR.
- Press O
 7) Display shows 5 t R d stored message momentarily and then advances to 1.0 L R only, if it was changed, otherwise press O to advance to 1.0 L R Alarm 1 Display Color Submenu.

The menu below allows the user to change the color of display when alarm is triggered.

ALARM 1 DISPLAY COLOR SUBMENU:

- Press
 B) Display flashes previous selection for "Alarm 1 Color Display".
- Press () 9) Scroll through the available selections: GRN, REd or AMBR.
- Press **1**(1) Display shows 5 L R J stored message momentarily and then advances to 2.C L R only, if it was changed, otherwise press **1** to advance to 2.C L R Alarm 2 Display Color Submenu.

ALARM 2 DISPLAY COLOR SUBMENU:

- Press **11**) Display flashes previous selection for "Alarm 2 Color Display".
- Press
 12) Scroll through the available selections: GRN, REd or RinbR.
 13) Display shows 5ERd stored message momentarily and
 - 13) Display shows 5 L R d stored message momentarily and then momentarily shows the software version number, followed by R 5 L Reset, and then proceeds to the Run Mode.



IN ORDER TO DISPLAY ONE COLOR, SET THE SAME DISPLAY COLOR ON ALL THREE SUBMENUS ABOVE.

Note 🕬

If user wants the display to change color every time that both Alarm 1 and Alarm 2 are triggered, the Alarm values should be set in such a way that Alarm 1 value is always on the top of Alarm 2 value, otherwise value of Alarm 1 will overwrite value of Alarm 2 and Display Color would not change when Alarm 2 is triggered.

Example 1:

<u>Alarm Setup</u>: Absolute, Above, Alarm 2 HI Value "ALR.H" = 212, Alarm 1 Below, LO Value "ALR.L" = 32

<u>"Color Display" Setup</u>: Normal Color "N.CLR" = Green, Alarm 1 Color "1.CLR" = Amber, Alarm 2 Color "2.CLR" = Red

Display Colors change sequences:

	AMBER	l	GREEN	RED	
0		AL1.L = 32	AL2.H = 212		
	AMBER	I	GREEN	RED	
0		AL1.L = 32	AL2.H = 212		300

Example 2:

<u>Alarm Setup</u>: Absolute, Below, Alarm 2 Low Value "ALR.L" = 300, Alarm 1 Low Value "ALR.L" = 100

<u>Color Display Setup</u>: "N.CLR" = Green, "1.CLR" = Amber, "2.CLR" = Red

Display Colors change sequences:

AMB	ER	RED	GREEN	
0	AL1.L = 100	AL2	.L = 300	

Example 3:

Setpoint 1 = 300, Setpoint 2 = 200 <u>Alarm 1 & 2 Setup</u>: Deviation, Band, "ALR.H" = 10 <u>Color Display Setup</u>: "N.CLR" = Green, "1.CLR" = Amber, "2.CLR" = Red

Display Colors change sequences:

AMBER	AMBER	AMBER	0	REEN	1	AMBER	
0	190 200 210		290	300	310		
Note 🕬	Alarm 1 is designed t Setpoint 1. Alarm 2 is the Setpoint 2.	o monitor the designed to r	Proce: nonito	ss Val r the F	ue arc Proces	ound the ss Value arou	und
	Example 4:						
	Setpoint 1 = 200						
	Setpoint 2 = 200						
	Alarm 1 Setup: Devia	tion, Band, "A	LR.H"	= 20			
	Alarm 2 Setup: Devia	tion, Hi/Low, "	ALR.	H" = 10), "ALI	R.L" = 5	
	Color Display Setup: Red	"N.CLR" = Gre	een, "1	I.CLR'	' = An	nber, "2.CLR	" =

Display colors change sequences:

	AMBER		RED	GREEN	GREEN	I RED		AMBER
0		180	19	95 2	200	210	220	

Note 🕬

Reset: The instrument automatically resets after the last menu of the Configuration Mode has been entered. After the instrument resets, it advances to the Run Mode.

PART 4 SPECIFICATIONS

Accuracy: ±0.5°C temp; 0.03% reading process

Resolution: 1°/0.1°; 10 µV process

Temperature Stability:

RTD: 0.04°C/°C

- 2) TC @ 25°C (77°F): 0.05°C/°C
 Cold Junction Compensation
- 3) Process: 50 ppm/°C

NMRR: 60 dB

CMRR: 120 dB

A/D Conversion: Dual slope

Reading Rate: 3 samples per second

Digital Filter: Programmable

Display:

- Single 4-digit, 9-segment LED,
- 10.2 mm (0.40") for 1/16, 1/32 DIN;
- 21 mm (0.83") for 1/8 DIN.

Red, green and amber programmable colors for process variable, setpoint and temperature units

Warm up to Rated Accuracy: 30 min.

INPUT

Input Types: Thermocouple, RTD, Analog Voltage, Analog Current

Thermocouple Type (ITS 90): J, K, T, E, R, S, B, C, N, L (J DIN)

Thermocouple Lead Resistance: 100 ohm max

RTD Input (ITS 68):

100/500/1000 Ω Pt sensor, 2-, 3- or 4-wire; 0.00385 or 0.00392 curve

Voltage Input:

0 to 100 mV, 0 to 1 V, 0 to 10 Vdc

Input Impedance:

10 MΩ for 100 mV 1 MΩ for 1 or 10 Vdc Current Input: 0 to 20 mA (5 ohm shunt)

Configuration: Single-ended

Polarity: Unipolar

Step Response: 0.7 sec for 99.9%

Decimal Selection: None, 0.1 for temperature; None, 0.1, 0.01 or 0.001 for process

Setpoint Adjustment: -1999 to 9999 counts

Span Adjustment: 0.001 to 9999 counts

Offset Adjustment: -1999 to +9999

ALARM 1 & 2 OUTPUTS

Programmable to display color change

Relay: SPDT, 250 Vac or 30 Vdc @ 3 A (Resistive Load)

Operation High/low, above/below, band, latch/unlatch, normally open/ normally closed and process/deviation; front panel configurations

EXCITATION

24 Vdc @ 25 mA Not available with Low Power Option

INSULATION Power to Input/Output

2300 Vac per 1 min. test 1500 Vac per 1 min. test (Low Voltage/Power Option)

Power to Relay Outputs 2300 Vac per 1 min. test

Relay to Relay Outputs 2300 Vac per 1 min. test

GENERAL

Line Voltage/Power:

90 to 240 Vac +/-10%, 50 to 400 Hz* 110 - 300 Vdc, equivalent voltage;**4 W**

* No CE compliance above 60 Hz

Low Voltage/Power Option: 12 to 36 Vdc; 3 W**

External power source must meet Safety Agency Approvals.

** Units can be powered safely with 24 Vac power but, no Certification for CE/UL are claimed.

External Fuse Required:

Time-Delay, UL 248-14 listed: 100 mA/250 V 400 mA/250 V (Low Voltage/Power Option)

Time-Lag, IEC 127-3 recognized: 100 mA/250 V 400 mA/250 V (Low Voltage/Power Option)

Environmental Conditions:

0 to 55°C (32 to 131°F), 90% RH non-condensing

Protection:

NEMA-4x/Type 4x/IP65 front bezel: for 1/16, 1/32 DIN

NEMA-1/Type 1 front bezel: for 1/8 DIN

Approvals UL, C-UL, and see CE Approval Section

Dimensions

1/8 DIN: 48 H x 96 W x 127 mm D (1.89 x 3.78 x 5")

1/16 DIN: 48 H x 48 W x 127 mm D (1.89 x 1.89 x 5")

1/32 DIN: 25.4 H x 48 W x 127 mm D (1.0 x 1.89 x 5")

Panel Cutout: 1/8 DIN: 45 H x 92 mm W (1.772" x 3.622"),

1/16 DIN: 45 mm (1.772") square

1/32 DIN: 22.5 H x 45 mm W (0.886" x 1.772")

Weight:

1/8 DIN Series: 295 g (0.65 lb)

1/16 DIN Series: 159 g (0.35 lb)

1/32 DIN Series: 127 g (0.28 lb)

TC Input Type Range Accuracy* 0.4°C -210 to 760°C J Iron-Constantan -346 to 1400°F 0.7°F 1.0°C -270 to -160°C -160 to 1372°C 0.4°C Κ CHROMEGA®-ALOMEGA® -454 to -256°F 1.8°F -256 to 2502°F 0.7°F -270 to -190°C 1.0°C Т -190 to 400°C 0.4°C Copper-Constantan -454 to -310°F 1.8°F -310 to 752°F 0.7°F -270 to -220°C 1.0°C -220 to 1000°C 0.4°C F CHROMEGA-Constantan -454 to -364°F 1.8°F 0.7°F -364 to 1832°F -50 to 40°C 1 0°C 40 to 1788°C 0.5°C R Pt/13%Rh-Pt -58 to 104°F 1 8°F 104 to 3250°F 0.9°F -50 to 100°C 1.0°C 100 to 1768°C 0.5°C S Pt/10%Rh-Pt -58 to 212°F 1.8°F 212 to 3214°F 0.9°F 200 to 640°C 1 0°C 640 to 1820°C 0.5°C B 30%Rh-Pt/6%Rh-Pt 212 to 1184°F 1.8°F 1184 to 3308°F 0.9°F 0 to 2354°C 0.4°C С 5%Re-W/26%Re-W 32 to 4253°F 0.7°F -250 to -100°C 1 0°C -100 to 1300°C 0.4°C Ν Nicrosil-Nisil -418 to -148°F 1.8°F -148 to 2372°F 0.7°F -200 to 900°C 0.4°C J DIN -328 to 1652°F 0.7°F Pt, 0.00385, 100 Ω, 200 to 900°C 0.4°C RTD 500 Ω, 1000 Ω -328 to 1652°F 0.7°F Pt, 0.00392, 100 Ω, -200 to 850°C 0.4°C RTD 500 Ω. 1000 Ω -328 to 1562°F 0.7°F 0 to 100 mV, 0 to 1 V. 0.03% rdg PROCESS Voltage

Table 4.1 Input Properties

PROCESS Current

0 to 10 Vdc

0 to 20 mA. 4 to 20 mA

0.03% rda

0.03% rda

PART 5 FACTORY PRESET VALUES

Table 5.1 Factory Preset Values

MENU ITEMS	FACTORY PRESET VALUES	NOTES
Set Point 1 (SP1)	000.0	
Set Point 2 (SP2)	000.0	
Input:		
Input Type (INPT)	TC, type K	
Reading Configuration (RDG):		
Decimal Point (DEC.P)	FFF.F	
Temperature unit (TEMP)	°F	
Filter value (FLTR)	0004	
Alarm 1:		
Alarm 1 (ALR1)	Enable (ENBL)	
Absolute/Deviation (ABSO/DEV)	Absolute (ABSO)	
Latch/Unlatch (LTCH/UNLT)	Unlatch (UNLT)	
Active (ACTV)	Below (BELO)	
Alarm 1 At Power On (A.P.ON)	Enable (ENBL)	Alarm 1 only
Alarm 1 Low (ALR.L)	32.00	
Alarm 1 High (ALR.H)	000.0	
Alarm 2:		
Alarm 2 (ALR2)	Disable (DSBL)	
Absolute/Deviation (ABSO/DEV)	Absolute (ABSO)	
Latch/Unlatch (LTCH/UNLT)	Unlatch (UNLT)	
Active (ACTV)	Above (ABOV)	
Alarm 2 Low (ALR.L)	000.0	
Alarm 2 High (ALR.H)	212.0	
Reading Adjust Value (R.ADJ)	000.0	
Sepoint Deviation (SP.dV)	Disabled	
ID:	<u>`</u>	<u>`</u>
ID Value	0000	
Full ID (FULL)	Disable (DSBL)	
Set Point ID (ID.SP)	Disable (DSBL)	
Communication Parameters: (no	ot available)	
Display Color (COLR):		
Normal Color (N.CLR)	Green (GRN)	
Alarm 1 Color (1.CLR)	Amber (AMBR)	
Alarm 2 Color (2.CLR)	Red (RED)	

PART 6 CE APPROVALS INFORMATION

This product conforms to the EMC directive 2014/30/EU.

Electrical Safety 2014/35/EU (Low Voltage Directive)

Safety requirements for electrical equipment for measurement, control and laboratory.

Double Insulation

Pollution Degree 2

Dielectric withstand Test per 1 min

•	Power to Input/Output:	2300Vac (3250Vdc)
•	Power to Input/Output:	1500Vac (2120Vdc)
	(Low Voltage dc Power Option*)	
•	Power to Relays Output:	2300Vac (3250Vdc)

Measurement Category I

Category I are measurements performed on circuits not directly connected to the Mains Supply (power). Maximum Line-to-Neutral working voltage is 50Vac/dc. This unit should not be used in Measurement Categories II, III, IV.

Transients Overvoltage Surge (1.2 / 50uS pulse)

- • Input Power:
 2500V

 • Input Power:
 1500V
 - (Low Voltage dc Power Option*)
- Ethernet: 1500V
- Input/Output Signals: 500V Note: *Units configured for external low power dc voltage, 12 to 36Vdc

Additional Information: UL File Number: E209855



Refer to the EMC and Safety installation considerations (Guidelines) of this manual for additional information.

NOTES

WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC, warrants this unit to be free of defects in materials and workmanship for a period of **one (1) year** from the date of purchase. In addition to OMEGA's standard warranty period, OMEGA Engineering will extend the warranty period for four (4) additional years if the warranty card enclosed with each instrument is returned to OMEGA.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components which wear are not warranted, including but not limited to contact points, fuses, and triacs.

OMEGA is pleased to offer suggestions on the use of its various products. However, OMEGA neither assumes responsibility for any omissions or errors nor assumes liability for any damages that result from the use of its products in accordance with information provided by OMEGA, either verbal or written. OMEGA warrants only that the parts manufactured by it will be as specified and free of defects. OMEGA MAKES NO OTHER WARRANTIES OR REPRESENTATIONS OF ANY KIND WHATSOEVER, EXPRESS OR IMPLIED, EXCEPT THAT OF TITLE, AND ALL IMPLIED WARRANTIES INCLUDING ANY WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. LIMITATION OF LIBILITY. The remedies of purchaser set forth herein ree exclusive, and the total liability of OMEGA with respect to this order, whether based on contract, warranty, negligence, indemnification, strict liability or otherwise, shall not exceed the purchase price of the component upon which liability is based. In on event shall OMEGA be liable for consequential, incidental or special damages.

CONDITIONS: Equipment sold by OMEGA is not intended to be used, nor shall it be used: (1) as a "Basic Component" under 10 CFR 21 (NRC), used in or with any nuclear installation or activity; or (2) in medical applications or used on humans. Should any Product(s) be used in or with any nuclear installation or activity, medical application, used on humans, or misused in any way, OMEGA assumes no responsibility as set forth in our basic WARRANTYDISCLAIMER language, and, additionally, purchaser will indemnify OMEGA and hold OMEGA harmless from any liability or damage whatsoever anising out of the use of the Product(s) in such a manner.

RETURN REQUESTS/INQUIRIES

Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA'S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR <u>WARRANTY</u> RETURNS, please have the following information available BEFORE contacting OMEGA:

- Purchase Order number under which the product was PURCHASED,
- Model and serial number of the product under warranty, and
- Repair instructions and/or specific problems relative to the product.

FOR NON-WARRANTY REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:

- 1. Purchase Order number to cover the COST of the repair,
- 2. Model and serial number of product, and
- Repair instructions and/or specific problems relative to the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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pH/CONDUCTIVITY

- pH Electrodes, Testers & Accessories
- Benchtop/Laboratory Meters
- Controllers, Calibrators, Simulators & Pumps
- Industrial pH & Conductivity Equipment

DATA ACQUISITION

- Data Acquisition & Engineering Software
- Communications-Based Acquisition Systems
- Plug-in Cards for Apple, IBM & Compatibles
- Datalogging Systems
 Recorders, Printers & Plotters

HEATERS

- Heating Cable
- Cartridge & Strip Heaters Immersion & Band Heaters
- Flexible Heaters
- Laboratory Heaters

ENVIRONMENTAL MONITORING AND CONTROL

- Metering & Control Instrumentation
- Refractometers
- Pumps & Tubing
 Air, Soil & Water Monitors
- Industrial Water & Wastewater Treatment
- pH. Conductivity & Dissolved Oxygen Instruments